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# APTU Uniform Rules (Appendix F to COTIF 1999)

# Uniform Technical Prescriptions (UTP) applicable to the Rolling Stock subsystem:

# FREIGHT WAGONS - (UTP WAG)

These regulations have been developed in accordance with the provisions of APTU, in particular Article 8, in the version as amended by the OTIF Revision Committee in 2009, which entered into force on 1 December 2010. For definitions and terms, see also Article 2 of ATMF (Appendix G) and Article 2 of APTU (Appendix F), both Appendices to the 1999 version of the COTIF Convention as applicable since 1 December 2010. Footnotes are not part of the regulations; they are only included as explanatory information, not part of the regulations and exact references to other regulations.

#### Explanatory note:

The texts of this UTP which appear across two columns are identical to corresponding texts of the European Union regulations. Texts which appear in two columns differ; the left-hand column contains the UTP regulations, the right-hand column shows the text in the corresponding EU regulations. The text in the right-hand column is for information only and is not part of the OTIF regulations.

#### 0. EQUIVALENCE AND TRANSITIONAL PROVISIONS

Following their adoption by the Committee of Technical Experts, the OTIF regulations included in this document are declared equivalent to the corresponding EU regulations within the meaning of Article 13 § 4 of APTU and Article 3a of ATMF, in particular with:

- The TSI for freight wagons (EU Regulation ....) which is applicable from 1.1.2014, further referred to as WAG TSI:2014.
- The marking of freight wagons as set out in the <u>EU Commission</u> <u>Decision 2012/757/EU (OPE TSI)</u> and <u>EU Commission Decision</u> <u>2007/756/EC</u> on National Vehicle Registers as applicable from 1.1.2014.

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A design Type Certificate UTP certificate of verification, or a UTP declaration of verification for a type of a vehicle which is in conformity with the UTP WAG:2012 (A 94-02/3.2011) shall be considered valid until the end of a transition period of three years after the entry into force of this UTP WAG.

The declaration of verification and/or conformity to type of a new vehicle established in accordance with Decision 2006/861/EC shall be considered valid until the end of a transition period of three years after the entry into force of this Regulation.

A design Type Certificate for a type of vehicle which is in conformity with the UTP WAG:2012 (A-94\_02/3.2011) shall be considered equivalent to an EC dDeclaration of verification and/or conformity to type of a new vehicle established in accordance with the WAG TSI:2006<sup>3</sup> (EU Decision 2006/861/EC as amended by Decision 2009/107/EC and Decision 2012/464/EU).

After a transition period of one year after the entry into force of this UTP WAG, all newly produced ICs shall be covered by the required declaration of conformity and/or suitability for use:

- Either in accordance with the present UTP WAG, or
- In accordance with the previous
   UTP WAG, but only for wheelsets,
   wheels and axles and only as long
   as their declaration or certificate is
   still valid.

(4) After a transition period of one year after the entry into force of this Regulation, newly produced interoperability constituents, which are not covered by the exceptions set out in Section 6.5 of the Annex, shall be covered by the required EC declaration of conformity and/or suitability for use.

<sup>&</sup>lt;sup>1</sup> A 94-02/3.2011

<sup>&</sup>lt;sup>2</sup> Article 9 of the EU Regulation enacting the WAG TSI

<sup>&</sup>lt;sup>3</sup> EU Decision 2006/861/EC as amended by Decision 2009/107/EC and Decision 2012/464/EU

<sup>&</sup>lt;sup>4</sup> Article 8(4) of the EU Regulation enacting the WAG TSI

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#### 1. Introduction

A Uniform Technical Prescription (UTP) is a set of rules relating to a subsystem or a part of it, as defined in APTU-Appendix F to the convention, in order:

A Technical Specification for Interoperability (TSI) is a specification that covers a subsystem (or part of it) as described in Article 2(i) of Directive 2008/57/EC in order:

- to ensure the interoperability of the rail system and
- to meet the essential requirements.

## 1.1. Technical scope

This UTP shall apply to freight wagons as defined in Section 2 of the present UTP which meet the criteria set out in the present section.

This UTP shall apply to freight wagons with a maximum operating speed lower than or equal to 160 km/h and a maximum axle load lower than or equal to 25 t.

This UTP shall apply to freight wagons which are intended to be operated on one or more of the following nominal track gauges: 1435 mm, 1524 mm, 1600 mm, and 1668 mm.

The This UTP shall not apply to freight wagons operating mainly on the 1520 mm track gauge, which may occasionally be operated on 1524 mm track gauge.

Sections 4.2.3.6.4, 4.3.2, 4.4, 4.5.1, 4.6 and 4.6Appendix PP, or parts thereof, apply to the use of freight wagons and are therefore requirements for the functional subsystems Operations or Maintenance. Conformity with these provisions need not be checked by the Assessing Entity<sup>5</sup>, but be ensured by the

(6) The TSI shall apply to the 'rolling stock – freight wagons' subsystem as described in point 2.7 of Annex II to Directive 2008/57/EC.

The TSI shall apply to freight wagons with a maximum operating speed lower than or equal to 160 km/h and a maximum axle load lower than or equal to 25 t.

The TSI shall apply to freight wagons which are intended to be operated on one or more of the following nominal track gauges: 1435 mm, 1524 mm, 1600 mm, and 1668 mm. The TSI shall not apply to freight wagons operating mainly on the 1520 mm track gauge, which may occasionally be operated on 1524 mm track gauge.

<sup>&</sup>lt;sup>5</sup> Assessing Entity as defined in UTP GEN-E, A 94-01E/1.2011.

<sup>&</sup>lt;sup>6</sup> Article 2 of the Commission Regulation enacting the WAG TSI

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rail transport undertaking or Entity in Charge of Maintenance respectively.

The present UTP shall also apply to existing freight wagons with regard to specific provisions, such as the traceability of axles in point 4.2.3.6.4 and the maintenance plan in point 4.5.3.

Section 7 of Annex PP is applicable to the registration of freight wagons as far as assigning of the Unique Vehicle Number.

## 1.2. Geographical scope

The geographical scope of this

UTP comprises all lines open to, or used for international traffic,

TSI is the entire European Union's rail system as set out in Article 1,

taking into account the limitations concerning the track gauge set out in

Section 1.1 Article 2.

## 1.3. Content of this document

In accordance with APTU – Appendix F to the convention, this UTP:

In accordance with Article 5(3) of Directive 2008/57/EC, this TSI:

- (a) indicates its intended scope (Chapter 2);
- (b) lays down essential requirements for the part of the rolling stock subsystem concerned and for its interfaces vis-à-vis other subsystems (Chapter 3);
- (c) establishes the functional and technical specifications to be met by the subsystem and its interfaces vis-à-vis other subsystems (Chapter 4).
- (d) determines the

elements of construction

interoperability constituents

and interfaces which must be covered by European specifications, including European standards, which are necessary to achieve interoperability within the rail system (Chapter 5);

(e) states, in each case under consideration, which procedures are to be used in order to assess the conformity

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with the provisions of the UTP (Chapter 6)

or the suitability for use of the interoperability constituents and the 'EC' verification of the subsystems (Chapter 6)

(f) indicates the strategy for implementing the

UTP (Chapter 7)

TSIs (Chapter 7)

(g) indicates, for the staff concerned, the professional qualifications and health and safety conditions at work that are required for the operation and maintenance of the above subsystem, as well as for the implementation of this

UTP (Chapter 4)

TSIs (Chapter 4)

#### 2. SCOPE AND DEFINITION OF SUBSYSTEM

This UTP is applicable to wagons as defined in Article 2 (g) of APTU – Appendix F to the convention and which are part of the subsystem Rolling Stock as defined in UTP GEN-B<sup>7</sup>, which are intended to be used in international traffic.

This UTP is applicable to the subsystem "Operation and traffic management"s with respect to the use of freight wagons within their limits and conditions of use and for the composition of trains with respect to freight wagons.

This UTP is applicable for assigning the Unique Vehicle Number for the purpose of vehicle registration.

This TSI is applicable to "freight wagons including vehicles designed to carry lorries" as referred to in Annex I section 1.2 of Directive 2008/57/EC taking into account the limitations as set out in Article 2.

In the following this part of the subsystem rolling stock is called "freight wagon" and belongs to the subsystem "rolling stock"

as set out in the APTU Uniform Rules, UTP GEN-B. The other types of rolling stock listed in point 2.7 of UTP GEN-B are excluded from the scope of this UTP; as set out in Annex II to Directive 2008/57/EC. The other vehicles listed in point 1.2 of Annex I to Directive 2008/57/EC are excluded from the scope of this TSI;

<sup>&</sup>lt;sup>7</sup> A 94-01B/1.2012

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this is especially the case for mobile railway infrastructure construction and maintenance equipment and vehicles designed to carry

- motor vehicles with their passengers on board or
- motor vehicles without passengers on board but intended to be integrated in passenger trains (car carriers).

In the present

UTP TSI

the following definitions are used:

(a) A **unit** is the generic term used to name the rolling stock. It is subject to the application of this

UTP and therefore subject to assessment in accordance with UTP GEN-D<sup>8</sup>.

TSI, and therefore subject to the EC verification procedure.

A unit can consist of:

- a wagon that can be operated separately, featuring an individual frame mounted on its own set of wheels or
- a rake of permanently connected **elements**, those elements cannot be operated separately or
- separate rail bogies connected to compatible road vehicle(s) the combination of which forms a rake of a rail compatible system.
- (b) A **train** is an operational formation consisting of several units.
- (c) The **design operating state** covers all conditions under which the unit is intended to operate and its technical boundaries.

This design operating state may go beyond the specifications of this UTP<sup>9</sup> in order that units may be used together in a train on the network according to the operating rules applicable to, or applied by the rail transport undertaking.

This design operating state may go beyond the specifications of this TSI in order that units may be used together in a train on the network under the safety management system of a railway undertaking.

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<sup>&</sup>lt;sup>8</sup> A 94-01D/3.2011

This means that a rail transport undertaking may require the vehicle to have properties which go beyond the UTP requirements if these properties are necessary for this rail transport undertaking to operate a vehicle. Such requirements may relate to compatibility with the other rolling stock operated by this rail transport undertaking or may relate to how its operational activities are organised.

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Such operating rules include the measures related to train composition and respecting the conditions and limits of use for the wagon and ensuring that the requirements as set out in section 4.4 are met during operation.

#### 3. ESSENTIAL REQUIREMENTS

UTP GEN-A<sup>10</sup> sets out the essential requirements that must be met by the subsystems and elements of construction. Table 1 indicates the basic parameters specified in the present UTP and their correspondence to the essential requirements.

Article 4(1) of Directive 2008/57/EC states, that the rail system its subsystems and their interoperability constituents shall meet the relevant essential requirements. The essential requirements are set out in general terms in Annex III of Directive 2008/57/EC. Table 1 indicates the basic parameters specified in this TSI and their correspondence to the essential requirements as explained in Annex III to Directive 2008/57/EC.

Table 1

Basic parameters and their correspondence to the essential requirements

		essential requirements					
point	basic parameter	safety	reliabi- lity & availabi- lity	health	environ- ment protect- tion	technical compatibili ty	
4.2.2.1.1	End coupling	1.1.1, 1.1.3, 1.1.5, 2.4.1					
4.2.2.1.2	Inner coupling	1.1.1, 1.1.3, 2.4.1					
4.2.2.2	Strength of unit	1.1.1, 1.1.3, 2.4.1					
4.2.2.3	Integrity of the unit	1.1.1					

<sup>&</sup>lt;sup>10</sup> A 94-01A/1.2011

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	T	1	1	T	1	ı
4.2.3.1	Gauging	1.1.1				2.4.3
4.2.3.2	Compatibility with load carrying capacity of lines	1.1.1				2.4.3
4.2.3.3	Compatibility with train detection systems	1.1.1				2.4.3
4.2.3.4	Axle bearing condition monitoring	1.1.1	1.2			2.4.3
4.2.3.5.1	Safety against derailment running on twisted track	1.1.1, 1.1.2, 2.4.1				2.4.3
4.2.3.5.2	Running dynamic behaviour	1.1.1 1.1.2				2.4.3
4.2.3.6.1	Structural design of bogie frame	1.1.1, 1.1.2, 1.1.3				
4.2.3.6.2	Characteristics of wheelsets	1.1.1, 1.1.2, 1.1.3				2.4.3
4.2.3.6.3	Characteristics of wheels	1.1.1, 1.1.2, 1.1.3				2.4.3
4.2.3.6.4	Characteristics of axles	1.1.1, 1.1.2, 1.1.3				
4.2.3.6.5	Axle box / bearings	1.1.1, 1.1.2, 1.1.3				
4.2.3.6.6	Variable gauge wheelsets	1.1.1, 1.1.2, 1.1.3				
4.2.3.6.7	Running gear for manual change of wheelsets	1.1.1, 1.1.2, 1.1.3				

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4.2.4.2	Brake - Safety requirements	1.1.1, 1.1.3	1.2 2.4.2			
4.2.4.3.1	Brake - General functional requirements	1.1.1 2.4.1	2.4.2			
4.2.4.3.2.1	Brake performance – In-service brake	1.1.1, 1.1.2 2.4.1	2.4.2			1.5
4.2.4.3.2.2	Brake performance – Parking brake	2.4.1				2.4.3
4.2.4.3.3	Brake - Thermal capacity	1.1.1, 1.1.3 2.4.1				2.4.3
4.2.4.3.4	Brake - Wheel slide protection (WSP)	2.4.1	2.4.2			
4.2.5	Environ-mental conditions	1.1.1 1.1.2				2.4.3
4.2.6.1	Fire safety General	1.1.1 1.1.4				
4.2.6.1.2.1	Fire safety Barriers	1.1.4		1.3.2	1.4.2	
4.2.6.1.2.2	Fire safety Materials	1.1.4		1.3.2	1.4.2	
4.2.6.1.2.3	Fire safety Cables	1.1.4 1.1.5		1.3.2	1.4.2	
4.2.6.1.2.4	Fire safety – Flammable liquids	1.1.4		1.3.2	1.4.2	
4.2.6.2	Protection against electric hazard	1.1.5 2.4.1				
4.2.6.3	Attachment device for rear- end signal	1.1.1				

The essential requirements 1.3.1, 1.4.1, 1.4.3 and 1.4.5 of

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UTP GEN-A<sup>11</sup> may fall under the scope of other legislation applicable in the Contracting State. The application of the present UTP does not ensure full compliance with these essential requirements.

The essential requirement 1.4.4 on noise pollution is fulfilled for all vehicle related parameters by application of the UTP Noise 12.

Annex III to Directive 2008/57/EC fall under the scope of other Union legislation.

#### 4. CHARACTERISATION OF THE SUBSYSTEM

#### 4.1. Introduction

In accordance with UTP GEN-B<sup>13</sup>, the rail system is divided into subsystems. Belonging to the subsystem rolling stock, freight wagons form a part of the rail system. The consistency of this system shall be verified.

The rail system, to which Directive 2008/57/EC applies and of which freight wagons form a part, is an integrated system whose consistency shall be verified.

This consistency shall be checked in particular with regard to the specifications of the rolling stock subsystem and the compatibility with the network (section 4.2), its interfaces in relation to the other subsystems of the rail system in which it is integrated (sections 4.2 and 4.3), as well as the initial operating and maintenance rules (section 4.4 and 4.5).

as requested by Article 18(3) of Directive 2008/57/EC.

The technical file, as set out in

UTP, General Provisions – (GEN-C<sup>14</sup>) and Article 10 § 6 of ATMF

Article 18(3) and Annex VI to Directive 2008/57/EC (section 4.8),

shall contain in particular design related values concerning the compatibility with the network.

<sup>12</sup> A 94-02/2.2012

<sup>13</sup> A 94-01B/1.2012

<sup>14</sup> Δ 9/<sub>4</sub>-01C/1 2011

<sup>&</sup>lt;sup>11</sup> A 94-01A/1 2011

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## 4.2. Functional and technical specifications of the subsystem

#### 4.2.1. General

In light of the essential requirements in Chapter 3, the functional and technical specifications of the subsystem "rolling stock - freight wagons" are grouped and sorted out in the following points of this Chapter:

- Structures and mechanical parts
- Gauging and vehicle track interaction
- Brake
- Environmental conditions
- System protection

Except where this is strictly necessary for the interoperability of the rail system and to meet the relevant essential requirements, the functional and technical specifications of the freight wagon and its interfaces do not impose the use of any particular technical solutions.

Innovative solutions, which do not fulfil the requirements specified in this

UTP TS

and/or which are not assessable as stated in this,

UTP TSI

require new specifications and / or new assessment methods. In order to allow technological innovation, these specifications and assessment methods shall be developed by the process "innovative solution" described in

Points 6.1.3 and 6.2.3. Chapter 6.

When the functional and technical specifications that are necessary in order to achieve interoperability and to meet the essential requirements, have not been developed concerning a particular technical aspect, this aspect is identified as an open point in the relevant point. As required in

Article 8 § 7 of APTU Article 5(6) of Directive 2008/57/EC

all open points are listed in Appendix A.

In Appendix C a set of conditions is specified. The conformity with this set of conditions is optional. If this option is selected,

the conformity shall be assessed by

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an <u>aA</u>ssessing <u>eE</u>ntity as defined in Article 5 § 2 of ATMF and UTP GEN-E<sup>15</sup>, using the procedure as defined in ATMF Article 4 and UTP GEN-D<sup>16</sup>.

a notified body within the EC verification procedure.

In accordance with

Article 8 § 6 of APTU,

Article 5(5) of Directive 2008/57/EC,

provision may be made for specific cases for each

UTP. TSI

Such provisions are indicated in Chapter 7.

As far as possible the assessment procedure for the requirements in section 4.2 is defined in Chapter 6. In these cases the text of section 4.2 makes a reference to the corresponding points and sub points clauses of Chapter 6. If for a particular basic parameter the separation of requirements and assessment procedures is not feasible, no reference is given.

## 4.2.2. Structures and mechanical parts

#### 4.2.2.1. Mechanical Interface

### 4.2.2.1.1. End coupling

The end coupling is the mechanical interface between units forming a train.

The coupling system shall be designed in a way that no human presence between the units to be coupled / uncoupled shall be required whilst either one unit is moving.

End couplings shall be resilient and capable of withstanding the forces in accordance with the defined design operating state of the unit.

#### 4.2.2.1.2. Inner coupling

The inner coupling is the mechanical interface between elements forming a unit.

The inner coupling shall be resilient and capable of withstanding the forces in accordance with the defined design operating state of the unit. The joint between two elements sharing the same running gear, is covered by point 4.2.2.2.

The longitudinal strength of the inner coupling(s) shall be equal to or higher than the one of the end coupling(s) of the unit.

<sup>&</sup>lt;sup>15</sup> A 94-01E/1.2011 <sup>16</sup> A 94-01D/3.2011

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## 4.2.2.2. Strength of unit

The structure of a unit body, any equipment attachments and lifting and jacking points shall be designed such that no cracks, no significant permanent deformation or ruptures occur under the load cases defined in Chapter 5 of EN12663-2:2010. Joining techniques shall be deemed to be covered by the demonstration of conformity in accordance to point 6.2.2.1.

The demonstration of conformity is described in point 6.2.2.1.

The jacking positions shall be marked on the unit. The marking shall comply with point 4.5.13 of EN 15877-1:2012.

## 4.2.2.3. Integrity of the unit

The unit shall be designed so that all movable parts intended to close an aperture (access doors, tarpaulin, lids, hatches, etc.) are prevented against an unintentional movement of these parts.

Locking devices shall indicate their status (open/closed) and shall be visible outside the unit.

## 4.2.3. Gauging and track interaction

## 4.2.3.1. Gauging

This point concerns the rules for calculation intended for sizing the rolling stock to run on one or several networks without interference risk.

The compliance of a unit with the intended reference profile including the reference profile for the lower part shall be established by one of the methods set out in EN 15273-2:2009.

The kinematic method, as described in EN 15273-2:2009 shall be used to establish conformity, if any, between the reference profile established for the unit and the respective target reference profiles G1, GA, GB and GC including those used for the lower part GIC1 and GIC2.

### 4.2.3.2. Compatibility with load carrying capacity of lines

The vertical loading characteristics of the unit shall be determined in order to check compatibility with the load carrying capacity of lines.

The permissible payload a unit may carry, for axle loads up to and including 25t, shall be determined by application of clauses 6.1 and 6.2 of EN 15528:2008.

### 4.2.3.3. Compatibility with train detection systems

If the unit is intended to be compatible with one or more of the following train detection systems, this compatibility shall be established

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in accordance with the provisions applicable to the networks the vehicle is intended to operate.

For this purpose the parameters as listed below shall be recorded in the technical file. <sup>17</sup>

However, and without prejudice to specific cases, wagons in full compliance with appendix C<sup>18</sup> and in full compliance with appendix H, are deemed to be compatible with all three types of train detection systems as listed in this clause.

For this purpose the parameters as listed below shall be recorded in the technical file. 19

according to the provisions of the Commission Decision 2012/88/EU<sup>20</sup>.

- (a) Train detection systems based on track circuits.
  - The greatest distance between two consecutive axles.
  - The greatest distance between buffer end and first axle
  - The minimum axle load in all load conditions
  - The electrical resistance between the running surfaces of the opposite wheels of a wheelset. If the wagon is equipped with a system that incorporates brake blocks or scrubbers acting on the wheel threat, the effect of such system shall be taken into account.

 $(^{21})$ 

- (b) Train detection systems based on axle counters.
  - The greatest distance between two consecutive axles

<sup>&</sup>lt;sup>18</sup> Appendix C requires that the distance between two adjacent axles of the unit shall not exceed 17500 mm.

<sup>19</sup> The information included in the technical file is used by the rail transport undertaking to establish the compatibility with the network it will operate the vehicle on.

<sup>&</sup>lt;sup>20</sup> OJ L 51, 23.2.2012, p. 1.

<sup>&</sup>lt;sup>21</sup> EU provisions included in Commission Decision 2012/88/EU

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- The shortest distance between two consecutive axles
- The distance between the end axles of the wagon
- the distance between the end of the vehicle (e.g. buffer) and the first axle of the unit <sup>22</sup>
- The wheel diameter
- The metal-free space around wheels
- The characteristics of the wheel material regarding magnetic fields
- (c) Train detection systems based on loop equipment.
  - The metal-mass of the vehicle (24)

## 4.2.3.4. Axle bearing condition monitoring

It shall be possible to monitor the axle bearing condition either by

- line side detection equipment or
- on-board equipment.

If the unit is intended to be capable of being monitored by line side equipment on the 1435 mm track gauge network the unit shall be compliant with clauses 5.1 and 5.2 of EN 15437-1:2009 in order to ensure sufficient visibility.

For units intended to be operated on the networks with track gauges of 1524 mm, 1600 mm, 1668 mm, the corresponding values in table 2 referring to the parameters of the standard EN 15437-1:2009 shall be applied.

Table 2

Target and prohibitive zone for units intended to be operated on particular networks

	Y <sub>TA</sub> [mm]	W <sub>TA</sub> [mm]	L <sub>TA</sub> [mm]	Y <sub>PZ</sub> [mm]	W <sub>PZ</sub> [mm]	L <sub>PZ</sub> [mm]
1524 mm	1080±35	≥50	≥200	1080±5	≥140	≥500

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<sup>&</sup>lt;sup>23</sup> EU provisions included in Commission Decision 2012/88/EU

<sup>&</sup>lt;sup>22</sup> This value is used to define the distance between two consecutive axles of coupled wagons.

<sup>&</sup>lt;sup>24</sup> EU provisions included in Commission Decision 2012/88/EU

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(both areas are relevant)	894±2	≥14	≥200	894±2	≥28	≥500
1600 mm	1110±2	>70	>180	1110±2	>125	>500
1668 mm	1176±10	≥55	≥100	1176±10	≥110	≥500

The specifications of the design and the conformity assessment of on-board equipment is an open point in this

UTP. TSI.

## 4.2.3.5. Running safety

The dynamic behaviour of a vehicle has a strong influence on safety against derailment, running safety and track loading.

## 4.2.3.5.1. Safety against derailment running on twisted track

The unit shall be designed to ensure safe running on twisted track, taking into account specifically the transition phase between canted and level track and cross level deviations.

The demonstration of conformity is described in point 6.2.2.2.

## 4.2.3.5.2. Running dynamic behaviour

The unit shall be designed to provide safe movement up to the maximum design speed.

The running dynamic behaviour of a unit shall be proven either by

- following the procedures set out in Chapter 5 of EN 14363:2005, or
- performing simulations using a validated model.

The demonstration of conformity is described in point 6.2.2.3.

For units equipped with running gear assessed

as an element of construction

on interoperability constituent level

in accordance with point 6.1.2.1, a specific test or simulation on subsystem level is not required.

#### 4.2.3.6. Running gear

The running gear guarantees to carry and guide the unit safely as well as to transmit braking forces where so required.

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## 4.2.3.6.1. Structural design of bogie frame

The integrity of the structure of a bogie frame, all attached equipment and body to bogie connection shall be demonstrated based on methods as set out in point 6.2 of EN 13749:2011.

The demonstration of conformity is described in point 6.1.2.1.

#### 4.2.3.6.2. Characteristics of wheelsets

The wheelset assembly shall be able to transmit forces and torque between the fitted parts in accordance with the area of use.

The geometric dimensions of the wheelsets, as defined in figure 1, shall be compliant with limit values specified in table 3. These limit values shall be taken as design values and shall be stated as in-service limit values in the maintenance file described in section 4.5.

The demonstration of conformity is described in point 6.1.2.2.

Fig. 1

Symbols for wheelsets used in table 3

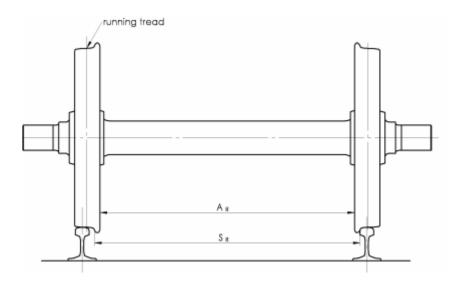


Table 3
Limits of use of the geometric dimensions of wheelsets

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Designation		Wheel diam. D [mm]	Minimum value [mm]	Maximum value [mm]
		330 ≤ D ≤ 760	1415	1426
	Front-to-front dimension ( $S_R$ ) $S_R = A_R + S_{d,left} + S_{d,right}$	760 < D ≤ 840	1412	1426
	_	D > 840	1410	1426
		330 ≤ D ≤ 760	1359	1363
mm	Back to back distance (A <sub>R</sub> )	760 < D ≤ 840	1358	1363
1435		D > 840	1357	1363
	Front-to-front dimension (S <sub>R</sub> )	400 ≤ D < 840	1492	1514
	$S_R = A_R + S_{d,left} + S_{d,right}$	D ≥ 840	1487	1514
mm.	Back to back distance (A <sub>R</sub> )	400 ≤ D < 840	1444	1448
1524	Back to back distance (AR)	D ≥ 840	1442	1448
	Front-to-front dimension (S <sub>R</sub> )	690 ≤ D ≤ 1016	1573	1592
	$S_R = A_R + S_{d,left} + S_{d,right}$			
1600 mm	Back to back distance (A <sub>R</sub> )	690 ≤ D ≤ 1016	1521	1526
1600	Back to back distance (AR)			
	Front-to-front dimension (S <sub>R</sub> )	330 ≤ D < 840	1648 <sup>25</sup>	1659
	$S_R = A_R + S_{d,left} + S_{d,right}$	840 ≤ D ≤ 1250	1643 <sup>26</sup>	1659
1668 mm	Back to back distance (A <sub>R</sub> )	330 ≤ D < 840	1592	1596
1668	Dack to back distance (AR)	840 ≤ D ≤ 1250	1590	1596

Two-axle wagons with axle load up to 22.5t the value shall be taken as 1651 mm

Two-axle wagons with axle load up to 22.5t the value shall be taken as 1651 mm

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## 4.2.3.6.3. Characteristics of wheels

The geometrical dimensions of the wheels as defined in Figure 2 shall be compliant with limit values specified in table 4.

Table 4
Limits of use of the geometric dimensions of wheels

Des	signation	Wheel diam. D [mm]	Minimum value [mm]	Maximum value [mm]
	Width of the rim $(B_R)$ (with maximum BURR of 5 mm)	D ≥ 330	133	140
		330 ≤ D ≤ 760	27,5	33
	Thickness of the flange (S <sub>d</sub> )	760 < D ≤ 840	25	33
		D > 840	22	33
		330 ≤ D ≤ 630	31,5	36
 	Height of the flange (S <sub>h</sub> )	630 < D ≤ 760	29,5	36
435 mm		D > 760	27,5	36
143	Face of the flange (q <sub>R</sub> )	D ≥ 330	6,5	-
	Width of the rim (B <sub>R</sub> ) (with maximum BURR of 5 mm)	D ≥ 400	134	140
		400 ≤ D < 760	27,5	33
	Thickness of the flange (S <sub>d</sub> )	760 ≤ D < 840	25	33
		D ≥ 840	22	33
		400 ≤ D < 630	31,5	36
    -	Height of the flange (S <sub>h</sub> )	630 ≤ D < 760	29,5	36
524 mm		D ≥ 760	27,5	36
152	Face of the flange (q <sub>R</sub> )	D ≥ 400	6,5	-
	Width of the rim $(B_R)$ (with maximum BURR of 5 mm)	690 ≤ D ≤ 1016	137	139
    -	Thickness of the flange (S <sub>d</sub> )	690 ≤ D ≤ 1016	26	33
1600 mm	Height of the flange (S <sub>h</sub> )	690 ≤ D ≤ 1016	28	38
160	Face of the flange (q <sub>R</sub> )	690 ≤ D ≤ 1016	6,5	-

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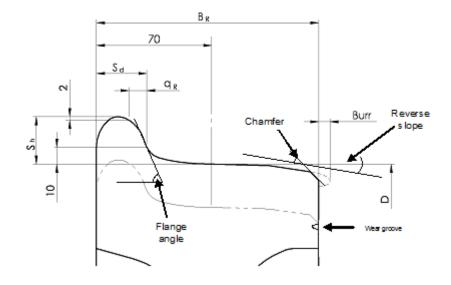
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	Width of the rim ( $B_R$ ) (with maximum BURR of 5 mm)	D ≥ 330	133	140
Th::-1	Thickness of the flance (C)	330 ≤ D ≤ 840	27,5	33
	Thickness of the flange (S <sub>d</sub> )	D > 840	22 (PT); 25 (ES)	33
		330 ≤ D ≤ 630	31,5	36
ц	Height of the flange $(S_h)$	630 ≤ D ≤ 760	29,5	36
8 mm		D > 760	27,5	36
1668	Face of the flange (q <sub>R</sub> )	D ≥ 330	6,5	-

These limit values shall be taken as design values and shall be stated as in-service limit values in the maintenance file described in section 4.5.

Fig. 2

Symbols for wheels used in table 4



The mechanical characteristics of the wheels shall ensure the transmission of forces and torque as well as the resistance against thermal load where so required in accordance with the area of use.

The demonstration of conformity is described in point 6.1.2.3.

## 4.2.3.6.4. Characteristics of axles

The characteristics of the axle shall ensure the transmission of forces and torque in accordance with the area of use.

The demonstration of conformity is described in point 6.1.2.4.

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Axles shall be physically and uniquely marked in a permanent way to facilitate traceability and registration by the Entity in Charge of Maintenance.

See also section 4.5.1 of the present UTP.

The traceability of axles shall take into accounts the findings of the ERA Task force on Freight Maintenance (see "Final report on the activities of the Task Force Freight Wagon Maintenance" published on the ERA website http://www.era.europa.eu).

## 4.2.3.6.5. Axle boxes / bearings

The axle box and the rolling bearing shall be designed with consideration of mechanical resistance and fatigue characteristics. Temperature limits reached in service relevant for the hot box detection shall be defined.

The demonstration of conformity is described in point 6.2.2.4.

## 4.2.3.6.6. Variable gauge wheelsets

This requirement is applicable to units equipped with variable gauge wheelsets with changeover between two track gauges.

The changeover mechanism of the wheelset shall ensure the safe locking

- of the wheels and
- of the corresponding brake equipment

in the correct intended axial position considering the dynamic effects in accordance with the design operating state of the unit.

The conformity assessment of the requirements specified in this point is an open point.

## 4.2.3.6.7. Running gear for manual change of wheelsets

The requirement is applicable to units prepared to run on different track gauges, by means of a physical change of wheelset.

The unit shall be equipped with a locking mechanism in order to ensure the correct position of its brake equipment in the different configurations considering the dynamic effects in accordance with the design operating state of the unit.

The demonstration of conformity is described in point 6.2.2.5.

#### 4.2.4. Brake

#### 4.2.4.1. General

The purpose of the train brake system is to ensure that

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- the train's speed can be reduced,
- the train's speed can be maintained on a slope
- the train can be stopped within the maximum allowable braking distance and that
- the train can be immobilised.

Primary factors that influence the braking performance and the braking process are

- the braking power,
- the train mass,
- the speed,
- the allowable braking distance,
- the available adhesion and
- the track gradient.

The brake performance of a train is derived from the individual brake performance of each unit in the train.

#### 4.2.4.2. Safety requirements

The braking system contributes to the safety level of the railway system. Therefore the design of the braking system of a unit has to undergo a risk assessment in accordance with

	Commission Regulation (EC) No
Assessment <sup>27</sup> ,	352/2009 <sup>28</sup>

considering the hazard of complete loss of the brake capability of the unit. The severity level shall be deemed as catastrophic when

- it affects the unit alone (combination of failures) or,
- it affects the brake capability of more than the unit (single fault).

The fulfilment of the conditions of C.9 and C.14 of Appendix C is presumed to be in conformity with this requirement.<sup>29</sup>

<sup>&</sup>lt;sup>27</sup> A 94<u>-01G/1.2012</u>

<sup>&</sup>lt;sup>28</sup>OJ L 108, 29.04.2009, p.4.

<sup>&</sup>lt;sup>29</sup> For this reason no specific risk evaluation and assessment are required when the technical solutions of C.9 and C.14 of Appendix C are used.

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## 4.2.4.3. Functional and technical requirements

## 4.2.4.3.1. General functional requirements

The brake equipment of the unit shall provide the functions of braking such as the application and the release of the brake, upon a transmitted signal. The brake shall be

- continuous (the brake application or release signal is transmitted from a central command to the whole train by a control line),
- automatic (an inadvertent disruption of the control line shall lead to brake activation on all units of the train bringing each part to stand still),
- disengageable, which enables its release and isolation.

### 4.2.4.3.2. Brake performance

#### 4.2.4.3.2.1. Service brake

The brake performance of a train or a unit is its ability to decelerate. It is the result of the braking power available to decelerate the train or unit within defined limits and all factors involved in the conversion and dissipation of energy including train resistance.

The brake performance of a unit shall be calculated in accordance with one of the following documents:

- EN 14531-6:2009 or
- UIC 544-1:2012.

The calculation shall be validated by tests. Brake performance calculation in accordance with UIC 544-1 shall be validated as set out in UIC 544-1:2012.

## 4.2.4.3.2.2. Parking brake

A Parking Brake is a brake used to prevent parked rolling stock moving under the specified conditions taking into account the place, wind, gradient and rolling stock loading state, until intentionally released.

If the unit is equipped with a parking brake, the following requirements shall be met:

- the immobilisation shall remain until intentionally released.
- where it is not possible to identify the state of the parking brake directly, an
  indicator showing the state shall be provided on both sides on the outside of
  the vehicle.

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- the minimum parking brake performance, considering no wind, shall be determined by calculations as defined in the standard clause 6 of EN 14531-6:2009.
- the minimum performance of the parking brake shall be marked on the unit. The marking shall comply with clause 4.5.25 of EN 15877-1:2012. The parking brake of a unit shall be designed considering a wheel/rail (steel/steel) adhesion factor not higher than 0,12.

## 4.2.4.3.3. Thermal capacity

The brake equipment shall be able to withstand one emergency brake application without any loss of brake performance due to thermal or mechanical effects.

The braking power, the unit is capable to withstand without any adverse loss of brake performance due to thermal or mechanical effects, shall be defined and expressed in terms of speed and brake application time.

The demonstration of conformity is described in point 6.2.2.6.

A slope of 21 ‰ at 70 km/h during 40 km may be considered as the reference case for the thermal capacity which results in a braking power of 45 kW per wheel during 34 minutes for a nominal wheel diameter of 920 mm and an axle load of 22.5 t.

### 4.2.4.3.4. Wheel slide protection (WSP)

Wheel slide protection (WSP) is a system designed to use the maximum available adhesion by decreasing, holding or increasing the brake force to prevent wheel sets from locking and uncontrolled sliding. Thereby the stopping distance shall be optimized

If an electronic WSP-control is used negative effects caused by malfunctions of WSP shall be reduced by suitable system design processes and technical configuration.

The WSP shall not alter the functional characteristics of the brakes. The vehicle's air equipment shall be dimensioned such that the air consumption of the WSP does not impair the performance of the pneumatic brake. The design process of the WSP shall take into account that the WSP has no detrimental effect on the constituent parts of the vehicle (brake gear, wheel tread, axle boxes, etc.).

The following types of units shall be fitted with WSP:

- Equipped with all types of brake block, for which the maximum mean utilisation of adhesion is greater than 0,12.
- Equipped with disc brakes only and/or with composite brake blocks, for which the maximum mean utilisation of adhesion is greater than 0,11.

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## 4.2.5. Environmental conditions

The design of the unit, as well as its constituents shall take into account the environmental conditions to which this rolling stock will be subjected to.

The environmental parameters are described in the clauses below. For each environmental parameter, a nominal range is defined, which is the most commonly encountered in Europe, and is the basis for the interoperable unit.

For certain environmental parameters ranges other than the nominal one are defined. In that case, a range shall be selected for the design of the unit.

For the functions identified in the clauses below, design and/or testing provisions taken to ensure that the rolling stock is meeting the

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requirements in this range shall be described in the technical file.

Depending on the ranges selected and on provisions taken (described in the technical file), appropriate operating rules could be necessary when the unit designed for the nominal range is operated on a particular line where the nominal range is exceeded at certain periods of the year.

The ranges, if different from the nominal one, to be selected to avoid any restrictive operating rule(s) linked to environmental conditions, are specified by the

Contracting States Member States

and are listed in section 7.4.

The unit and its constituents shall be designed under consideration of one or several of the following temperature classes allocated to external air temperature ranges

- T1: -25°C to +40°C (nominal),
- T2: -40°C to +35°C and
- T3: -25°C to +45°C

The unit shall meet the requirements of this

UTP TS

without degradation for snow, ice and hail conditions as defined in clause 4.7 of EN 50125-1:1999, which correspond to the nominal range.

Where more severe 'snow, ice and hail' conditions than considered in the standard are selected, the unit and its constituents shall then be designed to meet

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requirements considering the combined effect with low temperature according to the temperature range chosen.

In relation with the temperature range T2 and with the severe conditions for snow, ice and hail, the provisions taken to meet

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requirements in these severe conditions shall be identified and verified, in particular design and/or testing provisions considering the following functions:

- Coupling function restricted to the resiliency of couplings.
- Brake function, including brake equipment.

The demonstration of conformity is described in point 6.2.2.7.

## 4.2.6. System protection

## 4.2.6.1. Fire safety

#### 4.2.6.1.1. General

All significant potential fire sources (high risk components) on the unit shall be identified. The fire safety aspects of the unit design shall be aimed at

- preventing a fire from occurring,
- limiting the effects if a fire occurs.

The goods carried on the unit are not part of the unit and do not have to be taken into account in the conformity assessment.

#### 4.2.6.1.2. Functional and technical specification

## 4.2.6.1.2.1. Barriers

In order to limit the effects of fire, fire barriers with integrity of at least 15 minutes shall be installed between the identified potential fire sources (high risk components) and the carried load.

The demonstration of conformity is described in point 6.2.2.8.1.

### 4.2.6.1.2.2. Materials

All permanent materials used on the unit shall have limited ignitability and flame spread properties, unless

 the material is separated from all potential fire risks on the unit by a fire barrier and the safe application is supported by a risk assessment or

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 the component has a mass <400g, and is located within a horizontal distance of ≥40 mm and a vertical distance of ≥400 mm to other non-tested components.

The demonstration of conformity is described in point 6.2.2.8.2.

#### 4.2.6.1.2.3. Cables

The selection and installation of electrical cables shall take into account their fire behaviour properties.

The demonstration of conformity is described in point 6.2.2.8.3.

## 4.2.6.1.2.4. Flammable liquids

The unit shall be provided with measures preventing a fire from occurring and spreading due to leakage of flammable liquids or gases.

The demonstration of conformity is described in point 6.2.2.8.4.

#### 4.2.6.2. Protection against electrical hazards

## 4.2.6.2.1. Protective measures against indirect contact (protective bonding)

The impedance between vehicle body and the running rail shall be low enough to prevent hazardous voltages between them.

Units shall be bonded in accordance with the provisions as described in clause 6.4 of EN 50153:2002.

## 4.2.6.2.2. Protective measures against direct contact

The electrical installations and equipment of a unit shall be designed so as to protect persons from electric shock.

The unit shall be designed so that direct contact is prevented following the provisions set out in clause 5 of EN 50153:2002.

### 4.2.6.3. Attachment devices for rear-end signal

On all units designed to receive a rear-end signal, two devices at the end of the unit shall provide for the installation of two lamps or two reflective plates as set out in Appendix E on the same height above rail not higher than 2000 mm.

The dimensions and clearance of these attachment devices shall be as described in chapter 1 of ERA technical document ERA/TD/2012-04/INT version 1.0 of 04.06.2012 published on the ERA website (<a href="http://www.era.europa.eu">http://www.era.europa.eu</a>).

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## 4.3. Functional and technical specification of the interfaces

The following sections contain tables 5,6 and 7, with a three-column layout. The left and middle columns are part of the present UTP regulation.

The middle column also appears in the equivalent EU TSI, however the title of the middle column has been adapted in order to fit to both the EU and the OTIF document and this central column is therefore not an exact copy of the EU regulation,.

## 4.3.1. Interface with the subsystem "infrastructure"

Table 5
Interface with infrastructure subsystem

Reference to the OTIF or national regulations	Reference in this UTP/ TSI		Referer Commi 2011/27	ssion Decision
There are no infrastructure requirements in OTIF	4.2.3.1	Gauging	4.2.4.1	Minimum structure gauge
regulations. In accordance with ATMF Article			4.2.4.2	Distance between track centres
6 §2, it is the responsibility of the rail transport undertaking to			4.2.4.5	Minimum radius of vertical curve

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Reference to the OTIF or national regulations	Reference in this UTP/ TSI		Referen Commis 2011/27	ssion Decision
ensure the compatibility of the vehicle with the infrastructure it	4.2.3.2	Compatibility with load	4.2.7.1	Track resistance to vertical loads
is operated on.  The track design and layout are		carrying capacity of lines	4.2.7.3	Lateral track resistance
the responsibility of the Contracting State.			4.2.8.1	Resistance of bridges to traffic loads
			4.2.8.2	Equivalent vertical loading for earthworks and earth pressure effects
			4.2.8.4	Resistance of existing bridges and earthworks to traffic loads
	4.2.3.5.2	Running dynamic behaviour	4.2.9	Track geometrical quality
	4.2.3.6.2	Characteristics	4.2.5.1	Nominal track gauge
		of wheelsets	4.2.5.6	Rail head profile for
	4.2.3.6.3	Characteristics		plain line
		of wheels	4.2.6.2	In service geometry of switches and crossings

4.3.2. Interface with the subsystem "operation and traffic management"

Table 6

Interface with operation and traffic management subsystem

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Reference to the OTIF or national regulations	Reference in this UTP/TSI		Reference Commission Decision 2011/314/EU	
COTIF does not define contingency arrangements, national contingency arrangements apply. The requirements in section 4.2.2.2 are deemed compatible with all national contingency arrangement measures.	4.2.2.2	Strength of unit - Lifting and jacking	4.2.3.6.3	Contingency arrangements
In accordance with ATMF Article	4.2.3.1	Gauging	4.2.2.5	Train composition
6 §2, it is the responsibility of the rail transport undertaking to ensure the compatibility of the vehicle with the infrastructure it	4.2.3.2	Compatibility with load carrying capacity of lines	4.2.2.5	Train composition
is operated on,	4.2.4	Brake	4.2.2.6	Train braking
	4.2.6.3	Attachment devices for rearend signal.	4.2.2.1.3.2	Rear-end
	Appendix E	Rear-end signal		

# 4.3.3. Interface with the subsystem "control, command and signalling"

# Table 7 Interface with control, command and signalling subsystem

Reference to the OTIF or national regulations	Reference in this UTP/TSI	Reference Commission Decision 2012/88/EU
		Annex A, table A2, index 77

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Reference to the OTIF or national regulations	Reference in this UTP/TSI	Reference Commission Decision 2012/88/EU Annex A, table A2, index 77
In accordance with ATMF Article 6 §2, it is the responsibility of the rail transport undertaking to ensure the compatibility of the vehicle with the infrastructure it is operated on,	4.2.3.3 a) Rolling stock characteristics compatible with train detection system based on track circuits	<ul> <li>axle distances (3.1.2.1, 3.1.2.4, 3.1.2.5 and 3.1.2.6),</li> <li>axle loads (3.1.7.1 and 3.1.7.2)</li> <li>electrical resistance (3.1.8).</li> </ul>
	4.2.3.3 b) Rolling stock characteristics compatible with train detection system based on axle counters	<ul> <li>axle distances (3.1.2.1, 3.1.2.3, 3.1.2.5 and 3.1.2.6),</li> <li>wheel geometry (3.1.3.1 - 3.1.3.4),</li> <li>metal / inductive components-free space between wheels (3.1.3.5)</li> <li>wheel material (3.1.3.6).</li> </ul>
	4.2.3.3 c) Rolling stock characteristics compatible with train detection system based on loop equipment	- vehicle metal mass ( 3.1.7.2).

## 4.4. Operating rules

The rail transport undertaking shall control the risks associated with the use of the wagon. This shall include the activities and measures belowas set out in Appendix I:

- Staff responsible for loading, checking, coupling and using the vehicle shall be provided with documentation related to the vehicle's conditions and limits of use.
- Staff shall have the necessary knowledge of the vehicles it operates, ensured by training.
- Each train shall display a correct train rear end signal, compliant with the rules

Operating rules are developed within the procedures described in the railway undertaking safety management system.

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of the network on which the vehicle is operated.

- Each vehicle shall be safely and securely loaded and shall remain so during train movements.
- Train composition shall be the responsibility of the rail transport undertaking. This shall include ensuring the compatibility of the train with the network it is operated on and the compatibility between all the vehicles composing the train.
- The brake performance of the train shall be sufficient to meet the brake performance requirements applicable on the lines it will run.
- The train shall be in running order before departure, i.e. all safety-related equipment is fully functional and if not, procedures for running in degraded mode shall be in place.
- The train shall be checked before departure to confirm its safe running order. The rail transport undertaking shall inform the infrastructure manager of any change which affects the performance of the train, or which may affect the ability to accommodate the train in its allocated path.

These rules take into account the documentation related to operation which forms a part of the technical file as required in

UTP<u>GEN-C</u>, General Provisions – Technical File <sup>30</sup>(GEN-C).

Article 18(3) of and as set out in Annex VI to Directive 2008/57/EC.

The documentation related to operation describes the characteristics of the unit in relation to the design operating state to be considered in order to define the operating rules in normal and in various reasonably foreseeable degraded modes.

The documentation related to operation is composed of:

 a description of operation in normal mode, including the operational characteristics and limitations of the unit (e.g. vehicle gauge, maximum design

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<sup>&</sup>lt;sup>30</sup> A 94-01C/1.2011

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speed, axle loads, brake performance, compatibility with train detection systems).

a description of operation in degraded mode (when equipment or functions described in this

UTP TS

suffer safety failures) as far as can reasonably predicted, together with the related acceptable limits and operating conditions of the unit that could be experienced.

The applicant shall provide the initial version of the documentation related to operating rules. This documentation might be modified later in accordance with the corresponding

rules Union legislation,

taking into account the existing operating and maintenance conditions of the unit. The

Assessing entity Notified Body

shall verify only that the documentation on operation is provided.

#### 4.5. Maintenance rules

Maintenance is a set of activities intended to keep a functional unit in, or to restore it to a state in which it can perform its required function.

The following documents being part of the technical file as required in

UTP\_GEN-C<sup>31</sup>, General Provisions – Article 18(3) of and as set out in Annex VI to Directive 2008/57/EC

are necessary to undertake maintenance activities on the units:

- General documentation (point 4.5.1)
- The maintenance design justification file (point 4.5.2) and
- The maintenance description file (point 4.5.3).

The applicant shall provide the three documents described in 4.5.1, 4.5.2. and 4.5.3 This documentation might be modified later in accordance with the corresponding

OTIF regulations, EU legislation,

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<sup>&</sup>lt;sup>31</sup> A 94-01C/1.2011

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taking into account the existing operating and maintenance conditions of the unit. The

Assessing Entity

**Notified Body** 

shall verify only that the documentation on maintenance is provided.

#### 4.5.1. General documentation

The general documentation comprises of:

- Drawings and description of the unit and its components.
- Any legal requirement concerning the maintenance of the unit.
- Drawing of systems (electrical, pneumatic, hydraulic and control-circuit diagrams).
- Additional on-board systems (description of the systems including description of functionality, specification of interfaces and data processing and protocols).
- Configuration files for each vehicle (parts list and bill of material) to enable (in particular but not only) traceability during maintenance activities.

This files or archive shall also include identification, manufacturing, maintenance and NDT (Non Destructive Testing) data of wheelsets, axles, wheels, bearings and components of the bearing system like inner rings and the sealing.



### 4.5.2. Maintenance design justification file

The maintenance design justification file explains how maintenance activities are defined and designed in order to ensure that the rolling stock characteristics will be kept within permissible limits of use during its lifetime. The file shall give input data in order to determine the criteria for inspection and the periodicity of maintenance activities. The maintenance design justification file consists of

 Precedents, principles and methods used to design the maintenance of the unit.

Equivalent measures in the EU are implemented as a result of the "Final report on the activities of the Task Force Freight Wagon Maintenance" as set out in point 4.2.3.6.4. Characteristics of axles of the WAG TSI.

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- Limits of the normal use of the unit (e.g. km/month, climatic limits, foreseen types of loads etc.).
- Relevant data used to design the maintenance and origin of these data (return of experience).
- Tests, investigations and calculations carried out to design the maintenance.

## 4.5.3. Maintenance description file

The maintenance description file describes how maintenance activities can be conducted. Maintenance activities include, among others, inspections, monitoring, tests, measurements, replacements, adjustments and repairs.

Maintenance activities are split into

- preventive maintenance(scheduled and controlled) and
- corrective maintenance.

The maintenance description file includes the following:

- Component hierarchy and functional description which sets up the boundaries
  of the rolling stock by listing all the items belonging to the product structure of
  that rolling stock and using an appropriate number of discrete levels. The
  lowest item of the hierarchy shall be a replaceable component.
- Parts list which shall contain the technical and functional descriptions of the spare parts (replaceable units). The list shall include all parts specified for changing based on condition, which may require a replacement following electrical or mechanical malfunction or which will foreseeable require a replacement after an accidental damage.

#### Elements of construction

Interoperability constituents

shall be indicated and referenced to their corresponding declaration of conformity.

- Limit values for components which are not to be exceeded in service. It is permitted to specify operational restrictions in degraded mode (limit value reached).
- List of reference to the

European

legal obligations to which components or subsystems are subject.

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Maintenance plan<sup>33</sup>
 Maintenance plan<sup>34</sup>

i.e. the structured set of tasks to perform the maintenance including the activities, procedures and means. The description of this set of tasks includes:

- (a) Disassembly/assembly instructions drawings necessary for correct assembly/disassembly of replaceable parts.
- (b) Maintenance criteria.
- (c) Checks and tests in particular of safety relevant parts; these include visual inspection and non-destructive tests (where appropriate e.g. to detect deficiencies that may impair safety).
- (d) Tools and materials required to undertake the task.
- (e) Consumables required to undertake the task.
- (f) Personal protective safety provision and equipment.
- Necessary tests and procedures to be undertaken after each maintenance operation before re-entry into service of rolling stock.

## 4.6. Professional competencies

The professional competencies of staff required for

the operational activities related to train composition and the use of wagons within their limits and conditions of use are set out in section 4.4 Operating Rules of the present UTP.

the operation and maintenance of units are not covered by this TSI.



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The maintenance plan shall take into accounts the requirements for axle traceability as set out in sections 4.2.3.6.4. Characteristics of axles and 4.5.1 General Documentation.

The maintenance plan shall take into accounts the findings of the ERA Task force on Freight Maintenance (see "Final report on the activities of the Task Force Freight Wagon Maintenance" published on the ERA website http://www.era.europa.eu).

<sup>&</sup>lt;sup>35</sup> Professional competencies of staff required for the maintenance of units are not covered by this UTP, because they are covered by the regulation for the Entity in Charge of Maintenance.

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# 4.7. Health and safety conditions

The provisions for health and safety of staff required for the operation and maintenance of units are covered by the essential requirements 1.1.5, 1.3.2, 2.5.1, 2.6.1 set out in

UTP General Provisions- Essential requirements (UTP GEN-A).

Annex III to Directive 2008/57/EC.

In particular, the following points of section 4.2 specify provisions for health and safety of staff:

Point 4.2.2.1.1: End coupling

Point 4.2.6.1: Fire safety

Point 4.2.6.2: Protection against electrical hazards. If the unit is fitted with a manual coupling system, a free space for shunters during coupling and uncoupling shall be provided.

All protruding parts deemed a hazard to operational staff shall be clearly indicated and/or fitted with protective devices.

The unit shall be equipped with footsteps and handrails except in those cases it is not intended to be operated with staff on-board, e.g. for shunting.

#### 4.8. Parameters to be recorded in the technical file

The technical file shall contain at least the following parameters:

- Type, position and resiliency of the end coupling
- Load due to dynamic traction forces and compressive forces
- Gauge reference profiles to which the unit complies
- Conformity, if any, to target gauge reference profile(s) G1, GA, GB and GC
- Compliance, if any, to gauge lower reference profile(s) GIC1 and GIC2
- Mass per axle (tare and fully laden)
- Position of the axles along the unit and number of axles
- Length of the unit
- Maximum design speed Track gauges(s) the unit can be operated on
- Compatibility with train detection systems (track circuits / axle counters / loop equipment)

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which shall include the data required in section 4.2.3.3 of the present UTP

- Compatibility with hot axle box detection systems
- In-service temperature range of the axle bearings
- Nature of the signal which controls the brake (example: pneumatic main brake pipe, electric brake type XXX, ...)
- Characteristics of the control line and of its coupling with other units (main brake pipe diameter, section of the electric cable ...)
- Individual nominal performance of the brake unit, depending on the brake mode, if any (response time, brake force, level of solicitation of adhesion, ...)
- Braking distance or brake weight depending on the brake mode, if any.
- thermal capacity of the brake components in relation to a braking power expressed in terms of speed and brake application time
- Temperature range and severity level of snow/ice/hail conditions
- Brake weight and maximum gradient of the parking brake (if applicable)
- Ability / inability to be hump shunted
- Presence of footsteps and/or handrails

#### 5. ELEMENTS OF CONSTRUCTION

#### | INTEROPERABILITY CONSTITUENTS

#### 5.1. General

Elements of Construction (ICs), as defined in Article 2(g) of ATMF, Appendix G to the Convention,

Interoperability constituents (ICs), as defined in article 2(f) of Directive 2008/57/EC,

are listed in section 5.3 together with

- their area of use covering parameters of the subsystem and
- the reference to corresponding requirements defined in section 4.2.

An interoperability constituentelement of construction (IC) shall comply with the technical specifications of this chapter

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whether it is placed on the market as an IC or it is assessed as an integrated part of a subsystem.

Assessment of ICs separate of the subsystem is not mandatory in the COTIF regulations, however\_-Contracting States may require the mandatory separate assessment according to the specification in sections 5.3 and 6.1.2 of the present UTP. This possibility is without prejudice to section 6.3.36

# Assessment before placement on the market of an IC:

In case the IC is in conformity with the present UTP, evidenced by the manufacturer competent authority or suitable body in the form of a declaration of conformity or suitability for use according to section 6.1.2 of this UTP and chapter 2 of UTP GEN-D<sup>37</sup>, the placement on the market shall be permitted in all Contracting States.-

# Assessment of an IC integrated into a vehicle:

In case the IC is assessed as a part of the subsystem, the assessment procedures for subsystems apply. The requirements are identical to those if the IC were to be assessed before placement on the market, i.e. those set out in sections 5.3 and-6.1.2.

Regulations from a regional organisation may require mandatory admission of elements of construction (ICs) in particular OTIF Contracting States<sup>38</sup>.

When a requirement is identified in section 5.3 as being assessed at IC level, an assessment for the same requirement at subsystem level is not required.

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<sup>&</sup>lt;sup>36</sup> 6.3 permits, during a transition period, the use of ICs produced before the entry into force of this UTP. <sup>37</sup> A 94-01D/3.2011

<sup>&</sup>lt;sup>8</sup> In particular, placing an IC on the market in the European Union requires application of EU law.

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# 5.2. Innovative solutions

As stated in

innovative solutions may require new specifications and/or new assessment methods. Such specifications and assessment methods shall be developed by the process described in point 6.1.3 whenever an innovative solution is envisaged for an IC.

# 5.3. IC specifications

# 5.3.1. Running gear

The running gear shall be designed for an application range, the area of use, as defined by the following parameters:

- Maximum speed
- Maximum cant deficiency
- Minimum tare of the unit
- Maximum axle load
- Range of distances between bogie pivots or range of wheelbase of "two-axle units"
- Maximum height of centre of gravity of empty unit
- Coefficient of height of centre of gravity of loaded unit minimum torsional stiffness coefficient of car body
- Maximum mass distribution coefficient for empty units with :

$$\frac{1}{2a^*} \cdot \sqrt{\frac{I_z}{m}}$$

lzz moment of inertia of the car body relative to the vertical axis through the centre of gravity of the car body

m mass of the car body

2a\* wheelbase

- Minimum nominal wheel diameter
- Rail inclination

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The parameters speed and axle load may be considered in combination in order to define the appropriate area of use (e.g. maximum speed and tare weight).

The running gear shall comply with the requirements expressed in points 4.2.3.5.2 and 4.2.3.6.1. These requirements shall be assessed at IC level.

#### 5.3.2. Wheelset

The wheelset shall be assessed and designed for the area of use as defined by

- nominal wheel tread diameter and
- maximum vertical static force.

A wheelset shall comply with the requirements on geometrical and mechanical parameters defined in point 4.2.3.6.2. These requirements shall be assessed at IC level.

#### 5.3.3. Wheel

A wheel shall be designed and assessed for an area of use defined by

- nominal tread diameter,
- maximum vertical static force,
- maximum speed and service life and
- maximum braking energy.

A wheel shall comply with the requirements on geometrical, mechanical and thermo mechanical parameters defined in point 4.2.3.6.3. These requirements shall be assessed at IC level.

#### 5.3.4. Axle

An axle shall be designed and assessed for an area of use defined by

maximum vertical static force.

An axle shall comply with the requirements on mechanical parameters defined in point 4.2.3.6.4. These requirements shall be assessed at IC level.

# 5.3.5. Rear-end signal

The rear-end signal, as described in Appendix E, is an independent IC. There are no requirements in section 4.2 dealing with the rear-end signal. Its assessment by the

assessment Assessing eEntity is not part of the assessment of conformity

notified body is not part of the EC verification

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of the subsystem.

#### 6. CONFORMITY ASSESSMENT AND VERIFICATION

# 6.1. Elements of Construction (IC) | Interoperability constituent (IC)

#### 6.1.1. Modules

The conformity assessment of an IC shall be performed in accordance with the module(s) described in table 8.

#### Table 8

# Assessment procedures for the verification Elements of construction

Modules for conformity assessment of interoperability constituents

Module CA1	Internal production control plus product verification by individual examination
Module CA2	Internal production control plus product verification at random intervals
Module CB	Type examination
Module CD	Conformity to type based on quality management system of the production process
Module CF	Conformity to type based on product verification
Module CH	Conformity based on full quality management system
Module CH1	Conformity based on full quality management system plus design examination

These modules are specified in detail in

UTP <u>GEN-D</u> General Provisions – Assessment Procedures (Modules)<sup>39</sup> (UTP GEN-D).

the Commission Decision 2010/713/EU.

# 6.1.2. Conformity Assessment procedures

In accordance with UTP GEN-D, Contracting States may require the mandatory separate assessment of ICs. The manufacturer or his authorised representative established within the Union shall

<sup>&</sup>lt;sup>39</sup> A 94-01D/3.2011

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In such case, the applicant shall have the conformity of ICs with this UTP assessed in a process separate from the assessment of the subsystem. If not required by the Contracting State, separate assessment of ICs may be carried out on a voluntary basis.

In such case of separate IC assessment, the manufacturer or his authorised representative established in Contracting State bares full responsibility for the UTP compliance of the product within its specified area of use.

In other cases the assessment of ICs may also be covered by the assessment of the subsystem in accordance with section 6.2 of the present UTP. In this case the IC is covered by the Design type certificate for the subsystem.

In case of separate IC assessment, the <a href="mailto:applicantmanufacturer">applicantmanufacturer</a> shall

choose one of the modules or module combinations indicated in table 9 in accordance with the required

element of construction.

constituent.

Table 9

# Assessment procedures for the verification of elements of construction

Modules to be applied for interoperability constituents

		Modules				
Point	Constituent	CA1 or CA2	CB+ CD	CB+C F	СН	CH1
4.2.3.6.1	Running gear		Х	Х		Х
	Running gear - established	Х			Х	

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4.2.3.6.2	Wheelset	X <sup>(*)</sup>	Х	Х	X <sup>(*)</sup>	Х
4.2.3.6.3	Wheel	X <sup>(*)</sup>	Х	Х	X <sup>(*)</sup>	Х
4.2.3.6.4	Axle	X <sup>(*)</sup>	Х	Х	X <sup>(*)</sup>	Х
5.3.5	Rear-end signal	Х			Х	

<sup>(\*)</sup> Modules CA1, CA2 or CH may be used only in the case of products placed on the market, and therefore developed, before the entry into force of this

UTP, TSI,

provided that the manufacturer demonstrates to the

Assessing Entity NoBo

that design review and type examination were performed for previous applications under comparable conditions, and are in conformity with the requirements of this

UTP: TSI:

this demonstration shall be documented, and is considered as providing the same level of proof as module CB or design examination according to module CH1.

Within the application of the chosen module or module combination the

element of construction

interoperability constituent

shall be assessed against the requirements mentioned in section 4.2. If necessary, additional requirements concerning the assessment of particular

element of construction

interoperability constituent

are given in the following clauses.

# 6.1.2.1. Running gear

The demonstration of conformity for the running gear is set out in Appendix B section2.

Units equipped with an established running gear as listed below are presumed to be in conformity with the relevant requirement provided that the running gears are operated within their established area of use:

- (a) Single axle running gear:
  - Double link suspension.
  - Niesky 2.
  - Suspension S 2000.

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- (b) Two-axle bogie running gear:
  - Y25 family.
  - Two-axle steering axle bogie.
- (c) Three-axle bogies:
  - Three-axle bogie family with link suspension.

The assessment of the bogie frame strength shall be based on clause 6.2 of EN 13749:2011.

#### 6.1.2.2. Wheelset

The demonstration of conformity for the mechanical behaviour of the wheelset assembly shall be carried out according to clause 3.2.1 of EN13260:2009+A1:2010, which defines limit values for the axial assembly force and the associated verification test.

A verification procedure shall exist to ensure at the assembly phase that no defects may detrimentally affect safety due to any change in the mechanical characteristics of the fitted parts of the axle.

# 6.1.2.3. Wheel

(a) Forged and rolled wheels: The mechanical characteristics shall be proven following the procedure as specified in clause 7 of EN 13979-1:2003+A1:2009+A2:2011.

If the wheel is intended to be used with brake blocks acting on the wheel running surface, the wheel shall be thermo mechanically proven by taking into account the maximum braking energy foreseen. A type test, as described in clause 6.2 of EN 13979-1:2003+A1:2009+A2:2011 shall be performed in order to check that the lateral displacement of the rim during braking and the residual stress are within the specified tolerance limits.

The decision criteria of residual stresses for forged and rolled wheels are set out in EN 13979-1:2003+A1:2009+A2:2011.

(b) Other types of wheels: Other types of wheels are permitted for units in national use. In that case the decision criteria and the fatigue stress criteria shall be specified in national rules.

Such national rules may only be applied to international traffic when they are in force in accordance with Article 12 of APTU, Appendix F to the Convention.

Those national rules shall be notified by Member States in accordance with Article 17(3) of Directive 2008/57/EC.

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A verification procedure shall exist to ensure at the production phase that no defects may detrimentally affect safety due to any change in the mechanical characteristics of the wheels. The tensile strength of the material in the wheel, the hardness of the running surface, the fracture toughness (only for treadbraked wheels), resistance to impact, the material characteristics and the material cleanliness shall be verified. The verification procedure shall specify the batch sampling used for each characteristic to be verified.

#### 6.1.2.4. Axle

In addition to the requirement on the assembly above, the demonstration of conformity of mechanical resistance and fatigue characteristics of the axle shall be based on clauses 4, 5 and 6 of EN13103:2009+A1:2010.

The decision criteria for the permissible stress are specified in clause 7 of EN 13103:2009+A1:2010. A verification procedure shall exist to ensure at the production phase that no defects may detrimentally affect safety due to any change in the mechanical characteristics of the axles. The tensile strength of the material in the axle, the resistance to impact, the surface integrity, the material characteristics and the material cleanliness shall be verified. The verification procedure shall specify the batch sampling used for each characteristic to be verified.

# 6.1.3. Innovative solutions for Interoperability ConstituentICs

If an innovative solution (as defined in point 4.2.1) is proposed for an

#### element of construction

interoperability constituent

as defined in section 5.2,

such innovative solution can only be used in vehicles in international traffic after agreement from the Committee of Technical Experts (CTE). Every A manufacturer OTIF Contracting State may (on behalf of a manufacturer) state the deviations from the relevant point of this UTP and via the competent authority of an OTIF Contracting State submit them to the OTIF Secretariat, which will bring it forward to the CTE for analysis.

the manufacturer or his authorised representative established within the Union shall state the deviations from the relevant point of this TSI and submit them to the European Commission for analysis.

In case the analysis results in a favourable opinion, the appropriate functional and interface specifications as well as the assessment method which are necessary to be included in the

UTP TSI

in order to allow the use of this constituent will be developed.

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The appropriate functional and interface specifications and the assessment methods so produced shall be incorporated in the

UTP TSI

by the revision process.

By the notification of a decision of the

Committee of Technical Experts,

Commission, taken in accordance with Article 29 of Directive 2008/57/EC,

the innovative solution may be permitted to be used.

# 6.2. Subsystem

#### 6.2.1. Modules

The

conformity with the present UTP shall be ensured before admission to operation for the elements applicable to the structural subsystem "Rolling stock – freight wagons", conformity shall be ensured during operation for the elements applicable to the functional subsystems<sup>40</sup>. The assessment of the functional parts is not included in the tasks of the Assessing Entity. The

EC

verification of the subsystem "Rolling stock – freight wagons" shall be performed in accordance with the module(s) described in table 10.

# Table 10

# Assessment procedures for the verification of subsystems

Modules for EC verification of subsystems

(OTIF) Type examination	SB	EC-Type Examination
Quality management system of the production process	SD	EC verification based on quality management system of the

<sup>40</sup> The present UTP contains requirements applicable to two functional subsystems in accordance with UTP GEN-B; the first being Operation and traffic management, the second being maintenance.

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		production process
Verification based of product verification	SF	EC verification based on product verification
Verification based on full quality management system plus design examination	SH1	EC verification based on full quality management system plus design examination

These modules are specified in detail in

APTU Uniform Rules, Appendix F to COTIF 1999 - UTP GEN-D

the Decision 2010/713/EU.

# 6.2.2. Verification procedures

EC verification procedures

The applicant shall choose one of the following combinations of modules or module for the

EC

verification of the subsystem.

- (SB+SD) or
- (SB+SF) or
- (SH1).

Within the application of the chosen module or module combination the subsystem shall be assessed against the requirements mentioned in section 4.2. If necessary, additional requirements concerning the assessment of particular constituents are given in the following clauses.

# 6.2.2.1. Strength of unit

The demonstration of conformity shall be in accordance with chapters 6 and 7 of EN 12663-2:2010.

Regarding joints, a recognised verification procedure shall exist to ensure at the production phase that no defect may decrease the intended mechanical characteristics of the structure.

# 6.2.2.2. Safety against derailment running on twisted track

The demonstration of conformity shall be carried out either in accordance with

the procedure defined in section 4.1 of EN 14363:2005 or

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 the method given in section 4.2 of EN15839:2012 by using the pre-calculation for standardised solutions.

# 6.2.2.3. Running dynamic behaviour

#### On-track tests

The demonstration of conformity shall be carried out in accordance with Chapter 5 of EN 14363:2005.

As an alternative to perform on-track tests on two different rail inclinations, as set out in clause 5.4.4.4 in EN 14363:2005, it is permitted to perform tests on only one rail inclination if it is demonstrated that the tests cover the range of contact conditions as defined in Appendix B, section 1.1.

When an on-track test with normal measuring method is required the unit shall be assessed against the limit values set out in Appendix B.1.2 and B.1.3.

The combination of the highest equivalent conicity and speed for which the unit meets the stability criterion in clause 5 of EN 14363:2005 shall be recorded in the report.

The required test conditions for on-track tests, as set out in EN 14363:2005, are not always fully achievable concerning

- track geometric quality and
- combinations of speed, curvature, cant deficiency.

In cases this is not fully achievable the demonstration of conformity is an open point.

#### Simulations

Alternatively, under the conditions stated in section 9.3 of EN 15827:2011, a simulation may replace the above mentioned on-track tests.

# 6.2.2.4. Axle box / bearings

The demonstration of conformity for mechanical resistance and fatigue characteristics of the rolling bearing shall be in accordance with clause 6 of EN12082:2007+A1:2010.

#### 6.2.2.5. Running gear for manual change of wheelsets

Changeover between 1435 mm and 1668 mm track gauges

The technical solutions described in the following figures of the UIC leaflet 430-1:2006 are deemed to be compliant with the requirements in point 4.2.3.6.7:

 for axle units: figures 9 and 10 of Annex B.4, and figure 18 of Annex H of UIC leaflet 430-1:2006,

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for bogie units: figure 18 of Annex H of UIC leaflet 430-1:2006.

Changeover between 1435 mm and 1524 mm track gauges

The technical solution described in Appendix 7 of UIC leaflet 430-3:1995 is deemed to be compliant with the requirements in point 4.2.3.6.7.

# 6.2.2.6. Thermal capacity

Calculations, simulations or tests shall demonstrate that the temperature of the brake block, brake pad or brake disc does not exceed their thermal capacity. The following shall be taken into account:

- (a) Concerning the emergency brake application: the critical combination of speed and payload considering straight and level track, minimum wind and dry rails
- (b) Concerning the continuous brake application:
  - the range up to the maximum braking power,
  - the range up to the maximum speed and
  - the corresponding brake application time.

#### 6.2.2.7. Environmental conditions

Steel materials are deemed to comply with all the ranges indicated in point 4.2.5 if the material properties are determined down to-20°C.

# 6.2.2.8. Fire safety

#### 6.2.2.8.1. Barriers

Barriers shall be tested in accordance with EN1363-1:1999. Steel sheets of at least 2 mm thickness and aluminium sheets of at least 5 mm thickness are deemed to comply with the integrity requirements without testing.

# 6.2.2.8.2. Materials

Testing of the materials ignitability and flame spread properties shall be performed in accordance with ISO 5658-2:2006/Am1:2011 for which the limit value shall be CFE ≥ 18 kW/m2.

For the following materials and components the fire safety requirements are deemed to comply with the required ignitability and flame spread properties:

 Metals and alloys with inorganic coatings (such as, but not limited to: galvanized coating, anodic coating, chromate film, phosphate conversion coating).

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- Metals and alloys with an organic coating with a nominal thickness less than
   0.3 mm (such as, but not limited to paints, plastic coating, asphaltic coating).
- Metals and alloys with a combined inorganic and organic coating of which the nominal thickness of the organic layer is less than 0.3 mm.
- Glass, stoneware, ceramic and natural stone products.
- Materials that meet the requirements of category C-s3, d2 or higher in accordance with EN 13501-1:2007+A1:2009.

#### 6.2.2.8.3 Cables

The electrical cables shall be selected and installed in accordance with EN 50355:2003 and EN 50343:2003.

# 6.2.2.8.4 Flammable liquids

The measures taken shall be in accordance with TS 45545-7:2009.

#### 6.2.3. Innovative solutions

If the subsystem "Rolling stock – freight wagons" includes an innovative solution (as defined in section 4.2.1), the applicant shall state the deviations from the relevant clauses of the

UTP, after which a Contracting State may (on behalf of the applicant) submit them to the OTIF Secretariat, which will bring it forward to the Committee of Technical Experts for analysis.

TSI, and submit them to the Commission for analysis.

In case the analysis results in a favourable opinion, the appropriate functional and interface specifications as well as the assessment methods which are necessary to be included in the

UTP TSI

in order to allow this solution will be developed.

The appropriate functional and interface specifications and the assessment methods so produced shall then be incorporated in the

UTP TSI

by the revision process.

By the notification of a decision of the

Committee of Technical Experts, Commission, taken in accordance with

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Article 29 of Directive 2008/57/EC,

the innovative solution may be permitted to be used.

# 6.3. Subsystem containing components corresponding to an IC not holding a declaration

Subsystem containing components corresponding to an interoperability constituents not holding an EC declaration

An Assessing Entity A Notified Body

is permitted to issue

an UTP Certificate of verification an EC certificate of verification

of a subsystem, even if one or more of the components corresponding to

<u>elements of construction</u> <u>interoperability constituents</u>

incorporated within the subsystem are not covered by a relevant

declaration of conformity for ICs in accordance with this UTP <sup>41</sup>. Such non-certified ICs are permitted to be used, when both conditions (a) and (b) are met:

EC declaration of conformity in accordance with this TSI (non certified ICs), in any of the following cases:

(a) The constituent is used in a wagon for which the production and admission to operation are completed during a transition period which ends 10 years after the entry into force of this UTP<sup>42</sup>.

(a) The constituent falls under the transition period as set out in Article 8; 43

<sup>&</sup>lt;sup>41</sup> The separate assessment and certification of ICs from the subsystem is <u>generally</u> not mandatory in COTIF, <u>however CSs may require separate assessment</u>. For non-certified ICs as described in this clause CSs may not require separate assessment.

<sup>&</sup>lt;sup>42</sup> In accordance with Article 8(1) of the EU Regulation enacting the WAG TSI

<sup>&</sup>lt;sup>43</sup> Article 8 of the Commission Regulation enacting the WAG TSI

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- (b) The constituent was manufactured before, or up to one year after<sup>44</sup>, the entry into force of this UTP and the type of constituent has been
  - used in a subsystem already approved, and
  - put in service in at least one Contracting State before the entry in force of this UTP.

The verification of the subsystem shall be carried out by the Assessing Entity

- (b) The constituent was manufactured before the entry into force of this TSI and the type of constituent has been
  - used in a subsystem already approved, and
  - put in service in at least one Member State before the entry in force of this TSI.

The EC verification of the subsystem shall be carried out by the Notified Body

against the requirements of Chapter 4 by using the corresponding requirements concerning assessment in Chapter 6 together with Chapter 7 except for specific cases. For this verification the modules of the subsystem, set out in point 6.2.2, apply.

EC

declarations of conformity or suitability for use shall not be drawn up for the components assessed in this manner.

# 6.4. Project phases where assessment is required

The assessment shall cover the following two phases as identified by "X" in the table F.1 of Appendix F in this

UTP TSI

In particular, where a type test is identified the conditions and requirements of section 4.2 shall be considered.

- (a) Design and development phase:
  - Design review and/or design examination
  - Type test: test to verify the design, if and as defined in the section 4.2.
- (b) Production phase:

-

<sup>&</sup>lt;sup>44</sup> In accordance with Article 8(4) of the EU Regulation enacting the WAG TSI

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Routine test to verify the conformity of production. The entity in charge
of the assessment of the routine tests is determined according to the
assessment module chosen.

Appendix F is structured according to section 4.2. Where relevant, a reference to the points of sections 6.1 and 6.2 is given.

# 6.5. Elements of construction holding a declaration of conformity

# Constituents holding an EC declaration of conformity

Without prejudice to section 5.1, Where an element

Where a constituent

has been identified as an IC and held

#### either

- a declaration of conformity issued in compliance with the UTP Wagons:2012<sup>45</sup>, or
- an EC declaration of conformity issued in compliance with EU regulations equivalent to the UTP Wagons:2012,

an EC declaration of conformity

before the entry into force of this

UTP. TSI,

its treatment under this

UTP,

is set out as follows:

(a) In the case this constituent is not recognised as an IC in this

UTP, TSI,

neither the certificate nor the declaration are valid for the verification procedure related to this

UTP. TSI.

(b) The following ICs shall not require a new conformity assessment under this

UTP: TSI:

until the expiry of the corresponding certificate or declaration

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<sup>&</sup>lt;sup>45</sup> A 94-02/3.2011

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		ı			l

Wheelset.

Wheel.

Axle.

# 7. IMPLEMENTATION

# 7.1. Authorisation for placing in service

This

UTP TS

is applicable to the subsystem "rolling stock - freight wagons" within the scope set out in its sections 1.1, 1.2 and Chapter 2 which are placed in service after the date of application of this

UTP. TSI

7.1.1. Admission to operation of a new vehicle in conformity with the previous WAG UTP.

Authorisation for placing in service of a new vehicle in conformity with the previous WAG TSIs

See Section 0.

See Article 9.

7.1.2. Mutual recognition of the first admission to operation

Mutual recognition of the first authorisation of placing in service

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Vehicles for which the conditions as set out in letters a) to k) are fulfilled in their entirety shall not be subject to any additional admission to operation in OTIF Contracting States, which are also EU Member States. These conditions shall be seen as complementary to the requirements in section 4.2.

In accordance with Article 23(1) of Directive 2008/57/EC the following list lays out the conditions under which a unit, once authorised for placing in service in one Member State, shall not be subject to any additional authorisation for placing in service. These conditions shall be seen as complementary to the requirements in section 4.2. These following conditions must be fulfilled in their entirety:

- a) The running dynamic behaviour of the unit must have been assessed to the full range of track geometric qualities and all combinations of speed, curvature, cant deficiency set out in EN 14363:2005 (point 4.2.3.5.2).

  Alternatively the unit must be equipped with running gear, either certified or established, in accordance with point 6.1.2.1.
- b) The axle bearing condition must be possible to be monitored by line side detection equipment of the network the unit is intended to be operated on considering the conditions of clauses 4.2.3.4.
- c) The unit must not be equipped with variable gauge wheelsets (point 4.2.3.6.6).
- d) The unit must be equipped with forged and rolled wheels assessed according to point 6.1.2.3 a).
- e) The compliance/non-compliance with the requirements regarding the axle bearing condition monitoring by line side equipment as set out in point 7.3.2.2. a) must be recorded in the technical file.
- f) Units intended to operate on the 1668 mm track gauge network must comply with the requirements regarding the axle bearing condition monitoring by line side equipment as set out in point 7.3.2.2 b).
- g) The reference profile established for the unit as per point 4.2.3.1 must be allocated to one of the target reference profile(s) G1, GA, GB and GC including those used for the lower part GIC1 and GIC2.
- h) The unit must be compatible with the train detection systems based on track circuits, on axle counters and loop equipment

where the values of the parameters as set out in clauses 4.2.3.3(a) and 4.2.3.3(b) and 4.2.3.3(c) shall be as defined in Appendix H of the present UTP.

as specified in clauses 4.2.3.3(a) and 4.2.3.3(b) and 4.2.3.3(c).

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- i) The unit must be equipped with the manual coupling system in accordance with the prescriptions set out in Appendix C section 1 including the fulfilment of section 8 or with any semi-automatic or automatic standardised coupling system.
- j) The brake system must be in accordance with the conditions of Appendix C sections 9, 14 and 15 when applying the reference case set out in point 4.2.4.2. If the brake system requires brake blocks acting on the wheel tread, only the brake blocks listed in Appendix G shall be used.
- k) The unit must be marked with all applicable markings in accordance with EN 15877-1:2012, in particular with the marking on:
  - (i) the allocated interoperable gauge,
  - (ii) the vehicle tare weight,
  - (iii) the vehicle load table,
  - (iv) the length over buffers,
  - (v) the maintenance dates,
  - (vi) the lifting and re-railing signs,
  - (vii) the distance between the two end axles of the unit,
  - (viii) the distance between bogie centres,
  - (ix) the brake weight and
  - (x) the track gauge(s) the unit is compatible with and was assessed for.

# 7.2. Substitution, renewal and upgrading

This section deals with

substitutions of

elements of Construction (ICs) as defined in Article 2(g) of ATMF, (Appendix G to the Convention) constituents as referred to in Article 2(p) of Directive 2008/57/EC and

 the renewal or upgrading of freight wagons, including the substitution of elements within a unit, in accordance with the conditions laid down in

Article 10 § 11 of ATMF (Appendix G to the Convention)

Article 20 of Directive 2008/57/EC.

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Concerning the substitution of constituents the following categories have to be considered.

- Certified ICs: Components which correspond to an IC in Chapter 5 and which are holding a certificate of conformity.
- Other components: Any component, which is not corresponding to an IC in Chapter 5.
- Non-certified ICs: Components which correspond to an IC in Chapter 5 but are not holding a certificate of conformity and which are produced before the expiry of the transitional period referred to in section 6.3.

Table 11 shows the possible permutations.

Table 11
Substitution permutation table

	substituted by			
	certified ICs	other components	non-certified	
Certified ICs	check	not possible	Check	
Other components	not possible	check	not possible	
Non-certified ICs	check	not possible	Check	

The entity in charge of maintenance (ECM) may under its responsibility substitute a component by another one utilising the same function and performance in accordance with the relevant

UTP. TSI.

requirements considering these components are

- suitable, i.e. conform to the relevantUTP(s).TSI(s).
- used within its area of use,
- enabling interoperability,

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- meeting the essential requirements and
- in line with restrictions eventually stated in the technical file.

When the extent of the work leads to a different function or performance or in case of a substitution of an element within the unit, the contracting entity or the manufacturer is required to send the

Contracting State(s) where the vehicle has first been permitted to operation, a file describing the project as set out in Article 10 § 11 of ATMF (Appendix G to the Convention).

The Contracting State(s) shall decide whether a new admission to operation is needed.

Member State concerned a file describing the project as set out in Article 20 of Directive 2008/57/EC. The Member State decides whether a new authorisation for placing in service is needed.

# 7.3. Specific cases

# 7.3.1. Introduction

The specific cases, as listed in point 7.3.2, are classified as:

- "P" cases: "permanent" cases.
- "T" cases: "temporary" cases, where it is recommended that the target system is reached by 2020

(an objective set in Decision 2010/661/EU of the European Parliament and of the Council of 7 July 2010 on Union guidelines for the development of the trans-European transport network<sup>46</sup>).

# 7.3.2. List of specific cases

# 7.3.2.1. General specific cases

Specific cases for contracting States which are also EU Member States are those which are included in the WAG TSI.

(see section 7.3.2.1 of WAG TSI:2014)

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OJ L 204, 5.8.2010, p. 1.

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# **Appendix A: Open Points**

Certain technical aspects, corresponding to the essential requirements, which are not explicitly covered by the specifications, are open points. These are stipulated in sections 4.2 and 6.2 and listed in table A.1.

Table A.1

# List of open points

Element of the Rolling Stock subsystem	Point	Technical aspect not covered by this UTP / TSI	Link to other subsystems to cover the open point
Axle bearing condition monitoring	4.2.3.4	Option on board equipment	Equipment not mandatory.
Test conditions for on- track tests as set out in the EN 14363 are not always fully achievable	6.2.2.3 (4.2.3.5.2)	track geometric quality and combinations of speed, curvature, cant deficiency (point 5.4.2 of EN 14363).	
Variable gauge wheelsets	4.2.3.6.6	Assessment concerning the following requirement: The changeover mechanism of the variable gauge wheelset shall ensure the safe locking in the correct intended axial position of the wheel and any brake equipment attached.	
Composite brake blocks in Appendix G	7.1.2 C.14	EU: Assessment by a notified body OTIF: Assessment by a assessment Assessing eEntity	

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# Appendix B: Specific procedures for running dynamics

#### 1. Specific assessment concerning running dynamic testing following EN 14363

# 1.1. Conditions for testing on one rail inclination

- The parameter equivalent conicity tan γe for tangent track and large radius curves shall be distributed so that tan γe =  $0.2 \pm 0.05$  occurs in a range of the amplitude (y) of the wheelsets lateral displacement between +/-2 and +/-4 mm for a minimum of 50% of track sections.
- The instability criterion in EN14363:2005 shall be assessed for low-frequency body motions on at least two track sections with equivalent conicities less than 0.05 (mean value over the track sections).
- The instability criterion in EN14363:2005 shall be assessed on at least two track sections with equivalent conicities in accordance with table B.1.

Table B.1

Conditions for contact conditions in relation to on-track testing

Maximum vehicle speed	Equivalent conicity
60 km/h < V ≤ 140 km/h	≥0,50
140 km/h < V ≤ 200 km/h	≥0,40
200 km/h < V ≤ 230 km/h	≥0,35
230 km/h < V ≤ 250 km/h	≥0,30

#### 1.2. Limit values for running safety

The limit values for running safety specified in clause 5.3.2.2 of EN 14363:2005 and for axle loads above 22.5 t in clause 5.3.2.2 of EN 15687:2010 shall be met and verified.

When the quotient of guiding force and wheel force (Y/Q) limit is exceeded, it is allowed to recalculate the Y/Q estimated maximum value in accordance with the following process:

- create an alternative test zone made up of all track sections with 300 m ≤ R ≤ 500 m,
- for the statistical processing per section, use xi (97,5%) instead of xi (99,85%),
- for statistical processing per zone, replace k = 3 (when using one-dimensional method) or Student coefficient t (N 2; 99%) (when using two-dimensional method) by Student coefficient t (N-2; 95%).

Both results (before and after recalculation) shall be reported.

# 1.3. Track loading limit values

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The limit values for track loading specified in EN 14363:2005 clause 5.3.2.3 and for loads above 22.5 t in EN 15687:2010 clause 5.3.2.2 shall be met and verified when so required by the methodology of EN 14363:2005.

The quasi-static guiding force Y<sub>qst</sub> limit value shall be evaluated for curve radii 250≤R<400 m.

The limit value shall be:

- $(Y_{qst})_{lim} = (30 + 10500/R_m) kN$
- $(Y_{qst})_{lim} = (33 + 11550/R_m)$  kN for the 1668 mm track gauge network,

where  $R_m$  = mean radius of the track sections retained for the evaluation.

When this limit value is exceeded due to high friction conditions, it is permitted to recalculate the estimated value of  $Y_{qst}$  on the zone after replacing the individual  $(Y_{qst})_i$  values on the track sections "i" where  $(Y/Q)_{ir}$  (mean value of Y/Q ratio on the inner rail over the section) exceeds 0,40 by:  $(Y_{qst})_i$  -  $50[(Y/Q)_{ir}$  - 0,4]. Both results (before and after recalculation) shall be reported.

The values of the  $Y_{qst}$ ,  $Q_{qst}$  and mean curve radius (before and after recalculation) shall be recorded in the test report.

In case the  $Y_{qst}$  value exceeds the limit value expressed above, the operational performance of the unit (e.g. maximum speed) may be limited by the network, considering track characteristics (e.g. curve radius, cant, rail height).

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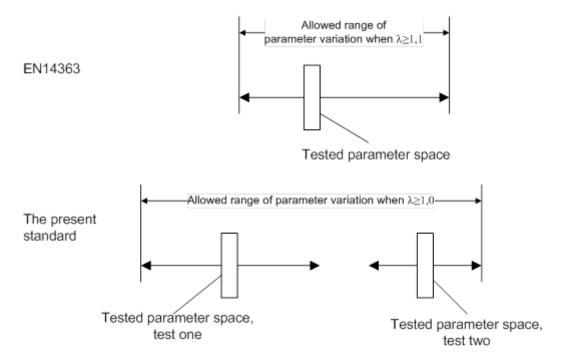
# 2. Qualification of running gear

Following successful testing the acceptable parameter variation range is given by the range between the nominal tested parameters extended as illustrated in figure B.2.

It is permitted to perform only one test and by doing so only validating the running gear for a limited range.

Fig. B.2

Parameter variation ranges for the acceptance after successful testing compared to the process in EN 14363:2005



#### 2.1. Test extent

The tests shall be carried out in accordance with the complete procedure in chapter 5 of EN14363:2005, considering the specific procedures as set out in Appendix B.1.

Units with an axle load higher than 22,5 t up to 25t shall be tested in accordance with EN 15687:2010.

The tests shall be performed for the same intended operating conditions (vadm and ladm):

- One test with a wagon of short running gear distance.
- One test with a wagon of long running gear distance

Other values of body parameters shall be within the ranges defined in table B.3.

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#### Table B.3

# **Body parameters**

		2-axle wagons		Bogie wagons	5
		Short test wagon	Long test wagon	Short test wagon	Long test wagon
Distance between running gear	2a*[m] <sup>a)</sup>	≤7	≥ 9	≤7	≥ 13
Acceptable range of torsional coefficient of vehicle body	$c_t^*$ [kNmm²/rad]	0,5 x10 <sup>10</sup> 8 x <sup>2</sup>	10 <sup>10</sup>		

a) 2a\* is the distance between wheelsets for 2-axle wagons or the distance between bogies for bogie wagons and ct\* is the vehicle body torsional stiffness coefficient.

Note 1: For the purposes of assessment of running behaviour a typical loading condition must be tested. It is not necessary to test the worst position of the centre of gravity.

In addition, two axle wagons for speeds ≥100 km/h shall be tested in loaded condition also in sections of test zone 2 with clearances given by a gauge of ≥1450 mm in combination with wheelsets having distances between active faces at the minimum operation limit.

If the design parameters and the operation parameters require the application of the normal measuring method, it is nevertheless acceptable to perform such tests with one of the vehicles based on measurements of lateral acceleration. In that case, it shall be demonstrated that a relationship exists between accelerations and the sum of the guiding forces on the vehicle tested according to the normal measuring method and a related limit value shall be established.

Note 2: This requirement is an extension of the application of the simplified measuring method, using information gathered with vehicle tested according to the normal measuring method.

Note 3: This requirement is intended to be transferred to the test conditions in EN 14363:2005.

# 2.2. Range of running gear parameters for dispensation from on-track tests

Following successful testing in accordance with Appendix B section 2.1 the acceptable parameter variation range for dispensation from on-track tests is given by the range between the nominal tested parameters of the running gear and the extended range as illustrated in figure B.2 and specified in tables B.4 and B.5.

All parameters given in these tables are nominal values. The upper limit of the acceptable range depends on the maximum tested value of the respective parameter, the lower limit on the minimum tested value.

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In case of extension of the already applicable parameter range of a running gear, new tests shall be performed with parameters outside the previously tested range.

Table B.4

Accepted parameter ranges for a single axle running gear which was tested successfully in accordance with Appendix B section 2.1

Nominal parameter		Minimum	Maximum	
Maximum axle load	Р	- P <sub>tested</sub>		
Vertical eigenfrequency	Vz	0.9 v <sub>z</sub> in load range	1.12 v <sub>z</sub> in load range	
Vertical damping		Nominal characteristics of tested running gear		
Lateral and longitudinal suspension characteristics		Nominal characteristics of tested running gear		
Distance between centres of axle bearings (suspension base)	2bz	2b <sub>z, tested</sub> -100 mm		
Wheel diameter	D	Diameter of tested application D <sub>tested</sub> –90 mm	Diameter of tested application D <sub>tested</sub> +90 mm	

Table B.5

# Accepted parameter ranges for a bogie which was tested successfully in accordance with Appendix B section2.1

Nominal parameter		Minimum	Maximum	
Maximum axle load P <sub>max</sub>		-	1,05 · P <sub>max,tested</sub>	
Bogie axle distance (between outer axles of the bogie)	2a⁺	2a <sup>+</sup> <sub>tested</sub>	2a <sup>+</sup> <sub>tested</sub> + 0,2 m	
Vertical eigenfrequency (see Appendix C)		0,90 · v <sub>z,tested</sub> in full range between empty and loaded conditions	1,12° v <sub>z,tested</sub> in full range between empty and loaded conditions	
Vertical Damping		Nominal characteristics of tested running gear		
Axle guiding longitudinal		Nominal characteristics of tested running gear		
Axle guiding lateral		Nominal characteristics of tested running gear		
Lateral secondary suspcharacteristics		Nominal characteristics of teste	ed running gear	

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Distance between centres of axle bearings (suspension base)	2bz	I ZDZ. Tested - 100 mm		2bz, tested +170 mm
Yaw resistance of bogie <sup>a)</sup>	M <sup>*</sup> z	0,80 · M <sup>*</sup> <sub>z,tested</sub> 1,20 · M <sup>*</sup> <sub>z,teste</sub>		ted
Moment of inertia of whole bogie (around z-axis)	l <sup>*</sup> zz	-	1,10 I <sup>*</sup> zz,tested	
Wheel diameter	D	D <sub>tested</sub> –90 mm	D <sub>tested</sub> +90 mm	
Nominal height of centre pivot	h <sub>cp</sub>	h <sub>cP,tested</sub> – 150 mm	h <sub>cP,tested</sub> + 50 mm	

a) for a friction based yaw resistance torque measured at two specified loads typical for empty and loaded condition. For other systems, appropriate parameters must be used to control stability and safety against derailment in empty condition and maximum guiding force in loaded conditions.

# 2.3 Range of vehicle body parameters for dispensation from on-track tests

Following successful testing according to Appendix B section 2.1 the acceptable parameter variation range for a dispensation from on-track tests is given by the range between the nominal tested parameters of the vehicle body and the extended range where applicable as specified in table B.5. All parameters given in this table are nominal values. The upper limit of the acceptable range depends on the maximum tested value of the respective parameter, the lower limit on the minimum tested value.

To extend the applicable vehicle parameter range of a standardised running gear, test results of a third tested vehicle outside the previously tested range shall be used.

Table B.6

# Accepted parameter range for vehicles (including articulated wagons and permanently coupled units) equipped with a running gear which was tested successfully according to Appendix B section 2.1

Nominal parameter		Minimum	Maximum
Distance between wheelsets (non bogie vehicles)		Lowest value of either 6 m or 2a tested	Highest value of either 10 m or 2a tested
Distance between centres bogies (bogie vehicles)	2a <sup>*</sup>	Lowest value of either 6,5 m or 2a tested	2a <sup>*</sup> <sub>tested</sub> + 3m
Centre of gravity height of empty wagon		-	1,2 h <sub>cg,empty,tested, max</sub>

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Coefficient of height of centre of gravity - loaded vehicle a)		-	□ <sub>loaded,tested,max</sub> x (1+0,8(□'-1)) with □' – factor for track loading parameters.	
Torsional coefficient per vehicle body	C <sub>t</sub> *	> 0,5 10 <sup>10</sup> kNmm²/rad	<b>'</b> -	
Mean axle load of the tare unit (non-bogie wagon)	P <sub>mean,tare</sub>	Smallest value of either 5,75 t or P <sub>mean*tare,tested</sub>	-	
Mean axle load of the tare unit (bogie wagon)	P <sub>mean,tare</sub>	Smallest value of either 4 t or P <sub>mean,tare,tested</sub>	-	
Maximum axle load	Р	-	1,05 · P <sub>tested</sub>	
Mass distrib. coefficient				
(empty and loaded vehicle)		-	1,2 · □ <sub>tested</sub>	
<sup>a)</sup> for evaluation of □ use admissible cant deficiency ladm of 130 mm for axle loads ≤ 225 kN and 100 mm for axle loads> 225 kN and up to 250 kN.				

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# **Appendix C: Additional optional conditions**

The compliance with the following set of conditions C.1 to C.18 is optional. If the applicant selects this option,

an assessment Assessing eEntity has to assess the compliance with the

a notified body has to assess the compliance within the EC

verification procedure.

# 1. Manual coupling system

The manual coupling system shall comply with the following requirements:

- The screw coupling system excluding the draw hook shall comply with the requirements related to freight wagons of EN15566:2009+A1:2010 except clause 4.4.
- The draw hook shall comply with the requirements related to freight wagons of EN15566:2009+A1:2010 except clause 4.4 and except the dimension "a" in Annex A Figure A.1 which shall be treated as informative.
- The draw hook shall be located at a height between 920 and 1045 mm above rail level in all loading and wear conditions.
- The centreline of the draw hook shall be located within a range of 0 to 20mm below the buffing centre.
- The clearance for the draw hook shall be in accordance with chapter 2 of ERA technical document ERA/TD/2012-04/INT version 1.0 of 04.06.2012 published on the ERA website (<a href="http://www.era.europa.eu">http://www.era.europa.eu</a>).
- The buffer shall comply with the requirements related to freight wagons of EN15551:2009+A1:2010.
- The buffing centre line shall be located at a height between 940 and 1065 mm above rail level in all loading and wear conditions.
- There shall be no fixed parts within 40 mm of a vertical plane placed at the end of the fully compressed buffers.
- The space for shunting staff operation shall be in accordance with chapter 3 of ERA technical document ERA/TD/2012-04/INT version 1.0 of 04.06.2012 published on the ERA website (http://www.era.europa.eu).
- Where a combined automatic and screw coupler is fitted, it is permissible for the auto coupler head to infringe the space specified above for shunting staff on the left hand side when it is stowed and the screw coupler is in use. In this case the marking in figure 75 of EN15877-1:2012 is mandatory.

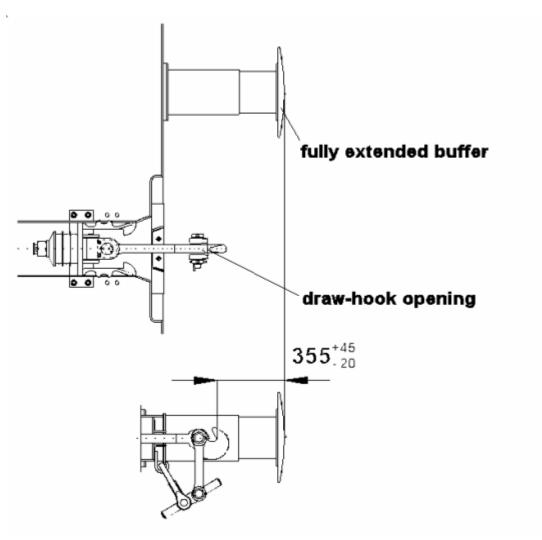
Interaction of buffers and draw gear

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- The characteristics of the buffers and draw gear shall be designed in order to enable the safe transit of curves in the track with a radius of 150 m. Two units with bogies coupled on straight track with touching buffers shall generate compressive forces not higher than 250 kN on a 150 m radius curve. There is no requirement specified for two axle units.
- The distance between the front edge of a draw-hook opening and the front side of the fully extended buffers shall be 355 mm +45/-20 mm in the new condition as shown in Figure C.1:

Fig. C.1

Configuration of buffers and draw gear



Units designed for 1435 mm and 1520 mm or 1435 mm and 1524 mm, or 1435 mm and 1668 mm gauge network(s), equipped with manual coupling and "UIC" pneumatic brake system, shall be compatible with both,

the interface requirements for "End Coupling" mentioned before, and

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specific buffer layouts related to broad gauge networks.

In order to provide this full compatibility, it is permitted to have a different value of the distance between buffer centrelines, 1790 mm (Finland) and 1850 mm (Portugal and Spain) taking into account clause 6.2.3.1 of EN 15551:2009+A1:2010.

#### 2. UIC footsteps and handrails

The unit shall be equipped with footsteps and handrails in accordance with chapter 4 of ERA technical document ERA/TD/2012-04/INT version 1.0 of 04.06.2012 published on the ERA website (<a href="http://www.era.europa.eu">http://www.era.europa.eu</a>).

# 3. Ability to be hump shunted

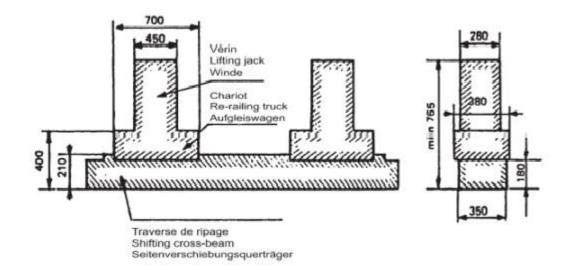
In addition to the requirements of point 4.2.2.2 the unit shall be assessed in accordance with clause 8 of EN 12663-2:2010 and classified in Category F I in accordance with clause 5.1 of EN 12663-2:2010 with the following exception: for units designed to carry motor vehicles or combined transport units without long stroke shock absorbers the Category F-II may be used. The requirements concerning the buffing tests in clause 8.2.5.1 of EN 12663-2:2010 apply.

# 4. Free space under lifting points

The unit shall comply with figure C.2 on the free space under the re-railing places for rerailing:

Fig. C.2

Free spaces under rerailing places



# 5. Marking of units

Markings of EN 15877-1:2012 are required where applicable. The following are always applicable:

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4.5.2	Gauge marking
4.5.3	Vehicle Tare Weight
4.5.4	Vehicle load table
4.5.5	Sign for length over buffers
4.5.12	Table of Maintenance dates
4.5.14	Lifting and re-railing signs
4.5.23	Distances between end axles and bogie centres
4.5.29	Brake weight

Units compliant with all requirements set out in section 4.2, fulfilling all conditions set out in point 7.1.2 and all conditions set out in Appendix C may receive the marking "GE".

Units compliant with all requirements set out in section 4.2, fulfilling all conditions in point 7.1.2 and the conditions set out in Appendix C but not those set out in Appendix C sections 3 and/or 6 and/or 7.b may receive the marking "CW".

If the additional marking is used, it shall be inscribed on the unit as outlined in figure C.3.

Fig. C.3

The additional markings "GE" and "CW"



The letters shall be of the same font type as the TEN marking. The size of the letters shall be at least 100 mm high. The outer measures of the frame shall be at least 275 mm wide and 140 mm high, the frame shall be 7 mm thick.

The marking shall be located on the right hand side of the area containing the European Vehicle Number and the TEN marking.

# 6. G1 gauge

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The reference contour with which the unit complies with shall be G1 and GI1 determined as defined in point 4.2.3.1.

# 7. Compliance with core <a href="UTP/TSI">UTP/TSI</a> regarding train detection systems

(a) The unit shall be compatible with the train detection systems based on track circuits, on axle counters and on loop equipment as specified in

section 7.1.2 (h), with the values as defined in Appendix H. clauses 4.2.3.3(a), 4.2.3.3(b) and 4.2.3.3(c).

(b) The distance between two adjacent axles of the unit shall not exceed 17500 mm.

# 8. Tests concerning longitudinal compressive forces

The verification of safe running under longitudinal compressive forces shall be in accordance with EN 15839:2012.

#### 9. UIC brake

The brake system shall be compatible with vehicles equipped with UIC approved brake systems. The brake system of a unit is compatible with the UIC brake system if it fulfils the following requirements:

- (a) The unit shall be equipped with a pneumatic brake pipe with an inner diameter of 32 mm.
- (b) Brake modes have different brake application and release times and specific brake weight percentage.
- (c) Every unit shall be fitted with a brake system having at least brake modes G and P. The brake modes G and P shall be assessed in accordance with UIC 540:2006.
- (d) The minimum braking performance for brake-modes G and P shall be in accordance with table C.3.
- (e) If a unit is equipped with a brake system having in addition further brake modes the assessment procedure as described in point 4.2.4.3.2.1 shall be carried out for these additional brake modes. The brake application time of the P brake mode in accordance with UIC 540:2006 are also valid for further brake modes.
- (f) The energy storage has to be designed in such way that after a brake application with the maximum brake cylinder pressure and the maximum unit specific brake cylinder stroke at any load state the pressure in the auxiliary reservoir must be at least 0,3 bar more than the brake cylinder pressure without the addition of any further energy. Details for standardised air reservoirs are set out in EN 286-3:1994 (steel) and EN 286-4:1994 (aluminium).

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- (g) The pneumatic energy of the brake system shall not be used for other applications different than those related to braking purposes.
- (h) The distributor and distributor isolating device shall be in accordance with EN 15355:2008+A1:2010. At least one distributor shall be installed per 31m unit length.
- (i) The pneumatic half coupling:
  - (i) The interface of the brake pipe shall be in accordance with EN 15807:2011.
  - (ii) The opening of the automatic air brake coupling head shall face the left when looking at the end of the vehicle.
  - (iii) The opening of the main reservoir coupling head shall face the right when looking at the end of the unit.
  - (iv) The end cocks shall be in accordance with EN 14601:2005+A1:2010.
- (j) The brake mode switching device shall be in accordance with UIC 541-1:2010 Appendix E.
- (k) Brake block holders shall be in accordance with UIC leaflet 542:2010.
- (I) If the brake system requires brake blocks acting on the wheel tread, only the brake blocks listed in Appendix G shall be used.
- (m) Slack adjusters shall be in accordance with ERA technical document ERA/TD/2012-05/INT version 1.0 of 04.06.2012 published on the ERA website (<a href="http://www.era.europa.eu">http://www.era.europa.eu</a>).
- (n) If the unit is equipped with a wheel slide protection system (WSP) it shall be in accordance with EN 15595:2009+A1:2011.

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Table C.3

Minimum braking performance for brake modes G and P

		ipment		Requirement for running speed at 100km/h		Requirement for runni	ing speed at 120km/h
Braking mode	unit type	Command Equipment	Load status	Maximum braking distance	Minimum braking distance	Maximum braking distance	Minimum braking distance
	All	All	Empty	$S_{max} = 480m$ $\lambda_{min} = 100\%$ (1) $a_{min}$ =0,91m/s <sup>2</sup> (1)	$S_{min} = 390m,$ $\lambda_{max}=125\%, (130\%)^*,$ $a_{max}=1,15m/s^2$	$S_{max} = 700m$ $\lambda_{min} = 100\%$ $a_{min} = 0.88m/s^2$	$S_{min}$ =580m, $\lambda_{max}$ = 125%, (130%)*, $a_{max}$ =1,08m/s <sup>2</sup>
			Inter-mediate	$S_{max} = 810m$ $\lambda_{min} = 55\%$ $a_{min} = 0,51 \text{m/s}^2$	$S_{min}$ = 390m, $\lambda_{max}$ = 125%, $a_{max}$ =1,15m/s <sup>2</sup>		
	"S1"(2)	Changeover <sup>(9)</sup>	Loaded	$S_{max} = 700m$ $\lambda_{min} = 65 \%$ $a_{min} = 0,60m/s^2$	$S_{min} = Max [(S = 480m, \lambda_{max}=100\%, a_{max}=0.91m/s^2), (S obtained with a mean retardation force of 16,5 kN per axle)] (5).$		
	"S2" <sup>(3)</sup>	Variable Ioad Relay <sup>(10)</sup>	Loaded	$S_{max} = 700m$ $\lambda_{min} = 65 \%$ $a_{min} = 0,60m/s^2$	$S_{min}$ = Max [(S = 480m, $\lambda_{max}$ =100 %, $a_{max}$ = 0,91m/s <sup>2</sup> ), (S obtained with a mean retardation force of 16,5 kN per axle)] <sup>(6)</sup> .		
Braking mode "P"	"SS" <sup>(4)</sup>	Variable load Relay <sup>(10)</sup>	Loaded (18t per axle for brake blocks)			$S_{\text{max}}^{(8)} = \text{Max} [S = 700\text{m}]$ $a_{\text{max}} = 0.88\text{m/s}^2$ ), (S obtretardation force of 16k	ained with a mean
Braking mode "G"					There shall be no separate assessment of the braking performance of units in position G. A unit's braked weight in position G is the result of the braked weight in position P (see UIC 544-1:2012)		

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\*only for two stage load brake (changeover command) and P10 (cast iron blocks with 10 % phosphor)- or LL-brake blocks

- (1) "a" =  $((Speed (Km/h))/3,6)^2)/(2x(S-((Te)x(Speed (Km/h)/3,6))))$ , with Te=2sec. Distance calculation EN 14531-1:2005 section 5.11
- (2) a unit "S1" is a unit with empty/load device. Maximum load per axle is 22,5 t.
- (3) a unit "S2" is a unit with a variable load relay. Maximum load per axle is 22,5 t.
- (4) a unit "SS" shall be equipped with a variable load relay. Maximum load per axle is 22,5 t.
- (5) The maximum mean retardation force admitted (for running speed at 100km/h) is 18x0,91 = 16,5 kN/axle. This value comes from the maximum braking energy input permitted on a clasp braked wheel with a nominal new diameter in the range of [920 mm; 1 000 mm] during braking (the brake weight shall be limited to 18 tonnes/axle).
- (6) The maximum mean retardation force admitted (for running speed at 100km/h) is 18x0,91 = 16,5 kN/axle. This value comes from the maximum braking energy input permitted on a clasp braked wheel with a nominal new diameter in the range of [920 mm; 1 000 mm] during braking (the brake weight shall be limited to 18 tonnes/axle). Usually a unit, with V max = 100 km/h and fitted with a variable relay is designed to obtain λ = 100% up to 14.5 t/axle.
- (7) The maximum mean retardation force admitted (for running speed at 120km/h) is 18x0,88 = 16 kN/axle. This value comes from the maximum braking energy input permitted on a clasp braked wheel with a nominal new diameter in the range of [920 mm; 1 000 mm] during braking (the brake weight shall be limited to 18 tonnes). The mass/axle is limited to 20 t/axle and the corresponding λ is 90%. If it is required λ > 100% with mass/axle > 18 t then it is necessary to consider another kind of brake.
- (8) λ must not exceed 125%, considering for brake only on wheels (brake blocks), the maximum mean retardation force admitted of 16 kN/axle (for running speed at 120km/h).
- (9) Changeover in accordance with EN 15624:2008+A1:2010.
- (10) Variable load relay in accordance with EN 15611:2008+A1:2010 in combination with variable load sensing device in accordance with EN 15625:2008+A1:2010.

#### 10. Location of parking brake handles

If a unit is equipped with a parking brake the location of its operating handle or operating wheel shall be:

on both sides of the unit if it is operated from the ground or

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on a platform, that can be accessed from both sides of the unit.

The operation from the ground shall be done by wheel.

# 11. Temperature ranges for air reservoirs, hoses and grease

The following requirements are deemed to comply with the range T1 indicated in point 4.2.5.

- Air reservoirs shall be designed for the temperature range of -40°C to +100°C.
- Brake cylinders and brake couplings shall be designed for the temperature range of -40°C to +70°C.
- Hoses for air brakes and air supply shall be specified for the temperatures range -40°C to +70°C.
- The grease for the lubrication of roller bearing shall be specified for ambient temperatures down to -20°C.

## 12. Welding

Welding shall be carried out in accordance with EN 15085-1-5:2007.

# 13. Track gauge

The unit shall be compatible with the 1435 mm track gauge.

### 14. Specific brake thermal capacity

The brake system shall resist a thermal load equivalent to the suggested reference case in point 4.2.4.3.3.

Concerning the use of wheel tread brake systems this condition is deemed to be fulfilled, if the brake block

- is listed in Appendix G and
- is used within its area of use as described in Appendix G

and if the wheel

- is assessed in accordance with point 6.1.2.3 and
- fulfils the conditions of section 15 of Appendix C.

#### 15. Specific product properties concerning the wheel

The wheels shall be in accordance with EN 13262: 2004+A1:2008+A2:2011 and EN 13979-1:2003+A1:2009+A2:2011. The thermal mechanical type test required in point 6.1.2.3 shall be carried out in accordance with table C.4 when the complete brake system is acting directly on the wheel tread.

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# Table C.4 Conditions for the thermal mechanical type test

Wheel diameter range [mm]	1000 - 920	920 - 840	840 - 760	760 - 680
Standard power value	50 kW	50 kW	42,5 kW	38 kW
Application time	45 min	45 min	45 min	45 min
Running speed	60 km/h	60 km/h	60 km/h	60 km/h

#### 16. Tow hooks

Units shall be provided with tow hooks, each one being fixed to the side of the unit underframe in accordance with clause 1.4 of UIC 535-2:2006.

## 17. Protective devices on protruding parts

To ensure the safety of staff, protruding (e.g. angular or pointed) parts of the unit located up to 2 m above rail level or above passageways, working surfaces or tow hooks which are liable to cause accidents, shall be fitted with protective devices as described in clause 1.3 of UIC 535-2:2006

#### 18. Label holders and attachment devices for rear end signal

All units shall be equipped with a label holder in accordance with clause 1 of UIC 575:1995 and at both ends with attachment devices as set out in point 4.2.6.3.

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# Appendix D: Standards or normative documents referred to in this UTP/TSI

UTP/TSI	Standard		
Characteristics to be assessed	References to mandatory Standard	Clauses	
Structure and mechanical part	4.2.2		
Strength of unit	4.2.2.2	EN12663-2:2010	5
Strength of thin		EN 15877-1:2012	4.5.13
	6.2.2.1	EN12663-2:2010	6, 7
Vehicle track interaction and gauging	4.2.3		_
Gauging	4.2.3.1	EN 15273-2:2009	all
Compatibility with load carrying capacity of lines	4.2.3.2	EN 15528:2008	6.1, 6.2
Axle bearing condition monitoring	4.2.3.4	EN 15437-1:2009	5.1, 5.2
	4.2.3.5.1	-	-
Safety against derailment running on twisted track	6.2.2.2	EN 14363:2005	4.1
		EN 15839:2012	4.2
	4.2.3.5.2	EN 14363:2005	5
	6.2.2.3	EN 14363:2005	5
Running dynamic behaviour		EN 15687:2010	5.3.2.2
Training dynamic behaviour		EN 15827:2011	9.3
	6.1.2.1	Content of prEN 16235 included in Appendix B of this UTP/TSI	all
	4.2.3.6	-	-
Running gear		EN 13749:2011	6.2
<b>3 3</b> -	6.1.2. 1	Content of prEN 16235 included in Appendix B of this UTP/TSI	all
Structural design of bogie frame	4.2.3.6.1	EN 13749:2011	6.2
Ottactaral design of bogic frame	6.1.2. 1	EN 13749:2011	6.2
Characteristics of wheelsets	4.2.3.6.2	-	-

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UTP/TSI	Standard		
Characteristics to be assessed		References to mandatory Standard	Clauses
	6.1.2. 2	EN 13260:2009+A1:2010	3.2.1
Observatoristics of the site	4.2.3.6.3	-	-
Characteristics of wheels	6.1.2.3	EN 13979-1:2003+A1:2009 +A2:2011	7, 6.2
Characteristics of axles	4.2.3.6.4	-	-
Characteristics of axies	6.1.2. 4	EN 13103:2009	4, 5, 6, 7
Ayla bayaa / baaringa	4.2.3.6.5	-	-
Axle boxes / bearings	6.2.2.4	EN 12082:2007+A1:2010	6
	4.2.3.6.7	-	-
Running gear for manual change of wheelsets	0.005	UIC 430-1:2006	Ann. B, H
	6.2.2.5	UIC 430-3:1995	Ann. 7
Brake	4.2.4		
L	4.2.4.3.2.1	EN 14531-6:2009	all
In-service brake		UIC 544-1:2012	all
		EN 14531-6:2009	6
Parking brake	4.2.4.3.2.2	EN 15877-1:2012	4.5.25
Environmental conditions	4.2.5		
	4.2.5	EN 50125-1:1999	4.7
Environmental conditions	6.2.2.7	-	-
System protection	4.2.6		
	4.2.6.1.2.1	-	-
Fire safety - barriers	6.2.2.8.1	EN 1363-1:1999	all
	4.2.6.1.2.2	-	-
Fire safety - materials	6.2.2.8.2	ISO 5658-2:2006/Am1:2011 EN 13501-1:2007+A1:2009	all
Fire safety - cables	6.2.2.8.3	EN 50355:2003	all

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UTP/TSI	Standard		
Characteristics to be assessed	References to mandatory Standard	Clauses	
		EN 50343:2003	all
Fire safety	6.2.2.8.4	TS 45545-7:2009	all
Protection against el. hazard – indirect contact	4.2.6.2.2.1	EN 50153:2002	6.4
Protection against el. hazard – direct contact	4.2.6.2.2.2	EN 50153:2002	5
Attachment devices for rear-end signals	4.2.6.3	ERA technical document ERA/TD/2012-04/INT version 1.0 of 04.06.2012	Chapter 1

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Additional optional conditions for units	App. C	Standard / UIC leaflet	
		EN 15566:2009+A1:2010	all
Manual coupling system		EN 15551:2009+A1:2010	6.2, 6.3.2
Maridal Coupling System	C.1	ERA technical document ERA/TD/2012-04/INT version 1.0 of 04.06.2012	Chapters 2 and 3
		EN15877-1:2012	Figure 75
UIC footsteps and handrails	C.2	ERA technical document ERA/TD/2012-04/INT version 1.0 of 04.06.2012	Chapter 4
Ability to be hump shunted	C.3	EN 12663-2:2010	5, 8
Marking of units (RIV)	C.5	EN15877-1:2012	all
Tests concerning long. compressive forces	C.8	EN 15839:2012	all
		EN 15355:2008+A1:2010	all
		EN 15611:2008+A1:2010	all
		UIC 540:2006	all
		EN 14531-1:2005	5.11
		EN 15624:2008+A1:2010	all
		EN 15625:2008+A1:2010	all
	EN 286-3:1994		all
UIC brake	C.9	EN 286-4:1994	all
		EN 15807:2011	all
		EN 14601:2005+A1:2010	all
		UIC 541-1:2010	Ann. E
		UIC leaflet 542:2010	all
		ERA technical document ERA/TD/2012-05/INT version 1.0 of 04.06.2012	all
		EN 15595:2009+A1:2011	all
Welding	C.12	EN 15085-1-5:2007	all

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Specific product properties concerning	C.15	EN 13262:_2004 +A1:2008+A2:2011	all
the wheel	6.15	EN 13979-1:2003 +A1:2009+A2:2011	all
Tow hooks	C.16	UIC 535-2:2006	1.4
Protective devices on protruding parts	C.17	UIC 535-2:2006	1.3
Lable holders and attachment devices for rear end signal	C.18	UIC 575:1995	1

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# Appendix E: Rear-end signal

# 1. Lamps

The colour of tail lamps shall be in accordance with clause 5.5.3 of EN 15153-1:2010.

The lamp shall display a luminous area of at least 170 mm diameter. The reflector system shall be designed to display a lighting strength of at least 15 candela of red light along the axis of the lighting surface for an angle of opening of 15° horizontally and 5° vertically. The intensity must be at least 7.5 candela of red light.

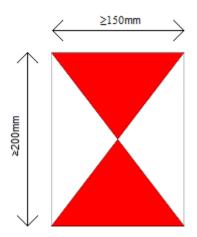
The lamp shall be suitable to be attached to units complying with the attachment devices and the clearance set out in point 4.2.6.3. The lamp shall be equipped with:

- a switch (on/off)
- a warning light which indicates the battery status.

# 2. Reflective plates

The reflective plates shall be suitable to be attached to units complying with the attachment devices and the clearance set out in point 4.2.6.3. The reflective section of the plates shall be at least 150 by at least 200 mm as illustrated in figure E.1. The side triangles shall be white, the top and the bottom triangles shall be red. The plate shall be retro-reflective in accordance with EN 12899-1:2007 Class Ref. 2.

Fig. E.1
Reflective plate



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# Appendix F: Assessment assigned to the production phases

# Assessment assigned to the production phases

Table F.1

#### Productio Design and development n Particular Characteristics to be phase phase assessment assessed, as specified in section 4.2 Design Type Routine procedure Test Test review Element of the Rolling Stock sub-Point **Point** system Structure and mechanical part 4.2.2 End coupling 4.2.2.1.1 n.a. n.a. X Inner coupling 4.2.2.1.2 n.a. n.a. 4.2.2.2 X 6.2.2.1 Strength of unit Χ n.a. X Integrity of the unit 4.2.2.3 n.a. n.a. Vehicle track interaction and 4.2.3 gauging 4.2.3.1 Χ Gauging n.a. n.a. Compatibility with load carrying Χ Χ n.a capacity of lines 4.2.3.2 Compatibility with train detection Χ Χ n.a 4.2.3.3 systems Χ Χ Axle bearing condition monitoring 4.2.3.4 n.a. Safety against derailment running on Χ Χ 6.2.2.2 n.a. 4.2.3.5.1 twisted track Χ Χ Running dynamic behaviour 4.2.3.5.2 n.a. 6.1.2.1 / 6.2.2.3 Structural design of bogie frame 4.2.3.6.1 Χ X. 6.1.2.1 n.a. Χ Characteristics of wheelsets 4.2.3.6.2 Χ 6.1.2.2 Χ Χ Χ Characteristics of wheels 4.2.3.6.3 Χ 6.1.2.3 4.2.3.6.4 Χ Χ Characteristics of axles 6.1.2.4 Χ Axle boxes / bearings 4.2.3.6.5 Χ 6.2.2.4 4.2.3.6.6 Variable gauge wheelsets open open open open Running gear for manual change of Χ Χ n.a. 6.2.2.5 wheelsets 4.2.3.6.7 4.2.4 **Brake** Safety requirements 4.2.4.2 n.a n.a Functional and technical requirements 4.2.4.3 Χ Χ n.a 4.2.4.3.2. Χ Χ n.a. In-service brake 4.2.4.3.2. Χ n.a n.a Parking brake 4.2.4.3.3 Χ 6.2.2.6 Thermal capacity n.a Wheel slide protection (WSP) 4.2.4.3.4 X Χ n.a **Environmental conditions** 4.2.5 n.a. /X (1) **Environmental conditions** 4.2.5 Χ n.a. 6.2.2.7 (1) Type test if and as defined by the applicant System protection 4.2.6 Fire safety 4.2.6.1 6.2.2.8 n.a Protection against electric hazard 4.2.6.2 Χ n.a

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Characteristics to be assessed, as specified in section 4.2		Design and development phase		Productio n phase	Particular assessment
assessed, as specified in section 4.2		Design review	Type Test	Routine Test	procedure
Attachment devices for rear end signal	4.2.6.3	Х	Х	n.a	-

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# Appendix G: list of fully approved composite brake blocks for international transport

For brake systems which use brake blocks acting on the wheel's running surface, the brake blocks shall be able to withstand the operational conditions of the wagon on which the brake blocks are used.

The ability of the brake block to withstand operational conditions shall be subject to tests. The intended use of the vehicle as described in the technical file shall fall within the tested limits.

Brake blocks appearing on the ERA list of fully approved composite brake blocks for international transport, are deemed to fulfil the requirements. This provision is without prejudice to the tasks and responsibilities of the rail transport undertaking and the entity in charge of maintenance.

This Appendix is published on the ERA website (http://www.era.europa.eu).

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# Appendix H: Interfaces with control command and signalling systems

Axle distances (these values are used to define the distance between two consecutive axles of coupled wagons):

- The greatest distance between two consecutive axles shall not exceed 20.000 mm.
- The greatest distance between buffer end and first axle shall not exceed 4.200 mm.
- The shortest distance between two consecutive axles [in mm] shall not be less than 7,2 times the maximum operational speed in km/h.
- The distance between the end axles of the wagon shall not be less than 3.000 mm
- the distance between the end of the vehicle (e.g. buffer) and the first axle of the unit shall not exceed 4.200 mm.

#### Wheel Geometry:

Minimum wheel rim width shall be as specified in section 4.2.3.6.3. "Characteristics of wheels" of the present UTP.

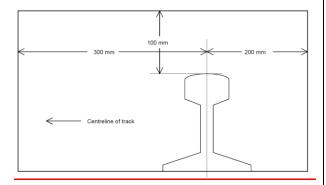
- The wheel diameter shall not be less than 330 mm for wagons with a maximum operational speed of 100 km/h or less. For wagons with a maximum operational speed of more than 100 km/h, the wheel diameter [mm] shall not be less than 150 mm + 1,8 times the maximum operational speed in km/h.
- Minimum flange thickness shall be as specified in section 4.2.3.6.3.
   "Characteristics of wheels" of this UTP
- Flange height shall be as specified in section 4.2.3.6.3. "Characteristics of wheels" of this UTP

<sup>&</sup>lt;sup>47</sup> The corresponding EU requirements are set out in Annex A, index 77 of Decision 2012/88/EU (CCS TSI)

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## The metal-free space around wheels:

Only wheels and their parts (gearboxes, brake parts, etc.) or nonferromagnetic and non-inductive components shall be mounted in the area defined in the drawing below.



# The characteristics of the wheel material regarding magnetic fields:

The wheels shall have ferromagnetic characteristics (µr > 300) and shall be electrically conducting.

#### Use of composite brake blocks

The vehicles shall use brake blocks assessed for the effects on the contact resistance between wheel and rail. Brake blocks listed on the ERA list referred to in Appendix G of the present UTP are deemed to be in conformity with this requirement.

#### Load and mass:

The minimum axle load in all load conditions shall be 3,5t for wagons with more than 4 axles and brake blocks; 4t for wagons with 4 axles and brake blocks, 5t for other wagons.

#### Impedance between wheels:

The electrical resistance between the running surfaces of the opposite wheels of a wheelset shall not exceed 0,05 Ohm, measures by a voltage between 1,8 VDC and 2,0 VDC (open circuit). If the wagon is equipped with a system that incorporates brake blocks or scrubbers acting on the wheel

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threat, the effect of such system shall be taken into account.

#### Load and mass:

The minimum axle load in all load conditions shall be 3,5t for wagons with more than 4 axles and brake blocks; 4t for wagons with 4 axles and brake blocks, 5t for other wagons.

#### Wheel diameter:

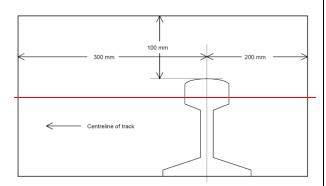
\* The wheel diameter shall not be less than 330 mm for wagens with a maximum operational speed of 100 km/h or less. For wagens with a maximum operational speed of more than 100 km/h, the wheel diameter [mm] shall not be less than 150 mm + 1,8 times the maximum operational speed in km/h.

The characteristics of the wheel material regarding magnetic fields:

 The wheels shall have ferromagnetic characteristics (μr > 300) and shall be electrically conducting.

# The metal-free space around wheels:

Only wheels and their parts (gearboxes, brake parts, etc.) or nonferromagnetic and non-inductive components shall be mounted in the area defined in the drawing below.



#### The metal-mass of the vehicle:

 The metal-mass of a wagon is an open point for the interface with loop detection systems.

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# Appendix I: Safety management provisions

The rail transport undertaking operating the train must supply the driver with all the necessary information and documentation required to carry out his duties. This information must take into account the necessary elements for operation in normal, degraded and emergency situations for the routes to be worked over and the rolling stock used on those routes.

- Staff responsible for loading, checking, coupling and using the vehicle shall be provided with documentation related to the vehicle's conditions and limits of use.
- Staff shall have the necessary knowledge of the vehicles it operates, ensured by training.
- Each train shall display a correct train rear end signal, compliant with the rules of the network on which the vehicle is operated.
- Each vehicle shall be safely and securely loaded and shall remain so during train movements.
- Train composition shall be the responsibility of the rail transport undertaking. This shall include ensuring the compatibility of the train with the network it is operated on and the compatibility between all the vehicles composing the train.
- The brake performance of the train shall be sufficient to meet the brake performance requirements applicable on the lines it will run.
- The train shall be in running order before departure, i.e. all safety-related equipment is fully functional and if not, procedures for running in degraded mode shall be in place.

<sup>&</sup>lt;sup>48</sup> The corresponding EU requirements are set out in Decision 2012/757/EC (OPE TSI)

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The train shall be checked before departure to confirm its safe running order. The rail transport undertaking shall inform the infrastructure manager of any change which affects the performance of the train, or which may affect the ability to accommodate the train in its allocated path.

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Appendices IJ to PO are not used

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# Appendix PP: Vehicle Numbers and linked alphabetical marking on the bodywork

# OPE TSI: European Vehicle Number and linked alphabetical marking on the bodywork

This appendix is equivalent to Annex II to the OPE TSI. It does not appear in the WAG TSI. 49

## 1. General provisions on the Vehicle Number

The Unique Vehicle Number is assigned according to the codes defined in the OTIF rules governing the National Vehicle Register.

The European Vehicle Number is assigned according to the codes as defined in Commission Decision 2007/756/EC, Appendix 6.

The

Unique Vehicle Number

European Vehicle Number

shall be changed when it does not reflect the interoperability capability or technical characteristics according to this Appendix due to technical modifications of the vehicle. Such technical modifications may require a new

Admission to operation (to international traffic) as defined in Articles 3 and 4 of ATMF (Appendix G to the Convention).

placing in service according to Articles 20 to 25 of Directive 2008/57/EC.

#### 2. General arrangements for external markings

The capital letters and figures making up the marking inscriptions shall be at least 80 mm in height, in a sans serif font type of correspondence quality. A smaller height may only be used where there is no option but to place the marking on the sole bars.

The marking is put not higher than 2 metres above rail level.

The keeper can add, in letters of larger size than the

Unique Vehicle Number (EVN)

European Vehicle Number

an own number marking (consisting generally of digits of the serial number supplemented by alphabetical coding) useful in operations. The place where the own number is marked is left

<sup>49</sup> This appendix is equivalent to Appendix P of OPE TSI (Annex I of Decision 2012/757/EU) and Appendix 6 of EU NVR Specification (Decision 2007/756/EU as last amended by Decision 2012/757/EU). It does not appear in the WAG TSI.

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to the choice of the keeper; however it must always be possible to identify easily the EVN from the keeper's own number marking.

#### 3. Wagons

The marking shall be inscribed on the wagon bodywork in the following manner:

23	TEN	31 TEN	33 TEN
80	<u>D</u> -RFC	80 <u>D</u> -DB	84 <u>NL</u> -ACTS
7369	553-4	0691 235-2	4796 100-8
Zcs		Tanoos	Slpss

Where in the examples

D and NL stand for the registering Member State as set out in NVR-decision 2007/756/EC, Appendix 6, part 4.

RFC, DB and ACTS stand for the keeper marking as set out in NVR-decision 2007/756/EC, Appendix 6, part 1.

For wagons whose bodywork does not offer a large enough area for this type of arrangement, particularly in the case of flat wagons, the marking shall be arranged as follows:

01 87 3320 644-7

TEN F-SNCFKs

When one or more index letters with a national definition are inscribed on a wagon, this national marking must be shown after the international letter marking and separated from it by a hyphen as follows:

01 87 3320 644-7

TEN F-SNCFKs-xy

# 4. Coaches and hauled passenger stock

Not applicable

The number shall be applied to each sidewall of the vehicle in the following manner:

F-SNCF 61 87 20 – 72 021 – 7

B<sub>10</sub> tu

The marking of the country in which the vehicle is registered and of the technical characteristics are printed directly in front of, behind or under the European Vehicle Number. In case of coaches with driver's cabin, the European Vehicle Number is also written inside the cabin.

# 5. Locomotives, power cars and special vehicles

Not applicable The European Vehicle Number must be

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marked on each sidewall of the tractive stock in the following manner:

92 10 1108 062-6

The European Vehicle Number is also written inside each cabin of the tractive rolling stock.

# Alphabetical marking of the interoperability capability

'TEN': Vehicle which:

- (a) complies with all relevant TSIs which are in force at the moment of placing in service and has been authorised to be placed in service according to Article 22(1) of Directive 2008/57/EC, and
- (b) is provided with an authorisation valid in all Member States in accordance with Article 23(1) of Directive 2008/57/EC.

6. Alphabetical marking of the interoperability capability

The marking "TEN" may be applied on a wagon only when it:

1) fully<sup>50</sup> complies with all relevant UTPs (and RID if applicable) in the versions in force at the time<sup>51</sup> of its technical admission and which, is compliant with the provisions in section 7.1.2, or Appendix C of the present UTP WAG and which is therefore admitted in all OTIF Contracting States<sup>52</sup> (= OTIF Member States that apply APTU and ATMF) in accordance with ATMF Article 6 § 3,

or

2) is subject to ATMF Article 3a § 1 (i.e. authorised according to Articles 22(1) and 23(1) of EU Directive 2008/57/EC) and is in conformity with clause 7.1.2 of the WAG TSI:2014;

'PPV/PPW': Vehicle which complies with PPV/PPW or PGW agreement (inside OSJD States). (original: PPV/PPW: ППВ (Правила пользования вагонами в международном сообщении); PGW: Правила Пользования Грузовыми Вагонами).

Vehicles which are not

eligible for being marked "TEN"

authorised to be placed in service in all Member States in accordance with Article

<sup>&</sup>lt;sup>50</sup> If the UTP contains "open points" relating to the wagon's compatibility with infrastructure or if the wagon is subject to a derogation or a specific case or not fully UTP compliant, it shall be admitted according to ATMF Article 6 § 4; instead of TEN, it will need the grid marking specified in the note to indicate the States by which the wagon has been admitted.

<sup>&</sup>lt;sup>51</sup> The date of admission is the date on which the Certificate is issued.

<sup>&</sup>lt;sup>52</sup> A Contracting State is an OTIF Member States that applies APTU and ATMF

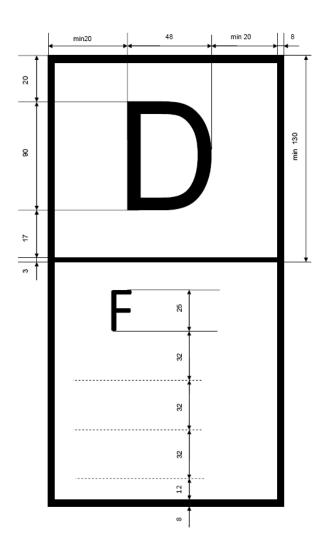
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# 23(1) of Directive 2008/57/EC

need a marking indicating the Member States where the vehicle is authorised to be placed into service. This marking shall be according to one of the following drawings, where D stands for the Member State who has granted the first authorisation (in the given example, Germany) and F stands for the second authorising MS (in the given example, France). The

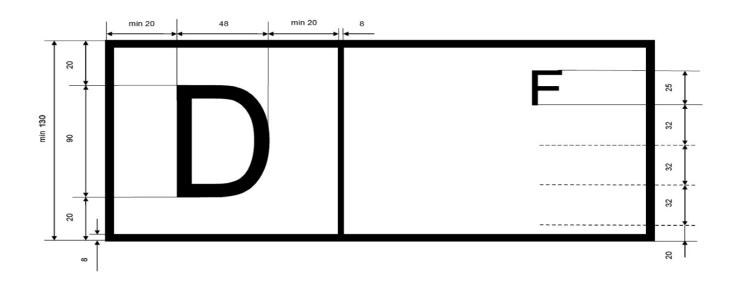
Country codes shall be in accordance with table 1 of Appendix 2 to OTIF NVR regulation.

MS are codified in accordance with Commission Decision 2007/756/EC, Appendix 6, part 4.



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# 7. Vehicle identification

**OPE TSINVR Specification**: Appendix 6 Part '0' - Vehicle identification

**General remarks** 

This appendix describes the

Unique Vehicle Number (EVN)

European Vehicle Number

and linked marking applied in a visible manner on the vehicle to identify it uniquely and in a permanent manner during operation. It does not describe other numbers or markings eventually engraved or fixed in a permanent manner on the chassis or the main components of the vehicle during its construction.

Unique European

Vehicle number and linked abbreviations

Each railway vehicle receives a number consisting of 12 figures

(called Unique Vehicle Number (EVN)) (called European Vehicle Number (EVN))

with the following structure:

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Rolling stock group	Interoperability capability and vehicle type [2 figures]	Country in which the vehicle is registered [2 figures]	Technical characteristics [4 figures]	Serial number [3 figures]	Check digit [1 figure]
Wagons	00 to 09 10 to 19 20 to 29 30 to 39 40 to 49 80 to 89 [details in part.11]		0000 to 9999 [details in part.12]	000 to 999	
Hauled passenger vehicles	50 to 59 60 to 69 70 to 79 [not applicable]	01 to 99 [details in part 10]	0000 to 9999 [not applicable]	000 to 999	0 to 9 [details in part.9]
Tractive rolling stock and units in a trainset in fixed or pre-defined formation  Special vehicles	90 to 99 [not applicable]		0000000 to 8999999 [not applicable]  9000 to 9999		

In a given country, the 7 digits of technical characteristics and serial number are sufficient to identify uniquely a vehicle inside the groups of hauled passenger vehicles and special vehicles <sup>53</sup>.

Alphabetical markings complete the number:

- abbreviation of the country in which the vehicle is registered (details in part4);
- Vehicle Keeper Marking (details in part1);
- abbreviations of the technical characteristics (details in part 12 for the wagons, part13 for the hauled passenger vehicles).

The

Unique Vehicle Number (EVN)

European Vehicle Number

shall be changed when it does not reflect the interoperability capability or technical characteristics according to this Appendix due to technical modifications of the vehicle. Such technical modifications may require a new

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For special vehicles, the number has to be unique in a given country with the first digit and the 5 last digits of the technical characteristics and serial number.

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Admission to operation (to international traffic) as defined in Articles 3 and 4 of ATMF (Appendix G to the Convention).

placing in service according to Articles 20 to 25 of Directive 2008/57/EC.

#### 8. Vehicle Keeper Marking

**NVR Specification OPE TSI:** Appendix 6 Part 1 – Vehicle keeper marking

#### **Definition of the Vehicle Keeper Marking (VKM)**

A Vehicle Keeper Marking (VKM) is an alphabetic code, consisting of 2 to 5 letters<sup>54</sup>. A VKM is inscribed on each rail vehicle, near the

Unique Vehicle Number (EVN)

European Vehicle Number

The VKM identifies the Vehicle Keeper as registered in a National Vehicle Register.

A VKM is unique and valid in all countries covered by this

UTP

and all countries that enter into an agreement that involves the application of the system of vehicle numbering and VKM as described in this

UTP. TS

#### Format of the Vehicle Keeper Marking

The VKM is representation of the full name or abbreviation of the vehicle keeper, if possible in a recognisable manner. All 26 letters of the Latina alphabet may be used. The letters in the VKM are written in capitals. Letters that do not stand for first letters of words in the keeper's name may be written in lower case. For checking uniqueness, the letters written in lower case will be taken as written in capitals.

Letters may contain diacritical signs<sup>55</sup>. Diacritical signs used by these letters are ignored for checking uniqueness.

For vehicles of keepers that reside in a country that does not use the Latin alphabet, a translation of the VKM in its own alphabet may be applied behind the VKM separated from it by a slash-sign ('/'). This translated VKM is disregarded for data-processing purposes.

## **Provisions about allocation of Vehicle Keeper Markings**

A vehicle keeper can be issued more than one VKM, in case:

(1) the vehicle keeper has a formal name in more than one language;

54

For NMBS/SNCB, the use of an encircled single letter B can be continued.

Diacritical marks are 'accent-signs', such as in  $\dot{A}$ ,  $\dot{C}$ ,  $\ddot{O}$ ,  $\check{C}$ ,  $\check{Z}$ ,  $\mathring{A}$  etc. Special letters such as  $\varnothing$  and  $\hslash$  will be represented by a single letter; in tests for uniqueness  $\varnothing$  is treated as O and  $\hslash$  as A.

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(2) a vehicle keeper has good cause to distinguish between separate vehicle fleets within his organisation.

A single VKM can be issued for a group of companies:

- (3) that belong to single corporate structure (e.g. holding structure);
- (4) that belong to a single corporate structure that has appointed and mandated one organisation within this structure to handle all issues on behalf of all others;
- (5) that has mandated a separate, single legal entity for handling all issues on their behalf, in which event the legal entity is the keeper.

### Register of Vehicle Keeper Markings and procedure for allocation

The register of VKM is public and updated on a real time basis.

An application for a VKM is filed with the applicant's competent national authority and forwarded to the

The Secretariat. the ERA.

A VKM can be used only after publication by the

The Secretariat. ERA.

The holder of a VKM must inform the competent national authority when he ends the use of a VKM, and the competent national authority will forward the information to the

The Secretariat. the ERA.

A VKM will then be revoked once the keeper has proved that the marking has been changed on all vehicles concerned. It will not be reissued for 10 years, unless it is reissued to the original holder or at his request to another holder.

A VKM can be transferred to another holder, which is the legal successor to the original holder. A VKM stays valid when the VKM's holder changes his name to a name that does not bear resemblance to the VKM.

In case of a change of keeper which entails a change of VKM, the wagons concerned must be marked with the new VKM within three months from the date of registration of the change of keeper in the National Vehicle Register. In case of inconsistency between the VKM marked on the vehicle and the data registered in the NVR, the NVR-registration supersedes.

9. Rules for the determination of the checkdigit (digit 12) NVR Specification OPE TSI: Appendix 6
Part 2 – Not used

NVR Specification OPE TSI: Appendix 6
Part 3 – Rules for the determination of the check-digit (digit 12)

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The check-digit is determined in the following manner:

• the digits in the even positions of the basic number (counting from the right) are taken at their own decimal value;

the digits in the odd positions of the **basic** number (counting from the right) are multiplied by 2;

- the sum formed by the digits in even position and by all the digits which constitute the partial products obtained from the odd positions is then established;
- · the units digit of this sum is retained;
- the complement required to bring the units digit to 10 forms the check-digit; should this units digit be nought, then the check-digit will also be nought.

#### **Examples**

Sum: 6 + 3 + 1 + 6 + 4 + 8 + 7 + 1 + 8 + 6 + 2 + 0 + 0 = 52

The units digit of this sum is 2.

The check-digit number will therefore be 8 and the basic number thus becomes the registration number  $33\ 84\ 4796\ 100-8$ .

2 - Let the basic number be 3 1 5 1 3 3 2 0 1 9 8

Multiplication factor 2 1 2 1 2 1 2 1 2 1 2

6 1 10 1 6 3 4 0 2 9 16

Sum: 6 + 1 + 1 + 0 + 1 + 6 + 3 + 4 + 0 + 2 + 9 + 1 + 6 = 40

The units digit of this sum is 0.

The check-digit number will therefore be 0 and the basic number thus becomes the registration number 31 51 3320 198 – 0.

10. Coding of the countries in which the vehicles are registered (digits 3-4 and abbreviation)

NVR Specification OPE TSI: Appendix 6 Part 4 - Coding of the countries in which the vehicles are registered (digits 3-4 and abbreviation)

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The country coding is set out in the NVR specifications (A94-20/2.2012), Appendix 2, Field 1.

The Information relating to third countries is given for information purposes only

Countries	Alphabetical	Numerical	
	country	country	
	code1	code	
Albania	AL	41	
Algeria	DZ	92	
Armenia	AM	58	
Austria	Α	81	
Azerbaijan	AZ	57	
Belarus	BY	21	
Belgium	В	88	
Bosnia-Herzegovina	BIH	49	
Bulgaria	BG	52	
China	RC	33	
Croatia	HR	78	
Cuba	CU <sup>1</sup>	40	
Cyprus	CY		
Czech Republic	CZ	54	
Denmark	DK	86	
Egypt	ET	90	
Estonia	EST	26	
Finland	FIN	10	
France	F	87	
Georgia	GE	28	
Germany	D	80	
Greece	GR	73	
Hungary	Н	55	
Iran	IR	96	
Iraq	IRQ <sup>1</sup>	99	
Ireland	IRL	60	
Israel	IL	95	
Italy	I	83	
Japan	J	42	
Kazakhstan	KZ	27	
Kyrgyzstan	KS	59	
Latvia	LV	25	
Lebanon	RL	98	
Liechtenstein	FL		
Lithuania	LT	24	
Luxembourg	L	82	
Macedonia	MK	65	
Malta	M		
Moldova	MD <sup>1</sup>	23	
Monaco	MC		
Mongolia	MGL	31	
Montenegro	MNE	62	
Morocco	MA	93	
Netherlands	NL	84	
North Korea	PRK <sup>1</sup>	30	
Norway	N	76	
Poland	PL	51	
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Portugal	Р	94
Romania	RO	53
Russia	RUS	20
Serbia	SRB	72
Slovakia	SK	56
Slovenia	SLO	79
South Korea	ROK	61
Spain	E	71
Sweden	SE	74
Switzerland	CH	85
Syria	SYR	97
Tajikistan	TJ	66
Tunisia	TN	91
Turkey	TR	75
Turkmenistan	TM	67
Ukraine	UA	22
United Kingdom	GB	70
Uzbekistan	UZ	29
Vietnam	VN <sup>1</sup>	32

<sup>(1)</sup> According to the alphabetical coding system described in Appendix 4 to the 1949 convention and Article 45(4) of the 1968 convention on road traffic.

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Part 5 - Not used

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# 11. Interoperability codes used for wagons (digits 1-2)

# OPE TSI: Appendix 6 Part 6 – Interoperability codes used for wagons (digits 1-2)

	1 <sup>st</sup> digit ↓	2 <sup>nd</sup> digit →	0	1	2	3	4	5	6	7	8	9	2 <sup>nd</sup> digit ←	1 <sup>st</sup> digit ↓				
		Track Gauge	fixed or variable	fixed	variable	fixed	variable	fixed	variable	fixed	variable	fixed or variable	Track Gauge					
Wagons conform to	0	with axles		TEN <sup>(a)</sup> and/o	TEN <sup>(a)</sup> and/or RIV <sup>(b)</sup> not to be used ( <sup>d</sup> )					(a) and/or RIV (b)			nd/or RIV <sup>(b)</sup> PPV/PPW war			PPV/PPW wagons	with axles	0
the present UTP/TSI WAG	1	with bogies	Not to be	wagon						(variable gauge)	with bogies	1						
including 7.1.2 and all conditions of	2	with axles	used								PPV/PPW wagons	with axles	2					
Appendix C	3	with bogies			TEN <sup>(a)</sup> and/or RIV <sup>(b)</sup> wagons					TEN AND/OFICE Wagons				3				
Other	4	with axles (c)										Wagons with special numbering for technical	with axles (c)	4				
wagons (e)	8	with bogies (c)	maintenance related wagons	Other wagons (e)								characteristics not placed in service inside EU or a COTIF Contracting State	with bogies (c)	8				
	↑ 1 <sup>st</sup> digit	→ 2 <sup>nd</sup> digit	0	1	2	3	4	5	6	7	8	9	← 2 <sup>nd</sup> digit	↑ 1 <sup>st</sup> digit				

<sup>(</sup>a) Wagons permitted to carry the TEN marking, see Appendix P part 6, and which in addition to the criteria for the TEN marking meet the requirements set out in Appendix C

<sup>(</sup>b) Wagons, which according to previous regulations carry the digits defined in the present table. RIV cannot be used for wagons admitted after the entry into force of UTP WAG:2012.

<sup>(</sup>c) Fixed or variable gauge.

<sup>(</sup>d) Except for wagons in category I (temperature-controlled wagons), not to be used for new vehicles placed in service.

<sup>(</sup>e) Including wagons permitted to carry the marking TEN, but do not meet all the criteria included in Appendix C; Includes also wagons which cannot carry the marking TEN.

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not applicable within the scope of the present LITP

NVR Specification OPE TSI: Appendix 6
Part 7 – International traffic ability codes
for hauled passenger vehicles (digits 1-2)

not applicable within the scope of the present LITP

NVR Specification OPE TSI: Appendix 6
Part 8 – Types of tractive rolling stock and units in a trainsetr in fixed or pre-defined formation (digits 1-2)

# 12. Standard numerical marking of wagons (digits 5 to 8)

NVR Specification OPE TSI: Appendix 6 Part 9 -Standard numerical marking of wagons (digits 5 to 8)

Digits 5 to 8 indicate the main technical characteristics of the wagon. A list with numbers is published on the ERA website (www.era.europa.eu).

An application for a new code is filed with the registering entity (as referred to in the National Vehicle Register specifications A 94-20/2.2012) and sent to ERA or the Secretary General. A new code can be used only after publication by the ERA or by OTIF.

Part 9 indicates the numerical marking associated to the main technical characteristics of the wagon and it is published on the ERA website (<a href="https://www.era.europa.eu">www.era.europa.eu</a>).

An application for a new code is filed with the registering entity (as referred to in Decision 2007/756/EC) and sent to the ERA. A new code can be used only after publication by the ERA.

not applicable within the scope of the present UTP

NVR Specification OPE TSI: Appendix 6
Part 10 – Codes for the technical
characteristics of the hauled passenger
stock (digits 5-6)

not applicable within the scope of the present UTP

NVR Specification OPE TSI: Appendix 6
Part 11 — Codes for the technical characteristics of the special vehicles (digit 6 to 8)

13. Letter marking for wagons excluding articulated and multiple wagons

NVR Specification OPE TSI: Appendix 6
Part 12 — Letter marking for wagons
excluding articulated and multiple wagons

Letter markings for wagons are published

Part 12 is published on the ERA website

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on the ERA website (www.era.europa.eu).

An application for a new code is filed with the registering entity (as referred to in the National Vehicle Register specifications A 94-20/2.2012) and sent to the ERA or the Secretary General. A new code can be used only after publication by the ERA or OTIF. (www.era.europa.eu).

An application for a new code is filed with the registering entity (as referred to in Decision 2007/756/EC) and sent to the ERA. A new code can be used only after publication by the ERA.

not applicable within the scope of the present UTP

NVR Specification OPE TSI: Appendix 6 Part 13 — Letter marking for hauled passenger stock