

Chapter 4.3

Use of tank-wagons, demountable tanks, tank-containers and tank swap bodies with shells made of metallic materials, and battery-wagons and multiple-element gas containers (MEGCs)

NOTE: For portable tanks and UN multiple-element gas containers (MEGCs) see Chapter 4.2; for fibre-reinforced plastics tank-containers, see Chapter 4.4; for vacuum-operated waste tanks, see Chapter 4.5.

4.3.1 Scope

4.3.1.1 Provisions which take up the whole width of the page apply both to tank-wagons, demountable tanks and battery-wagons, and to tank-containers, tank swap bodies and MEGCs. Provisions contained in a single column apply only to:

- tank-wagons, demountable tanks and battery-wagons (left-hand column);
- tank-containers, tank swap bodies and MEGCs (right-hand column).

4.3.1.2 These provisions apply to tank-wagons, demountable tanks and battery-wagons | tank-containers, tank swap bodies and MEGCs used for the carriage of gaseous, liquid, powdery or granular substances.

4.3.1.3 Section 4.3.2 lists the provisions applicable to tank-wagons, demountable tanks, tank-containers and tank swap bodies, intended for the carriage of substances of all classes, and to battery-wagons and MEGCs intended for the carriage of gases of Class 2. Sections 4.3.3 and 4.3.4 contain special provisions adding to or amending the provisions of Section 4.3.2.

4.3.1.4 For requirements concerning the construction, equipment, type approval, tests and marking, see Chapter 6.8.

4.3.1.5 For transitional measures concerning the application of this Chapter, see: 1.6.3. | 1.6.4.

4.3.2 Provisions applicable to all classes

4.3.2.1 Use

4.3.2.1.1 A substance subject to RID may be carried in tank-wagons, demountable tanks, battery-wagons, tank-containers, tank swap bodies and MEGCs only when provision is made for a tank code according to 4.3.3.1.1 and 4.3.4.1.1 in Column (12) of Table A in Chapter 3.2.

4.3.2.1.2 The required type of tank, battery-wagon and MEGC is given in code form in Column (12) of Table A in Chapter 3.2. The identification codes appearing there are made up of letters or numbers in a given order. The explanations for reading the four parts of the code are given in 4.3.3.1.1 (when the substance to be carried belongs to Class 2) and in 4.3.4.1.1 (when the substance to be carried belongs to Classes 3 to 9)¹.

4.3.2.1.3 The required type according to 4.3.2.1.2 corresponds to the least stringent construction requirements which are acceptable for the dangerous substance in question unless otherwise prescribed in this Chapter or in Chapter 6.8. It is possible to use tanks corresponding to codes prescribing a higher minimum calculation pressure, or more stringent requirements for filling or discharge openings or for safety valves/devices (see 4.3.3.1.1 for Class 2 and 4.3.4.1.1 for Classes 3 to 9).

4.3.2.1.4 For certain substances, tanks, battery-wagons or MEGCs are subject to additional provisions which are included as special provisions in Column (13) of Table A in Chapter 3.2.

4.3.2.1.5 Tanks, battery-wagons and MEGCs shall not be loaded with any dangerous substances other than those for the carriage of which they have been approved according to 6.8.2.3.1 and which, in contact with the materials of the shell, gaskets, equipment and protective linings, are not liable to react dangerously with them (see "dangerous reaction" in 1.2.1), to form dangerous products or appreciably to weaken these materials².

¹ An exception is made for tanks intended for the carriage of substances of classes 5.2 or 7 (see 4.3.4.1.3).

² It may be necessary to consult the manufacturer of the substance and the competent authority for guidance on the compatibility of the substance with the materials of the tank, battery-vehicle or MEGC.

4.3.2.1.6 Foodstuffs shall not be carried in tanks used for dangerous substances unless the necessary steps have been taken to prevent any harm to public health.

4.3.2.1.7 The tank record shall be retained by the owner or the operator who shall be able to provide this documentation at the request of the competent authority. The tank record shall be maintained throughout the life of the tank and retained for 15 months after the tank is taken out of service.

Should a change of owner or operator occur during the life of the tank the tank record shall be transferred to the new owner or operator.

Copies of the tank record or all necessary documents shall be made available to the expert for tests, inspections and checks on tanks in accordance with 6.8.2.4.5 or 6.8.3.4.16, on the occasion of periodic inspections or exceptional checks.

4.3.2.2 Degree of filling

4.3.2.2.1 The following degrees of filling shall not be exceeded in tanks intended for the carriage of liquids at ambient temperatures:

(a) for flammable substances without additional risks (e.g. toxicity or corrosivity), in tanks with a venting system or with safety valves (even where preceded by a bursting disc):

$$\text{Degree of filling} = \frac{100}{1 + \alpha (50 - t_F)} \text{ \% of capacity}$$

(b) for toxic or corrosive substances (whether flammable or not) in tanks with a venting system or with safety valves (even where preceded by a bursting disc):

$$\text{Degree of filling} = \frac{98}{1 + \alpha (50 - t_F)} \text{ \% of capacity}$$

(c) for flammable substances and for slightly toxic or corrosive substances (whether flammable or not) in hermetically closed tanks without a safety device:

$$\text{Degree of filling} = \frac{97}{1 + \alpha (50 - t_F)} \text{ \% of capacity}$$

(d) for highly toxic, toxic, highly corrosive or corrosive substances (whether flammable or not) in hermetically closed tanks without a safety device:

$$\text{Degree of filling} = \frac{95}{1 + \alpha (50 - t_F)} \text{ \% of capacity}$$

4.3.2.2.2 In these formulae, α is the mean coefficient of cubical expansion of the liquid between 15 °C and 50 °C, i.e. for a maximum variation in temperature of 35 °C.

α is calculated by the formula: $\alpha = \frac{d_{15} - d_{50}}{35 \times d_{50}}$

where d_{15} and d_{50} are the relative densities of the liquid at 15 °C and 50 °C respectively and t_F is the mean temperature of the liquid during filling.

4.3.2.2.3 The provisions of 4.3.2.2.1 (a) to (d) above shall not apply to tanks whose contents are, by means of a heating device, maintained at a temperature above 50 °C during carriage. In this case the degree of filling at the outset shall be such, and the temperature so regulated, that the tank is not full to more than 95% of its capacity and that the filling temperature is not exceeded, at any time during carriage.

4.3.2.2.4 (Reserved)

Shells intended for the carriage of substances in the liquid state or liquefied gases or refrigerated liquefied gases, which are not divided by partitions or surge plates into sections of not more than 7 500 litres capacity, shall be filled to not less than 80% or not more than 20% of their capacity.

This provision is not applicable to:

- liquids with a kinematic viscosity at 20 °C of at least 2 680 mm²/s;
- molten substances with a kinematic viscosity at the temperature of filling of at least 2 680 mm²/s;
- UN 1963 HELIUM, REFRIGERATED, LIQUID and UN 1966 HYDROGEN, REFRIGERATED, LIQUID.

4.3.2.3 Operation

4.3.2.3.1 The thickness of the walls of the shell shall not, throughout its use, fall below the minimum figure prescribed in:
6.8.2.1.17 and 6.8.2.1.18

6.8.2.1.17 to 6.8.2.1.20

4.3.2.3.2 (Reserved)

During carriage tank-containers/MEGCs shall be loaded on the wagon in such a way as to be adequately protected by the fittings of the wagon or of the tank-container/MEGC itself against lateral and longitudinal impact and against overturning³. If the tank-containers/MEGCs, including the service equipment, are so constructed as to withstand impact or overturning they need not be protected in this way.

4.3.2.3.3 During filling and discharge of tanks, battery-wagons and MEGCs, appropriate measures shall be taken to prevent the release of dangerous quantities of gases and vapours. Tanks, battery-wagons and MEGCs shall be closed so that the contents cannot spill out uncontrolled. The openings of bottom-discharge tanks shall be closed by means of screw-threaded plugs, blank flanges or other equally effective devices. The leakproofness of the closures of the tanks, and of the battery-wagons and MEGCs shall be checked by the filler after the tank is filled. This applies in particular to the upper part of the dip tube.

4.3.2.3.4 Where several closure systems are fitted in series, that nearest to the substance being carried shall be closed first.

4.3.2.3.5 No dangerous residue of the filling substance shall adhere to the outside of the tank during carriage.

4.3.2.3.6 Substances which may react dangerously with each other shall not be carried in adjoining compartments of tanks.

Substances which may react dangerously with each other may be carried in adjoining compartments of tanks, when these compartments are separated by a partition with a wall thickness equal to or greater than that of the tank itself. They may also be carried separated by an empty space or an empty compartment between loaded compartments.

4.3.2.4 Empty tanks, battery-wagons and MEGCs, uncleaned

NOTE: For empty tanks, battery-wagons and MEGCs, uncleaned, special provisions TU1, TU2, TU4, TU16 and TU35 of 4.3.5 may apply.

4.3.2.4.1 No dangerous residue of the filling substance shall adhere to the outside of the tank during carriage.

4.3.2.4.2 To be accepted for carriage, empty tanks, battery-wagons and MEGCs, uncleaned, shall be closed in the same manner and be leakproof to the same degree as if they were full.

4.3.2.4.3 Where empty tanks, battery-wagons and MEGCs, uncleaned, are not closed in the same manner and are not leakproof to the same degree as if they were full and where the provisions of RID cannot be complied with, they shall be carried, with due regard to adequate safety, to the nearest suitable place where cleaning or repair can be carried out.

Carriage is adequately safe if suitable measures have been taken to ensure equivalent safety commensurate with the provisions of RID and to prevent the uncontrolled release of the dangerous goods.

4.3.2.4.4 Empty tank-wagons, demountable tanks, battery-wagons, tank-containers, tank swap bodies and MEGCs, uncleaned, may also be carried after the expiry of the periods established in 6.8.2.4.2 and 6.8.2.4.3 for undergoing the inspection.

³ Examples of protection of shells:

- protection against lateral impact may, for example, consist of longitudinal bars protecting the shell on both sides at the level of the median line;
- protection against overturning may, for example, consist of reinforcing rings or bars fixed transversally in relation to the frame;
- protection against rear impact, may, for example, consist of a bumper or frame.

4.3.3 Special provisions applicable to Class 2

4.3.3.1 Coding and hierarchy of tanks

4.3.3.1.1 Coding of tanks, battery-wagons and MEGCs

The four parts of the codes (tank codes) given in Column (12) of Table A in Chapter 3.2 have the following meanings:

Part	Description	Tank Code
1	Types of tank, battery-wagons or MEGC	C = tank, battery-wagon or MEGC for compressed gases; P = tank, battery-wagon or MEGC for liquefied gases or dissolved gases; R = tank for refrigerated liquefied gases.
2	Calculation pressure	x = value of the minimum relevant test pressure according to the table in 4.3.3.2.5; or 22= minimum calculation pressure in bar.
3	Openings (see 6.8.2.2 and 6.8.3.2)	B = tank with bottom filling or discharge openings with 3 closures; or battery-wagon or MEGC with openings below the surface of the liquid or for compressed gases; C = tank with top filling or discharge openings with 3 closures with only cleaning openings below the surface of the liquid; D = tank with top filling or discharge openings with 3 closures; or battery-wagon or MEGC with no openings below the surface of the liquid.
4	Safety valves/devices	N = tank, battery-wagon or MEGC with safety valve according to 6.8.3.2.9 or 6.8.3.2.10 which is not hermetically closed; H = hermetically closed tank, battery-wagon or MEGC (see 1.2.1);

NOTE 1: The special provision TU17 indicated in Column (13) of Table A in Chapter 3.2 for certain gases means that the gas may only be carried in a battery-wagon or MEGC, the elements of which are composed of receptacles.

2: The pressures indicated on the tank itself or on the panel shall be not less than the value of "X" or the minimum calculation pressure.

4.3.3.1.2 Hierarchy of tanks

Tank code	Other tank code(s) permitted for the substances under this code
C*BN	C#BN, C#CN, C#DN, C#BH, C#CH, C#DH
C*BH	C#BH, C#CH, C#DH
C*CN	C#CN, C#DN, C#CH, C#DH
C*CH	C#CH, C#DH
C*DN	C#DN, C#DH
C*DH	C#DH
P*BN	P#BN, P#CN, P#DN, P#BH, P#CH, P#DH
P*BH	P#BH, P#CH, P#DH
P*CN	P#CN, P#DN, P#CH, P#DH
P*CH	P#CH, P#DH
P*DN	P#DN, P#DH
P*DH	P#DH
R*BN	R#BN, R#CN, R#DN

R*CN	R#CN, R#DN
R*DN	R#DN

The figure represented by "#" shall be equal to or greater than the figure represented by "*".

NOTE: This hierarchy does not take any special provisions into account (see 4.3.5 and 6.8.4) for each entry.

4.3.3.2 Filling conditions and test pressures

4.3.3.2.1 The test pressure for tanks intended for the carriage of compressed gases shall be at least 1.5 times the working pressure as defined in 1.2.1 for pressure receptacles.

4.3.3.2.2 The test pressure for tanks intended for the carriage of:

- high pressure liquefied gases; and
- dissolved gases

shall be such that, when the shell is filled to the maximum filling ratio, the pressure reached in the shell by the substance at 55 °C for tanks with thermal insulation or 65 °C for tanks without thermal insulation does not exceed the test pressure.

4.3.3.2.3 The test pressure for tanks intended for the carriage of low pressure liquefied gases will be:

- (a) If the tank is equipped with thermal insulation, at least equal to the vapour pressure, reduced by 0.1 MPa (1 bar) of the liquid at 60 °C, but not less than 1 MPa (10 bar);
- (b) If the tank is not equipped with thermal insulation, at least equal to the vapour pressure, reduced by 0.1 MPa (1 bar), of the liquid at 65 °C, but not less than 1 MPa (10 bar).

The maximum permissible mass of contents per litre of capacity is calculated as follows:

Maximum permissible mass of contents per litre of capacity = $0.95 \times$ density of the liquid phase at 50 °C (in kg/l)

Moreover the vapour phase shall not disappear below 60 °C.

If the shells are not more than 1.5 m in diameter, the values of the test pressure and maximum filling ratio conforming to packing instruction P200 in 4.1.4.1 shall be applicable.

4.3.3.2.4 The test pressure for tanks intended for the carriage of refrigerated liquefied gases shall be not less than 1.3 times the maximum allowable working pressure and indicated on the tank but not less than 300 kPa (3 bar) (gauge pressure); for tanks with vacuum insulation the test pressure shall be not less than 1.3 times the maximum allowable working pressure increased by 100 kPa (1 bar).

4.3.3.2.5 Table of gases and gas mixtures which may be carried in tank-wagons, battery-wagons, demountable tanks, tank-containers or MEGCs indicating the minimum test pressure for tanks and as far as applicable the filling ratio

In the case of gases and gas mixtures classified under n.o.s. entries, the values of the test pressure and the filling ratio shall be prescribed by the expert approved by the competent authority.

When tanks for compressed or high pressure liquefied gases have been subjected to a test pressure lower than shown in the table, and the tanks are fitted with thermal insulation, a lower maximum load may be prescribed by the expert approved by the competent authority, provided that the pressure reached in the tank by the substance at 55 °C does not exceed the test pressure stamped on the tank.

UN No.	Name	Classification code	Minimum test pressure for tanks				Maximum permissible mass of contents per litre of capacity kg
			With thermal insulation		Without thermal insulation		
			MPa	bar	MPa	bar	
1001	ACETYLENE, DISSOLVED	4 F	only in battery-wagons and MEGCs composed of receptacles				
1002	AIR, COMPRESSED	1 A	see 4.3.3.2.1				
1003	AIR, REFRIGERATED LIQUID	3 O	see 4.3.3.2.4				
1005	AMMONIA, ANHYDROUS	2 TC	2.6	26	2.9	29	0.53
1006	ARGON, COMPRESSED	1 A	see 4.3.3.2.1				
1008	BORON TRIFLUORIDE	2 TC	22.5 30	225 300	22.5 30	225 300	0.715 0.86
1009	BROMOTRIFLUOROMETHANE (REFRIGERANT GAS R13B1)	2 A	12	120	4.2 12 25	42 120 250	1.50 1.13 1.44 1.60
1010	BUTADIENES, STABILIZED (1,2-butadiene) or	2 F	1	10	1	10	0.59
1010	BUTADIENES, STABILIZED (1,3-butadiene) or		1	10	1	10	0.55
1010	BUTADIENES AND HYDROCARBON MIXTURE, STABILIZED		1	10	1	10	0.50
1011	BUTANE	2 F	1	10	1	10	0.51
1012	1-BUTYLENE or	2 F	1	10	1	10	0.53
1012	TRANS-2-BUTYLENE or		1	10	1	10	0.54
1012	CIS-2-BUTYLENE or		1	10	1	10	0.55
1012	BUTYLENES MIXTURE		1	10	1	10	0.50
1013	CARBON DIOXIDE	2 A	19 22.5	190 225	19 25	190 250	0.73 0.78 0.66 0.75
1016	CARBON MONOXIDE, COMPRESSED	1 TF	see 4.3.3.2.1				
1017	CHLORINE	2 TOC	1.7	17	1.9	19	1.25
1018	CHLORODIFLUOROMETHANE (REFRIGERANT GAS R22)	2 A	2.4	24	2.6	26	1.03
1020	CHLOROPENTAFLUOROETHANE (REFRIGERANT GAS R115)	2 A	2	20	2.3	23	1.08
1021	1-CHLORO-1,2,2,2-TETRAFLUOROETHANE (REFRIGERANT GAS R124)	2 A	1	10	1.1	11	1.2
1022	CHLOROTRIFLUOROMETHANE (REFRIGERANT GAS R13)	2 A	12 22.5	120 225	10 12 19 25	100 120 190 250	0.96 1.12 0.83 0.90 1.04 1.10
1023	COAL GAS, COMPRESSED	1 TF	see 4.3.3.2.1				
1026	CYANOGEN	2 TF	10	100	10	100	0.70

UN No.	Name	Classification code	Minimum test pressure for tanks				Maximum permissible mass of contents per litre of capacity kg
			With thermal insulation		Without thermal insulation		
			MPa	bar	MPa	bar	
1027	CYCLOPROPANE	2 F	1.6	16	1.8	18	0.53
1028	DICHLORODIFLUOROMETHANE (REFRIGERANT GAS R12)	2 A	1.5	15	1.6	16	1.15
1029	DICHLOROFUOROMETHANE (REFRIGERANT GAS R21)	2 A	1	10	1	10	1.23
1030	1,1-DIFLUOROETHANE (REFRIGERANT GAS R152A)	2 F	1.4	14	1.6	16	0.79
1032	DIMETHYLAMINE, ANHYDROUS	2 F	1	10	1	10	0.59
1033	DIMETHYL ETHER	2 F	1.4	14	1.6	16	0.58
1035	ETHANE	2 F	12	120			0.32
					9.5	95	0.25
					12	120	0.29
					30	300	0.39
1036	ETHYLAMINE	2 F	1	10	1	10	0.61
1037	ETHYL CHLORIDE	2 F	1	10	1	10	0.8
1038	ETHYLENE, REFRIGERATED LIQUID	3 F	see 4.3.3.2.4				
1039	ETHYL METHYL ETHER	2 F	1	10	1	10	0.64
1040	ETHYLENE OXIDE WITH NITROGEN up to a total pressure of 1 MPa (10 bar) at 50 °C	2 TF	1.5	15	1.5	15	0.78
1041	ETHYLENE OXIDE AND CARBON DIOXIDE MIXTURE, with more than 9% but not more than 87% ethylene oxide	2 F	2.4	24	2.6	26	0.73
1046	HELIUM, COMPRESSED	1 A	see 4.3.3.2.1				
1048	HYDROGEN BROMIDE, ANHYDROUS	2 TC	5	50	5.5	55	1.54
1049	HYDROGEN, COMPRESSED	1 F	see 4.3.3.2.1				
1050	HYDROGEN CHLORIDE, ANHYDROUS	2 TC	12	120			0.69
					10	100	0.30
					12	120	0.56
					15	150	0.67
					20	200	0.74
1053	HYDROGEN SULPHIDE	2 TF	4.5	45	5	50	0.67
1055	ISOBUTYLENE	2 F	1	10	1	10	0.52
1056	KRYPTON, COMPRESSED	1 A	see 4.3.3.2.1				
1058	LIQUEFIED GASES, non flammable, charged with nitrogen, carbon dioxide or air	2 A	1.5 x filling pressure see 4.3.3.2.2 or 4.3.3.2.3				

UN No.	Name	Classification code	Minimum test pressure for tanks				Maximum permissible mass of contents per litre of capacity kg
			With thermal insulation		Without thermal insulation		
			MPa	bar	MPa	bar	
1060	METHYLACETYLENE AND PROPADIENE MIXTURE, STABILIZED: Mixture P1 Mixture P2 Propadiene with 1% to 4% methylacetylene	2 F	see 4.3.3.2.2 or 4.3.3.2.3				
			2.5	25	2.8	28	0.49
			2.2	22	2.3	23	0.47
			2.2	22	2.2	22	0.50
1061	METHYLAMINE, ANHYDROUS	2 F	1	10	1.1	11	0.58
1062	METHYL BROMIDE with not more than 2% chloropicrin	2 T	1	10	1	10	1.51
1063	METHYL CHLORIDE (REFRIGERANT GAS R40)	2 F	1.3	13	1.5	15	0.81
1064	METHYL MERCAPTAN	2 TF	1	10	1	10	0.78
1065	NEON, COMPRESSED	1 A	see 4.3.3.2.1				
1066	NITROGEN, COMPRESSED	1 A	see 4.3.3.2.1				
1067	DINITROGEN TETROXIDE (NITROGEN DIOXIDE)	2 TOC	only in battery-wagons and MEGCs composed of receptacles				
1070	NITROUS OXIDE	2 O	22.5	225	18 22.52 5	180 225 250	0.78 0.68 0.74 0.75
1071	OIL GAS, COMPRESSED	1 TF	see 4.3.3.2.1				
1072	OXYGEN, COMPRESSED	1 O	see 4.3.3.2.1				
1073	OXYGEN, REFRIGERATED LIQUID	3 O	see 4.3.3.2.4				
1076	PHOSGENE	2 TC	only in battery-wagons and MEGCs composed of receptacles				
1077	PROPYLENE	2 F	2.5	25	2.7	27	0.43
1078	REFRIGERANT GASES, N.O.S. such as: Mixture F1 Mixture F2 Mixture F3 Other mixtures	2 A	1 1.5 2.4	10 15 24	1.1 1.6 2.7	11 16 27	1.23 1.15 1.03
			see 4.3.3.2.2 or 4.3.3.2.3				
1079	SULPHUR DIOXIDE	2 TC	1	10	1.2	12	1.23
1080	SULPHUR HEXAFLUORIDE	2 A	12	120	7 14 16	70 140 160	1.34 1.04 1.33 1.37
1082	TRIFLUOROCHLOROETHYLENE, STABILIZED	2 TF	1.5	15	1.7	17	1.13
1083	TRIMETHYLAMINE, ANHYDROUS	2 F	1	10	1	10	0.56

UN No.	Name	Classification code	Minimum test pressure for tanks				Maximum permissible mass of contents per litre of capacity kg
			With thermal insulation		Without thermal insulation		
			MPa	bar	MPa	bar	
1085	VINYL BROMIDE, STABILIZED	2 F	1	10	1	10	1.37
1086	VINYL CHLORIDE, STABILIZED	2 F	1	10	1.1	11	0.81
1087	VINYL METHYL ETHER, STABILIZED	2 F	1	10	1	10	0.67
1581	CHLOROPICRIN AND METHYL BROMIDE MIXTURE with more than 2% chloropicrin	2 T	1	10	1	10	1.51
1582	CHLOROPICRIN AND METHYL CHLORIDE MIXTURE	2 T	1.3	13	1.5	15	0.81
1612	HEXAETHYL TETRA-PHOSPHATE AND COMPRESSED GAS MIXTURE	1 T	see 4.3.3.2.1				
1749	CHLORINE TRIFLUORIDE	2 TOC	3	30	3	30	1.40
1858	HEXAFLUOROPROPYLENE (REFRIGERANT GAS R 1216)	2A	1.7	17	1.9	19	1.11
1859	SILICON TETRAFLUORIDE	2 TC	20 30	200 300	20 30	200 300	0.74 1.10
1860	VINYL FLUORIDE, STABILIZED	2 F	12 22.5	120 225	25	250	0.58 0.65 0.64
1912	METHYL CHLORIDE AND METHYLENE CHLORIDE MIXTURE	2 F	1.3	13	1.5	15	0.81
1913	NEON, REFRIGERATED LIQUID	3 A	see 4.3.3.2.4				
1951	ARGON, REFRIGERATED LIQUID	3 A	see 4.3.3.2.4				
1952	ETHYLENE OXIDE AND CARBON DIOXIDE MIXTURE, with not more than 9% ethylene oxide	2 A	19 25	190 250	19 25	190 250	0.66 0.75
1953	COMPRESSED GAS, TOXIC, FLAMMABLE, N.O.S. ^(a)	1 TF	see 4.3.3.2.1 or 4.3.3.2.2				
1954	COMPRESSED GAS, FLAMMABLE N.O.S.	1 F	see 4.3.3.2.1 or 4.3.3.2.2				
1955	COMPRESSED GAS, TOXIC, N.O.S. ^(a)	1 T	see 4.3.3.2.1 or 4.3.3.2.2				
1956	COMPRESSED GAS, N.O.S.	1 A	see 4.3.3.2.1 or 4.3.3.2.2				
1957	DEUTERIUM, COMPRESSED	1 F	see 4.3.3.2.1				

UN No.	Name	Classification code	Minimum test pressure for tanks				Maximum permissible mass of contents per litre of capacity kg
			With thermal insulation		Without thermal insulation		
			MPa	bar	MPa	bar	
1958	1,2-DICHLORO-1,1,2,2-TETRAFLUOROETHANE (REFRIGERANT GAS R114)	2 A	1	10	1	10	1.3
1959	1,1-DIFLUOROETHYLENE (REFRIGERANT GAS R1132A)	2 F	12 22.5	120 225	25	250	0.66 0.78 0.77
1961	ETHANE, REFRIGERATED LIQUID	3 F	see 4.3.3.2.4				
1962	ETHYLENE	2 F	12 22.5	120 225	22.5 30	225 300	0.25 0.36 0.34 0.37
1963	HELIUM, REFRIGERATED LIQUID	3 A	see 4.3.3.2.4				
1964	HYDROCARBON GAS MIXTURE, COMPRESSED, N.O.S.	1 F	see 4.3.3.2.1 or 4.3.3.2.2				
1965	HYDROCARBON GAS MIXTURE, LIQUEFIED, N.O.S. such as:	2 F					
	Mixture A		1	10	1	10	0.50
	Mixture A01		1.2	12	1.4	14	0.49
	Mixture A02		1.2	12	1.4	14	0.48
	Mixture A0		1.2	12	1.4	14	0.47
	Mixture A1		1.6	16	1.8	18	0.46
	Mixture B1		2	20	2.3	23	0.45
	Mixture B2		2	20	2.3	23	0.44
	Mixture B		2	20	2.3	23	0.43
	Mixture C		2.5	25	2.7	27	0.42
	Other mixtures		see 4.3.3.2.2 or 4.3.3.2.3				
1966	HYDROGEN, REFRIGERATED LIQUID	3 F	see 4.3.3.2.4				
1967	INSECTICIDE GAS, TOXIC, N.O.S. ^(a)	2 T	see 4.3.3.2.2 or 4.3.3.2.3				
1968	INSECTICIDE GAS, N.O.S.	2 A	see 4.3.3.2.2 or 4.3.3.2.3				
1969	ISOBUTANE	2 F	1	10	1	10	0.49
1970	KRYPTON, REFRIGERATED LIQUID	3 A	see 4.3.3.2.4				
1971	METHANE, COMPRESSED or	1 F	see 4.3.3.2.1				
1971	NATURAL GAS, COMPRESSED with high methane content						
1972	METHANE, REFRIGERATED LIQUID or	3 F	see 4.3.3.2.4				
1972	NATURAL GAS, REFRIGERATED LIQUID with high methane content						

UN No.	Name	Classification code	Minimum test pressure for tanks				Maximum permissible mass of contents per litre of capacity kg
			With thermal insulation		Without thermal insulation		
			MPa	bar	MPa	bar	
1973	CHLORODIFLUOROMETHANE AND CHLOROPENTAFLUOROETHANE MIXTURE with fixed boiling point, with approximately 49% chlorodifluoromethane (REFRIGERANT GAS R502)	2 A	2.5	25	2.8	28	1.05
1974	CHLORODIFLUOROBROMOMETHANE (REFRIGERANT GAS R12B1)	2 A	1	10	1	10	1.61
1976	OCTAFLUOROCYCLOBUTANE (REFRIGERANT GAS RC318)	2 A	1	10	1	10	1.34
1977	NITROGEN, REFRIGERATED LIQUID	3 A	see 4.3.3.2.4				
1978	PROPANE	2 F	2.1	21	2.3	23	0.42
1982	TETRAFLUOROMETHANE (REFRIGERANT GAS R14)	1 A	20 30	200 300	20 30	200 300	0.62 0.94
1983	1-CHLORO-2,2,2-TRIFLUOROETHANE (REFRIGERANT GAS R133A)	2 A	1	10	1	10	1.18
1984	TRIFLUOROMETHANE (REFRIGERANT GAS R23)	2 A	19 25	190 250	19 25	190 250	0.92 0.99 0.87 0.95
2034	HYDROGEN AND METHANE MIXTURE, COMPRESSED	1 F	see 4.3.3.2.1				
2035	1,1,1-TRIFLUOROETHANE (REFRIGERANT GAS R143A)	2 F	2.8	28	3.2	32	0.79
2036	XENON	2 A	12	120	13	130	1.30 1.24
2044	2,2-DIMETHYLPROPANE	2 F	1	10	1	10	0.53
2073	AMMONIA SOLUTION, relative density less than 0.880 at 15 °C in water, with more than 35% and not more than 40% ammonia with more than 40% and not more than 50% ammonia	4 A	1	10	1	10	0.80
			1.2	12	1.2	12	0.77
2187	CARBON DIOXIDE, REFRIGERATED LIQUID	3 A	see 4.3.3.2.4				
2189	DICHLOROSILANE	2 TFC	1	10	1	10	0.90
2191	SULFURYL FLUORIDE	2 T	5	50	5	50	1.1

UN No.	Name	Classification code	Minimum test pressure for tanks				Maximum permissible mass of contents per litre of capacity kg
			With thermal insulation		Without thermal insulation		
			MPa	bar	MPa	bar	
2193	HEXAFLUOROETHANE (REFRIGERANT GAS R116)	2 A	16 20	160 200	20	200	1.28 1.34 1.10
2197	HYDROGEN IODIDE, ANHYDROUS	2 TC	1.9	19	2.1	21	2.25
2200	PROPADIENE, STABILIZED	2 F	1.8	18	2.0	20	0.50
2201	NITROUS OXIDE, REFRIGERATED LIQUID	3 O	see 4.3.3.2.4				
2203	SILANE ^(b)	2 F	22.5 25	225 250	22.5 25	225 250	0.32 0.36
2204	CARBONYL SULPHIDE	2 TF	2.7	27	3.0	30	0.84
2417	CARBONYL FLUORIDE	2 TC	20 30	200 300	20 30	200 300	0.47 0.70
2419	BROMOTRIFLUOROETHYLENE	2 F	1	10	1	10	1.19
2420	HEXAFLUOROACETONE	2 TC	1.6	16	1.8	18	1.08
2422	OCTAFLUOROBUT-2-ENE (REFRIGERANT GAS R1318)	2 A	1	10	1	10	1.34
2424	OCTAFLUOROPROPANE (REFRIGERANT GAS R218)	2 A	2.1	21	2.3	23	1.07
2451	NITROGEN TRIFLUORIDE	2 O	20 30	200 300	20 30	200 300	0.50 0.75
2452	ETHYLACETYLENE, STABILIZED	2 F	1	10	1	10	0.57
2453	ETHYL FLUORIDE (REFRIGERANT GAS R161)	2 F	2.1	21	2.5	25	0.57
2454	METHYL FLUORIDE (REFRIGERANT GAS R41)	2 F	30	300	30	300	0.36
2517	1-CHLORO-1,1-DIFLUOROETHANE (REFRIGERANT GAS R142B)	2 F	1	10	1	10	0.99
2591	XENON, REFRIGERATED LIQUID	3 A	see 4.3.3.2.4				
2599	CHLOROTRIFLUOROMETHANE AND TRIFLUOROMETHANE, AZEOTROPIC MIXTURE with approximately 60% chlorotrifluoromethane (REFRIGERANT GAS R503)	2 A	3.1 4.2 10	31 42 100	3.1 4.2 10	31 42 100	0.11 0.21 0.76 0.20 0.66
2601	CYCLOBUTANE	2 F	1	10	1	10	0.63

UN No.	Name	Classification code	Minimum test pressure for tanks				Maximum permissible mass of contents per litre of capacity kg
			With thermal insulation		Without thermal insulation		
			MPa	bar	MPa	bar	
2602	DICHLORODIFLUOROMETHANE AND DIFLUORO-1,1 ETHANE, AZEOTROPIC MIXTURE with approximately 74% dichlorodifluoromethane (REFRIGERANT GAS R500)	2 A	1.8	18	2	20	1.01
2901	BROMINE CHLORIDE	2 TOC	1	10	1	10	1.50
3057	TRIFLUOROACETYL CHLORIDE	2 TC	1.3	13	1.5	15	1.17
3070	ETHYLENE OXIDE AND DICHLORODIFLUOROMETHANE MIXTURE with not more than 12.5% ethylene oxide	2 A	1.5	15	1.6	16	1.09
3083	PERCHLORYL FLUORIDE	2 TO	2.7	27	3.0	30	1.21
3136	TRIFLUOROMETHANE, REFRIGERATED LIQUID	3 A	see 4.3.3.2.4				
3138	ETHYLENE, ACETYLENE PROPYLENE IN MIXTURE, REFRIGERATED LIQUID, containing at least 71.5% ethylene with not more than 22.5% acetylene and not more than 6% propylene	3 F	see 4.3.3.2.4				
3153	PERFLUORO(METHYL VINYL ETHER)	2 F	1.4	14	1.5	15	1.14
3154	PERFLUORO(ETHYL VINYL ETHER)	2 F	1	10	1	10	0.98
3156	COMPRESSED GAS, OXIDIZING, N.O.S.	1 O	see 4.3.3.2.1 or 4.3.3.2.2				
3157	LIQUEFIED GAS, OXIDIZING, N.O.S.	2 O	see 4.3.3.2.2 or 4.3.3.2.3				
3158	GAS, REFRIGERATED LIQUID, N.O.S.	3 A	see 4.3.3.2.4				
3159	1,1,1,2-TETRAFLUOROETHANE (REFRIGERANT GAS R134A)	2 A	1.6	16	1.8	18	1.04
3160	LIQUEFIED GAS, TOXIC, FLAMMABLE, N.O.S. ^(a)	2 TF	see 4.3.3.2.2 or 4.3.3.2.3				
3161	LIQUEFIED GAS, FLAMMABLE, N.O.S.	2 F	see 4.3.3.2.2 or 4.3.3.2.3				
3162	LIQUEFIED GAS, TOXIC, N.O.S. ^(a)	2 T	see 4.3.3.2.2 or 4.3.3.2.3				
3163	LIQUEFIED GAS, N.O.S.	2 A	see 4.3.3.2.2 or 4.3.3.2.3				
3220	PENTAFLUOROETHANE (REFRIGERANT GAS R125)	2 A	4.1	41	4.9	49	0.95

UN No.	Name	Classification code	Minimum test pressure for tanks				Maximum permissible mass of contents per litre of capacity kg
			With thermal insulation		Without thermal insulation		
			MPa	bar	MPa	bar	
3252	DIFLUOROMETHANE (REFRIGERANT GAS R32)	2 F	3.9	39	4.3	43	0.78
3296	HEPTAFLUOROPROPANE (REFRIGERANT GAS R227)	2 A	1.4	14	1.6	16	1.20
3297	ETHYLENE OXIDE AND CHLOROTETRAFLUOROETHANE MIXTURE, with not more than 8.8% ethylene oxide	2 A	1	10	1	10	1.16
3298	ETHYLENE OXIDE AND PENTAFLUOROETHANE MIXTURE, with not more than 7.9% ethylene oxide	2 A	2.4	24	2.6	26	1.02
3299	ETHYLENE OXIDE AND TETRAFLUOROETHANE MIXTURE, with not more than 5.6% ethylene oxide	2 A	1.5	15	1.7	17	1.03
3300	ETHYLENE OXIDE AND CARBON DIOXIDE MIXTURE, with more than 87% ethylene oxide	2 TF	2.8	28	2.8	28	0.73
3303	COMPRESSED GAS, TOXIC, OXIDIZING, N.O.S. ^(a)	1 TO	see 4.3.3.2.1 or 4.3.3.2.2				
3304	COMPRESSED GAS, TOXIC, CORROSIVE, N.O.S. ^(a)	1 TC	see 4.3.3.2.1 or 4.3.3.2.2				
3305	COMPRESSED GAS, TOXIC, FLAMMABLE, CORROSIVE, N.O.S. ^(a)	1 TFC	see 4.3.3.2.1 or 4.3.3.2.2				
3306	COMPRESSED GAS, TOXIC, OXIDIZING, CORROSIVE, N.O.S. ^(a)	1 TOC	see 4.3.3.2.1 or 4.3.3.2.2				
3307	LIQUEFIED GAS, TOXIC, OXIDIZING, N.O.S. ^(a)	2 TO	see 4.3.3.2.2 or 4.3.3.2.3				
3308	LIQUEFIED GAS, TOXIC, CORROSIVE, N.O.S. ^(a)	2 TC	see 4.3.3.2.2 or 4.3.3.2.3				
3309	LIQUEFIED GAS, TOXIC, FLAMMABLE, CORROSIVE, N.O.S. ^(a)	2 TFC	see 4.3.3.2.2 or 4.3.3.2.3				
3310	LIQUEFIED GAS, TOXIC, OXIDIZING, CORROSIVE, N.O.S. ^(a)	2 TOC	see 4.3.3.2.2 or 4.3.3.2.3				
3311	GAS, REFRIGERATED LIQUID, OXIDIZING, N.O.S.	3 O	see 4.3.3.2.4				
3312	GAS, REFRIGERATED LIQUID, FLAMMABLE, N.O.S.	3 F	see 4.3.3.2.4				

UN No.	Name	Classification code	Minimum test pressure for tanks				Maximum permissible mass of contents per litre of capacity kg
			With thermal insulation		Without thermal insulation		
			MPa	bar	MPa	bar	
3318	AMMONIA SOLUTION, relative density less than 0.880 at 15 °C in water, with more than 50% ammonia	4 TC	see 4.3.3.2.2				
3337	REFRIGERANT GAS R404A	2 A	2.9	29	3.2	32	0.84
3338	REFRIGERANT GAS R407A	2 A	2.8	28	3.2	32	0.95
3339	REFRIGERANT GAS R407B	2 A	3.0	30	3.3	33	0.95
3340	REFRIGERANT GAS R407C	2 A	2.7	27	3.0	30	0.95
3354	INSECTICIDE GAS, FLAMMABLE, N.O.S.	2 F	see 4.3.3.2.2 or 4.3.3.2.3				
3355	INSECTICIDE GAS, TOXIC, FLAMMABLE, N.O.S. ^(a)	2 TF	see 4.3.3.2.2 or 4.3.3.2.3				

(a) Allowed if LC₅₀ equal to or greater than 200 ppm.

(b) Considered as pyrophoric.

4.3.3.3 Operation

4.3.3.3.1 When tanks, battery-wagons or MEGCs are approved for different gases, the change of use shall include emptying, purging and evacuation operations to the extent necessary for safe operation.

4.3.3.3.2 When tanks, battery-wagons or MEGCs are handed over for carriage, only the particulars specified in 6.8.3.5.6 applicable to the gas loaded or just discharged shall be visible; all particulars concerning other gases shall be covered up (see UIC leaflet 573⁴ (Technical conditions for the construction of tank wagons)).

4.3.3.3.3 All the elements of a battery-wagons or MEGC shall contain only one and the same gas.

4.3.3.4 Provisions for the filling of liquid gas tank-wagons (Reserved)

4.3.3.4.1 Control measures before filling (Reserved)

(a) For each gas to be carried, the details on the tank plate (see 6.8.2.5.1 and 6.8.3.5.1 to 6.8.3.5.5) shall be checked to agree with those on the wagon panel (see 6.8.2.5.2, 6.8.3.5.6 and 6.8.3.5.7).

Tank-wagons for multiple use shall especially be checked to ensure that the correct folding panels are visible and securely fixed by the means referred to in 6.8.3.5.7 on both sides of the wagon.

The load limits on the wagon panel shall not exceed the maximum permissible filling mass on the tank plate.

(b) The last load shall be determined, either from particulars in the transport document or by

⁴ 7th edition of the UIC leaflet applicable from 1 October 2008.

analysis. If necessary, the tank shall be cleaned.

- (c) The mass of the residue shall be determined (e.g. by weighing) and taken into account in determining the filling quantity.
- (d) The leakproofness of the shell and its items of equipment, and their ability to function, shall be checked.

4.3.3.4.2 Filling procedure

(Reserved)

For filling, the provisions of the operating instructions of the tank-wagon shall be complied with.

4.3.3.4.3 Control measures after filling

(Reserved)

- (a) After filling, whether the wagon is overfilled or overloaded shall be checked by calibrated checking devices (e.g. by weighing on a calibrated weighbridge).

Overfilled or overloaded tank-wagons shall be immediately discharged in a safe manner until the permitted filling quantity is reached.

- (b) The partial pressure of inert gases in the gas phase shall not exceed 0.2 MPa (2 bar), or the gauge pressure in the gas phase shall not exceed by more than 0.1 MPa (1 bar) the vapour pressure (absolute) of the liquid gas at the temperature of the liquid phase (however, for UN 1040 Ethylene oxide with nitrogen, the maximum allowable total pressure shall be 1 MPa (10 bar) at 50 °C).
- (c) After filling, bottom-discharge wagons shall be checked to ensure that the internal shut-off devices are closed so as to be leak-proof.
- (d) Before blank flanges or other equally effective devices are fitted, the vents shall be checked for leakproofness; any leaks shall be stopped by suitable means.
- (e) Blank flanges or other equally effective devices shall be fitted on the outlet of the vents. These closures shall be equipped with suitable seals. They shall be closed when using all elements provided for in their design types.
- (f) Lastly, a final visual check of the wagon, its equipment and marking shall be made to ensure that no filling substance is escaping.

4.3.4 Special provisions applicable to Classes 3 to 9

4.3.4.1 Coding, rationalized approach and hierarchy of tanks

4.3.4.1.1 Coding of tanks

The four parts of the codes (tank codes) given in Column (12) of Table A in Chapter 3.2 have the following meanings:

Part	Description	Tank code
1	Types of tank	L = tank for substances in the liquid state (liquids or solids handed over for carriage in the molten state); S = tank for substances in the solid state (powdery or granular).
2	Calculation pressure	G = minimum calculation pressure according to the general requirements of 6.8.2.1.14; 1,5; 2,65; 4; 10; 15 or 21 = minimum calculation pressure in bar (see 6.8.2.1.14).

3	Openings (see 6.8.2.2.2)	A = tank with bottom-filling or bottom-discharge openings with 2 closures; B = tank with bottom-filling or bottom-discharge openings with 3 closures; C = tank with top-filling and discharge openings with only cleaning openings below the surface of the liquid; D = tank with top-filling and discharge openings with no openings below the surface of the liquid.
4	Safety valves/devices	V = tank with a venting system, according to 6.8.2.2.6, but no flame trap; or non-explosion-pressure proof tank; F = tank with a venting system, according to 6.8.2.2.6, fitted with a flame trap; or explosion-pressure proof tank; N = tank without a venting system according to 6.8.2.2.6 and not hermetically closed; H = hermetically closed tank (see 1.2.1).

4.3.4.1.2 Rationalized approach for assignment of tank codes to groups of substances and hierarchy of tanks

NOTE: Certain substances and groups of substances are not included in the rationalized approach, see 4.3.4.1.3

Rationalized approach			
Tank code	Group of permitted substances		
	Class	Classification code	Packing group
Liquids			
LGAV	3	F2	III
	9	M9	III
LGBV	4.1	F2	II, III
	5.1	O1	III
	9	M6	III
	9	M11	III
and groups of permitted substances for tank code LGAV			
LGBF	3	F1	II vapour pressure at 50 °C ≤ 1.1 bar
	3	F1	III
	3	D	II vapour pressure at 50 °C ≤ 1.1 bar
	3	D	III
and groups of permitted substances for tank codes LGAV and LGBV			
L1.5BN	3	F1	II vapour pressure at 50 °C > 1.1 bar
	3	F1	III flashpoint < 23 °C, viscous, vapour pressure at 50 °C > 1.1 bar, boiling point > 35 °C
	3	D	II vapour pressure at 50 °C > 1.1 bar
and groups of permitted substances for tank codes LGAV, LGBV and LGBF			
L4BN	3	F1	I III, boiling point ≤ 35 °C
	3	FC	III
	3	D	I

Rationalized approach			
Tank code	Group of permitted substances		
	Class	Classification code	Packing group
L4BN (cont'd)	5.1	O1	I, II
	5.1	OT1	I
	8	C1	II, III
	8	C3	II, III
	8	C4	II, III
	8	C5	II, III
	8	C7	II, III
	8	C8	II, III
	8	C9	II, III
	8	C10	II, III
	8	CF1	II
	8	CF2	II
	8	CS1	II
	8	CW1	II
	8	CW2	II
	8	CO1	II
	8	CO2	II
	8	CT1	II, III
	8	CT2	II, III
	8	CFT	II
9	M11	III	
and groups of permitted substances for tank codes LGAV, LGBV, LGBF and L1.5BN			
L4BH	3	FT1	II, III
	3	FT2	II
	3	FC	II
	3	FTC	II
	6.1	T1	II, III
	6.1	T2	II, III
	6.1	T3	II, III
	6.1	T4	II, III
	6.1	T5	II, III
	6.1	T6	II, III
	6.1	T7	II, III
	6.1	TF1	II
	6.1	TF2	II, III
	6.1	TF3	II
	6.1	TS	II
	6.1	TW1	II
	6.1	TW2	II
	6.1	TO1	II
	6.1	TO2	II
	6.1	TC1	II
	6.1	TC2	II
	6.1	TC3	II
	6.1	TC4	II
	6.1	TFC	II

Rationalized approach			
Tank code	Group of permitted substances		
	Class	Classification code	Packing group
L4BH (cont'd)	6.2	I4	
	9	M2	II
and groups of permitted substances for tank codes LGAV, LGBV, LGBF, L1.5BN and L4BN			
L4DH	4.2	S1	II,III
	4.2	S3	II, III
	4.2	ST1	II, III
	4.2	ST3	II, III
	4.2	SC1	II, III
	4.2	SC3	II, III
	4.3	W1	II, III
	4.3	WF1	II, III
	4.3	WT1	II, III
	4.3	WC1	II, III
	8	CT1	II,III
	and groups of permitted substances for tank codes LGAV, LGBV, LGBF, L1.5BN, L4BN and L4BH		
L10BH	8	C1	I
	8	C3	I
	8	C4	I
	8	C5	I
	8	C7	I
	8	C8	I
	8	C9	I
	8	C10	I
	8	CF1	I
	8	CF2	I
	8	CS1	I
	8	CW1	I
	8	CW2	I
	8	CO1	I
	8	CO2	I
	8	CT1	I
	8	CT2	I
	8	COT	I
and groups of permitted substances for tank codes LGAV, LGBV, LGBF, L1.5BN, L4BN, and L4BH			
L10CH	3	FT1	I
	3	FT2	I
	3	FC	I
	3	FTC	I
	6.1	T1	I
	6.1	T2	I
	6.1	T3	I
	6.1	T4	I
	6.1	T5	I
	6.1	T6	I
	6.1	T7	I

Rationalized approach			
Tank code	Group of permitted substances		
	Class	Classification code	Packing group
L10CH (cont'd)	6.1	TF1	I
	6.1	TF2	I
	6.1	TF3	I
	6.1	TS	I
	6.1	TW1	I
	6.1	TO1	I
	6.1	TC1	I
	6.1	TC2	I
	6.1	TC3	I
	6.1	TC4	I
	6.1	TFC	I
	and groups of permitted substances for tank codes LGAV, LGBV, LGBF, L1.5BN, L4BN, L4BH, and L10BH		
L10DH	4.3	W1	I
	4.3	WF1	I
	4.3	WT1	I
	4.3	WC1	I
	4.3	WFC	I
	5.1	OTC	I
	8	CT1	I
and groups of permitted substances for tank codes LGAV, LGBV, LGBF, L1.5BN, L4BN, L4BH, L4DH, L10BH and L10CH			
L15CH	3	FT1	I
	6.1	TF1	I
and groups of permitted substances for tank codes LGAV, LGBV, LGBF, L1.5BN, L4BN, L4BH, L10BH and L10CH			
L21DH	4.2	S1	I
	4.2	S3	I
	4.2	SW	I
	4.2	ST3	I
and groups of permitted substances for tank codes LGAV, LGBV, LGBF, L1.5BN, L4BN, L4BH, L4DH, L10BH, L10CH, L10DH and L15CH			
Solids			
SGAV	4.1	F1	III
	4.1	F3	III
	4.2	S2	II, III
	4.2	S4	III
	5.1	O2	II, III
	8	C2	II, III
	8	C4	III
	8	C6	III
	8	C8	III
	8	C10	II, III
	8	CT2	III
	9	M7	III
	9	M11	II, III
SGAN	4.1	F1	II

Rationalized approach				
Tank code	Group of permitted substances			
	Class	Classification code	Packing group	
SGAN (cont'd)	4.1	F3	II	
	4.1	FT1	II, III	
	4.1	FT2	II, III	
	4.1	FC1	II, III	
	4.1	FC2	II, III	
	4.2	S2	II	
	4.2	S4	II, III	
	4.2	ST2	II, III	
	4.2	ST4	II, III	
	4.2	SC2	II, III	
	4.2	SC4	II, III	
	4.3	W2	II, III	
	4.3	WF2	II	
	4.3	WS	II, III	
	4.3	WT2	II, III	
	4.3	WC2	II, III	
	5.1	O2	II, III	
	5.1	OT2	II, III	
	5.1	OC2	II, III	
	8	C2	II	
	8	C4	II	
	8	C6	II	
	8	C8	II	
	8	C10	II	
	8	CF2	II	
	8	CS2	II	
	8	CW2	II	
	8	CO2	II	
	8	CT2	II	
	9	M3	III	
	and groups of permitted substances for tank codes SGAV			
	SGAH	6.1	T2	II, III
		6.1	T3	II, III
6.1		T5	II, III	
6.1		T7	II, III	
6.1		T9	II	
6.1		TF3	II	
6.1		TS	II	
6.1		TW2	II	
6.1		TO2	II	
6.1		TC2	II	
6.1		TC4	II	
9		M1	II, III	
and groups of permitted substances for tanks codes SGAV and SGAN				
S4AH		9	M2	II
and groups of permitted substances for tanks codes SGAV, SGAN and SGAH				

Rationalized approach			
Tank code	Group of permitted substances		
	Class	Classification code	Packing group
S10AN	8	C2	I
	8	C4	I
	8	C6	I
	8	C8	I
	8	C10	I
	8	CF2	I
	8	CS2	I
	8	CW2	I
	8	CO2	I
	8	CT2	I
and groups of permitted substances for tank codes SGAV and SGAN			
S10AH	6.1	T2	I
	6.1	T3	I
	6.1	T5	I
	6.1	T7	I
	6.1	TS	I
	6.1	TW2	I
	6.1	TO2	I
	6.1	TC2	I
	6.1	TC4	I
	and groups of permitted substances for tank codes SGAV, SGAN, SGAH and S10AN		

Hierarchy of tanks

Tanks with tank codes different from those indicated in this table or in Table A of Chapter 3.2 may also be used provided that any element (number or letter) of parts 1 to 4 of these tank codes correspond to a level of safety at least equivalent to the corresponding element of the tank code indicated in Table A of Chapter 3.2, according to the following increasing order:

Part 1: Types of tanks

S → L

Part 2: Calculation pressure

G → 1.5 → 2.65 → 4 → 10 → 15 → 21 bar

Part 3: Openings

A → B → C → D

Part 4: Safety valves/devices

V → F → N → H.

For example:

- A tank with the tank code L10CN is authorized for the carriage of a substance to which the tank code L4BN has been assigned;
- A tank with the tank code L4BN is authorized for the carriage of a substance to which the tank code SGAN has been assigned.

NOTE: The hierarchy does not take account of any special provisions for each entry (see 4.3.5 and 6.8.4).

4.3.4.1.3

The following substances and groups of substances in respect of which a "(+)" is given after the tank code in Column (12) of Table A in Chapter 3.2 are subject to special provisions. In that case the alternate use of the tanks for other substances and groups of substances is permitted only where this is specified in the certificate of type approval. Higher value tanks according to the provisions at the end of the table in 4.3.4.1.2 may be used with due regard to the special provisions indicated in Column (13) of Table A in Chapter 3.2.

The requirements for these tanks are given by the following tank codes supplemented by the relevant special provisions indicated in column (13) of table A in Chapter 3.2.

- (a) Class 4.1
UN No. 2448 SULPHUR, MOLTEN: code LGBV;
- (b) Class 4.2
UN No. 1381 PHOSPHORUS, WHITE or YELLOW, DRY, or UNDER WATER or IN SOLUTION and UN No. 2447 PHOSPHORUS, WHITE or YELLOW MOLTEN: code L10DH;
- (c) Class 4.3
UN No. 1389 ALKALI METAL AMALGAM, LIQUID, UN No. 1391 ALKALI METAL DISPERSION or ALKALINE EARTH METAL DISPERSION, UN No. 1392 ALKALINE EARTH METAL AMALGAM, LIQUID, UN No. 1415 LITHIUM, UN No. 1420 POTASSIUM METAL ALLOYS, LIQUID, UN No. 1421 ALKALI METAL ALLOY, LIQUID, N.O.S., UN No. 1422 POTASSIUM SODIUM ALLOYS, LIQUID, UN No. 1428 SODIUM, UN No. 2257 POTASSIUM, UN No. 3401 ALKALI METAL AMALGAM, SOLID, UN No. 3402 ALKALINE EARTH METAL AMALGAM, SOLID, UN No. 3403 POTASSIUM METAL ALLOYS, SOLID and UN No. 3404 POTASSIUM SODIUM ALLOYS, solid: code L10BN;
UN No. 1407 CAESIUM and UN No. 1423 RUBIDIUM: code L10CH;
- (d) Class 5.1
UN No. 1873 PERCHLORIC ACID 50-72%: code L4DN;
UN No. 2015 HYDROGEN PEROXIDE, AQUEOUS SOLUTION, STABILIZED with more than 70% hydrogen peroxide: code L4DV;
UN No. 2014 HYDROGEN PEROXIDE, AQUEOUS SOLUTION with 20-60% hydrogen peroxide, UN No. 2015 HYDROGEN PEROXIDE, AQUEOUS SOLUTION, STABILIZED with 60-70% hydrogen peroxide, UN No. 2426 AMMONIUM NITRATE, LIQUID, hot concentrated solution with more than 80% but not more than 93% and UN No. 3149 HYDROGEN PEROXIDE AND PEROXYACETIC ACID MIXTURE, STABILIZED: code L4BV;
UN No. 3375 AMMONIUM NITRATE EMULSION, SUSPENSION or GEL, intermediate for blasting explosives, liquid: code LGAV;
UN No. 3375 AMMONIUM NITRATE EMULSION, SUSPENSION or GEL, intermediate for blasting explosives, solid: code SGAV.
- (e) Class 5.2
UN No. 3109 ORGANIC PEROXIDE TYPE F, LIQUID: code L4BN;
UN No. 3110 ORGANIC PEROXIDE, TYPE F, SOLID: code S4AN;
- (f) Class 6.1
UN No. 1613 HYDROGEN CYANIDE, AQUEOUS SOLUTION and UN No. 3294 HYDROGEN CYANIDE SOLUTION IN ALCOHOL: code L15DH;
- (g) Class 7
All substances: special tanks;
Minimum requirements for liquids: code L2.65CN; for solids: code S2.65AN
Notwithstanding the general requirements of this paragraph, tanks used for radioactive material may also be used for the carriage of other goods provided the requirements of 5.1.3.2 are complied with.
- (h) Class 8
UN No. 1052 HYDROGEN FLUORIDE, ANHYDROUS, UN No. 1744 BROMINE or BROMINE SOLUTION and UN No. 1790 HYDROFLUORIC ACID, SOLUTION, with more than 85% hydrofluoric acid: code L21DH;
UN No. 1791 HYPOCHLORITE SOLUTION and UN No. 1908 CHLORITE SOLUTION: code L4BV.

4.3.4.1.4

Tank-containers or tank swap bodies intended for the carriage of liquid waste, which are in accordance with the requirements of Chapter 6.10 and are fitted with two closures in accordance with 6.10.3.2, shall be assigned to tank code L4AH. If the tanks in question are equipped for the carriage of liquids and solids alternatively, they shall be assigned to combined codes L4AH and S4AH.

4.3.4.2 General provisions

- 4.3.4.2.1 Where hot substances are loaded, the temperature of the outer surface of the tank or of the thermal insulation shall not exceed 70 °C during carriage.

4.3.4.2.2 The connecting pipes between the shells of several independent but interconnected tank-wagons (complete train, for example) shall be empty during carriage. (Reserved)

4.3.4.2.3 When shells approved for liquefied gases of Class 2 are also approved for liquids of other classes, the orange band in accordance with 5.3.5 shall be covered or made unrecognisable by other means so that it is not visible during the carriage of these liquids. (Reserved)

During the carriage of these liquids, the particulars according to 6.8.3.5.6 (b) or (c) shall no longer be visible on the two sides of the tank-wagon or on the panels.

4.3.5 Special provisions

When they are shown under an entry in Column (13) of Table of A in Chapter 3.2, the following special provisions apply:

TU1 The tanks shall not be handed over for carriage until the substance has solidified completely and been covered by an inert gas. Uncleaned empty tanks which have contained these substances shall be filled with an inert gas.

TU2 The substance shall be covered by an inert gas. Uncleaned empty tanks which have contained these substances shall be filled with an inert gas.

TU3 The inside of the shell and all parts liable to come into contact with the substance shall be kept clean. No lubricant capable of combining dangerously with the substance shall be used for pumps, valves or other devices.

TU4 During carriage, these substances shall be under a layer of inert gas, the gauge pressure of which shall not be less than 50 kPa (0.5 bar).

Uncleaned empty tanks which have contained these substances shall when handed over for carriage be filled with an inert gas at a gauge pressure of at least 50 kPa (0.5 bar).

TU5 (Reserved)

TU6 Not authorized for carriage in tanks, battery-wagons and MEGCs when having a LC₅₀ lower than 200 ppm.

TU7 The materials used to ensure leakproofness of the joints or for the maintenance of the closures shall be compatible with the contents.

TU8 An aluminium-alloy tank shall not be used for carriage unless the tank is reserved solely for such carriage and the acetaldehyde is free from acid.

TU9 UN No.1203 PETROL (GASOLINE) with a vapour pressure at 50 °C of more than 110 kPa (1.1 bar) but not above 150 kPa (1.5 bar) may also be carried in tanks designed according to 6.8.2.1.14 (a) and having equipment conforming to 6.8.2.2.6.

TU10 (Reserved)

TU11 During filling, the temperature of this substance shall not exceed 60 °C. A maximum filling temperature of 80 °C is allowed provided that smoulder spots are prevented and that the following conditions are met. After filling, the tanks shall be pressurized (e.g. with compressed air) to check tightness. It shall be ensured that no depressurization takes place during carriage. Before discharge, it shall be checked if pressure in the tanks is still above atmospheric. If this is not the case, an inert gas shall be introduced into the tanks prior to discharge.

TU12 In the event of a change of use, shells and equipment shall be thoroughly cleansed of all residues before and after the carriage of this substance.

TU13 Tanks shall be free from impurities at the time of filling.

Service equipment such as valves and external piping shall be emptied after filling or discharging.

TU14 The protective caps of closures shall be locked during carriage.

- TU15** Tanks shall not be used for the carriage of foodstuffs, articles of consumption or animal feeds.
- TU16** Uncleaned empty tanks, shall, when handed over for carriage, either:
- be filled with nitrogen; or
 - be filled with water to not less than 96% and not more than 98% of their capacity; between 1 October and 31 March, this water shall contain sufficient anti-freeze agent to make it impossible for the water to freeze during carriage; the anti-freeze agent shall be free from corrosive action and not liable to react with phosphorus.
- TU17** Only to be carried in battery-wagons or MEGCs the elements of which are composed of receptacles.
- TU18** The degree of filling shall remain below the level at which, if the contents were raised to a temperature at which the vapour pressure equalled the opening pressure of the safety valve, the volume of the liquid would reach 95% of the tank's capacity at that temperature. The provision in 4.3.2.3.4 shall not apply.
- TU19** Tanks may be filled to 98% at the filling temperature and pressure. The provision in 4.3.2.3.4 shall not apply.
- TU20** (Reserved)
- TU21** The substance shall, if water is used as a protective agent, be covered with a depth of not less than 12 cm of water at the time of filling; the degree of filling at a temperature of 60 °C shall not exceed 98%. If nitrogen is used as a protective agent, the degree of filling at a temperature of 60 °C shall not exceed 96%. The remaining space shall be filled with nitrogen in such a way that, even after cooling, the pressure at no time falls below atmospheric pressure. The tank shall be closed in such a way that no leakage of gas occurs.
- TU22** Tanks shall be filled to not more than 90% of their capacity; a space of 5% shall remain empty when the liquid is at an average temperature of 50 °C.
- TU23** The degree of filling shall not exceed 0.93 kg per litre of capacity, if filling is by mass. If filling is by volume, the degree of filling shall not exceed 85%.
- TU24** The degree of filling shall not exceed 0.95 kg per litre of capacity, if filling is by mass. If filling is by volume, the degree of filling shall not exceed 85%.
- TU25** The degree of filling shall not exceed 1.14 kg per litre of capacity, if filling is by mass. If filling is by volume, the degree of filling shall not exceed 85%.
- TU26** The degree of filling shall not exceed 85%.
- TU27** Tanks shall not be filled to more than 98% of their capacity.
- TU28** Tanks shall be filled to not more than 95% of their capacity at a reference temperature of 15 °C.
- TU29** Tanks shall be filled to not more than 97% of their capacity and the maximum temperature after filling shall not exceed 140 °C.
- TU30** Tanks shall be filled as set out in the test report for the type approval of the tank but shall be filled to not more than 90% of their capacity.
- TU31** Tanks shall not be filled to more than 1 kg per litre of capacity.
- TU32** Tanks shall not be filled to more than 88% of their capacity.
- TU33** Tanks shall be filled to not less than 88% and not more than 92% of their capacity or to 2.86 kg per litre of capacity.
- TU34** Tanks shall not be filled to more than 0.84 kg per litre of capacity.
- TU35** Empty fixed tank-wagons, empty demountable tanks and empty tank-containers, uncleaned, which have contained these substances are not subject to the requirements of RID if adequate measures have been taken to nullify any hazard.
- TU36** The degree of filling according to 4.3.2.2, at the reference temperature of 15 °C, shall not exceed 93% of the capacity.
- TU37** Carriage in tanks is limited to substances containing pathogens which are unlikely to be a serious hazard, and for which, while capable of causing serious infection on exposure, effective treatment and preventive measures are available and the risk of spread of infection is limited (i.e. moderate individual risk and low community risk).

TU38 **Procedure following activation of energy absorption elements** (Reserved)

When energy absorption elements have undergone plastic deformation in accordance with 6.8.4, special provision TE 22, the tank-wagon or battery-wagon shall, after undergoing an inspection, be removed to a repair workshop immediately.

If the loaded tank-wagon or loaded battery-wagon is capable of absorbing the shocks of a collision that might occur in normal conditions of rail transport, e.g. after the energy absorption buffers fitted have been replaced with normal buffers or after the damaged energy absorption elements have been temporarily blocked off, the tank-wagon or battery wagon may, after undergoing an inspection, be moved for the purpose of emptying and finally to a repair workshop.

The information that the energy absorption elements are not working shall be made available with the tank-wagon or battery-wagon.

TU39 The suitability of the substance for carriage in tanks shall be demonstrated. The method to evaluate this suitability shall be approved by the competent authority. One method is test 8(d) in Test Series 8 (see Manual of Tests and Criteria, Part 1, sub-section 18.7).

Substances shall not be allowed to remain in the tank for any period that could result in caking. Appropriate measures shall be taken to avoid accumulation and packing of substances in the tank (e.g. cleaning etc.).